BUREAU OF INDIAN STANDARDS

Program of Work

MHD 4: Ear, Nose, Throat and Head & Neck Surgery (ENT - H&N) Instruments

Scope: To formulate Indian Standards for diagnostic, examining, surgical instruments, devices and

implants used in Ear, Nose, Throat and Head & Neck Surgery, excluding specific instruments

under the scope of MHD 01 "Surgical Instruments" and MHD 08 "Dentistry".

Liaison:

Published Standards

1 IS 10272:2025 ENT Surgery Instruments - Draffin Suspension Apparatus - Specification (First Revision) 2 IS 10344:2024 Davis-Boyle Gag Frame and Tongue Plates Specification First Revision 3 IS 10725:2024 Myringotomy Knife Specification (First Revision) 4 IS 10726:2024 Meatal Skin Incision Knife Specification (First Revision) 5 IS 10786:2024 St. Clair Thomsons Rhinoscopic Mirror Specification (First Revision) 6 IS 10846:2024 Killian's Pattern Nasal Speculum - Specification (First Revision) 7 IS 11318:1985 Specification of bronchoscope Reviewed In: 2022 Aspirating, Negus' Pattern 8 IS 11319:1985 Oesophagoscope, Negus' Pattern 8 IS 11319:1985 Oesophagoscope, Negus' Pattern 8 IS 12901 (Part Laryngeal Forceps Part 1 Fine Grasping Crocodile Jaws Straight Specification (First Revision)	Amds Eqv. Indigenous Indigenous Indigenous Indigenous Indigenous Indigenous Indigenous Indigenous
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Mirror Specification (First Revision) 6 IS 10846:2024 Killian's Pattern Nasal Speculum - Specification (First Revision) - 7 IS 11318:1985 Specification of bronchoscope Aspirating, Negus' Pattern January, 2022 - 8 IS 11319:1985 Oesophagoscope, Negus' Pattern January, 2022 - 9 IS 12901 (Part 1):2024 Laryngeal Forceps Part 1 Fine Grasping Crocodile Jaws Straight -	Indigenous
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8 IS 11319:1985 Oesophagoscope, Negus' Pattern January, 2022 - Reviewed In: 2022 9 IS 12901 (Part Laryngeal Forceps Part 1 Fine 1):2024 Grasping Crocodile Jaws Straight	margenous
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9 IS 12901 (Part Laryngeal Forceps Part 1 Fine 1):2024 Grasping Crocodile Jaws Straight	Indigenous
1):2024 Grasping Crocodile Jaws Straight	
	Indigenous
Specification (First Revision)	
10 IS 12901 (Part Laryngeal Forceps Part 2 Oval Cup -	Indigenous
2):2024 Specification (First Revision)	
11 IS 13169:2025 ENT Surgery Instruments - Head -	Indigenous
Mirror - Specification (First	
Revision)	
12 IS 17407:2020 Digital Otoscope — Handheld -	Indigenous
Type	
13 IS 17750 (Part Implants for surgery Active	Identical under dual
7):2021 implantable medical devices Part 7:	numbering
ISO 14708-7:2019 Particular requirements for	
ISO 14708-7:2019 cochlear and auditory brainstem	
Implant Systems(First Revision)	
14 IS 3758:2018 Hooks, aural - Specification (First June, 2023 -	Indigenous

		Revision)		1 1	
	Reviewed In: 2023	·			
15	IS 3760:2021	Probe, Aural, Jobson Horne's Pattern — Specification (First Revision of IS 3760)		-	Indigenous
16	IS 3788:2024	Aural Specula Specification First Revision		-	Indigenous
17	IS 3799:2019	Forceps, aural and nasal, crocodile action - Specification (First	June, 2023	-	Indigenous
	Reviewed In: 2023	Revision)			
18	IS 3807:2024	Aural and Nasal Dressing Forceps Specification (Second Revision)		-	Indigenous
19	IS 4487:2024	ENT Surgery Instruments - Forceps ,Tonsil Artery (Birketts Pattern) - Specification (Second Revision)		-	Indigenous
20	IS 4488:2018 Reviewed In: 2023	Forceps, Tonsil Holding (Muck's and White's Patterns) Specification (First Revision)	February, 2023	-	Indigenous
21	IS 4489:2018 Reviewed In: 2023	Forceps, Nasal Turbinate, Luc's — Specification (First Revision)	February, 2023	-	Indigenous
22	IS 4504:2018	Forceps, peritonsillar - Specification (First Revision)	May, 2023	-	Indigenous
22	Reviewed In : 2023	Foreign Track Div. C	Falaman 2002		T., 11
23	IS 4514:2018 Reviewed In: 2023	Forceps, Tonsil Dissecting (Waugh's Pattern) - Specification (First Revision)	February, 2023	-	Indigenous
24	IS 4520:2018	Forceps, Punch, Nasal Citelli's Antrum and Hajek's Sphenoidal—	February, 2023	-	Indigenous
25	Reviewed In: 2023 IS 4959:2018	Specification (First Revision) Raspatory, Nasal, Howarth's— Specification (First Revision)	February, 2023	-	Indigenous
	Reviewed In: 2023	(
26	IS 4994:2025	ENT Surgery Instruments - Redressing Forceps - Walsham's pattern - Specification (First Revision)		-	Indigenous
27	IS 5338:2024	Eustachian Catheter Specification First Revision		-	Indigenous
28	IS 5377:2025	ENT Surgery Instruments - Nasal Speculum - Thudichum's Pattern - Specification (First Revision)		-	Indigenous
29	IS 5412:2025	ENT Surgery Instruments - Nasal Saws - Joseph's pattern - specification (First Revision)		-	Indigenous
30	IS 5720:2024	Mollison's Pattern Self-Retaining Mastoid Retractor Specification (First Revision)		-	Indigenous
31	IS 5723:2024	Mallet with Fluted/Milled Handle for ENT Surgery - Specification (First Revision)		-	Indigenous
32	IS 5747:2024	Lempert's Pattern Endaural Retractor - Specification (First Revision)		-	Indigenous
33	IS 6464:2000 Reviewed In : 2023	ENT Diagnostic Instruments - Tuning Forks (Gardiner Brown's Pattern)	February, 2023	-	Indigenous
34	IS 6465:2025	ENT Surgery Instruments - Antral		-	Indigenous

	I	Trocar with Cannula - Tilley		1 1	
		Lichtwitz's Pattern - Specification			
25	IC (514 2025	(First Revision)			T., 1'
35	IS 6514:2025	ENT Surgery Instruments - Nasal Cartilage Knife - Ballenger's		-	Indigenous
		Pattern - Specification (First			
		Revision)			
36	IS 7710:2025	ENT Surgery Instruments -Tonsil		-	Indigenous
		Snare- Eves Pattern - Specification			C
		(First Revision)			
37	IS 7712:2025	ENT Surgery Instruments -		-	Indigenous
		Adenoid Curette - St. Clair			
		Thomson's Pattern - Specification			
		(First Revision)			
38	IS 7713:2025	ENT Surgery Instruments -		-	Indigenous
		Retractor - Weislander's Pattern -			
		Specification (First Revision)			
39	IS 7756:2025	ENT Surgery Instruments - Tongue		-	Indigenous
		Depressor - Lack's Pattern -			
40	IS 8093:2025	Specification (First Revision) ENT Surgery Instruments - Curette			Indigenous
40	13 6093.2023	- Ballanceï;½s Pattern -		-	margenous
		Specification (First Revision)			
41	IS 8093:1976	Specification for Curette,	February, 2023	_	Indigenous
	Reviewed In: 2023	Ballance's Pattern	1 corumy, 2023		margenous
42	IS 8094:2024	Cawthornes Pattern Cerumen		-	Indigenous
		Hook Specification First Revision			C
43	IS 8128:2024	Farabeuf's Pattern Elevator		-	Indigenous
		Specification (First Revision)			
44	IS 8129:2024	Forceps - Tonsil Artery, Curved		-	Indigenous
		(Scotts Pattern) - Specification			
		(First Revision)			
45	IS 8136:2024	Dundas Grant's Pattern Seeker		-	Indigenous
1.0	10.0157.2024	Specification (First Revision)			T 1'
46	IS 8157:2024	Heath's Pattern Granulation		-	Indigenous
		Forceps Specification (First Revision)			
47	IS 8199:1976	Specification for Tracheostomy	February, 2018		Indigenous
47	Reviewed In : 2018	1 7	reditially, 2018	-	margenous
48	IS 8315:2025	ENT Surgery Instruments -		_	Indigenous
10	15 0515.2025	Redressing Forceps - Aschi;½s			margenous
		Pattern - Specification (First			
		Revision)			
49	IS 8316:1977	Retractor, Hajek's Pattern	January, 2021	-	Indigenous
	Reviewed In: 2021		•		
50	IS 8327:1977	Forceps, Nodule, Vocal, Chevalier	January, 2021	-	Indigenous
	Reviewed In: 2021	Jackson's Pattern			
51	IS 8343:1977	Forceps, Biopsy, Peterson's Pattern	January, 2021	1	Indigenous
	Reviewed In: 2021				
52	IS 8734:1978	Forceps, Cutting and Removing	January, 2021	-	Indigenous
	Reviewed In: 2021	Large Specimens, Chevalier			
52	IC 0725 1070	Jackson's Pattern	T 2021		T., 1'
53	IS 8735:1978	Tube, Suction, Yankauer's Pattern	January, 2021	-	Indigenous
54	Reviewed In: 2021 IS 8743:1994	ENT current instruments	January 2021		Indianava
34		ENT surgery instruments - Forceps, direct bronchoscopy, with	January, 2021	-	Indigenous
	Kevieweu III : 2021	alligator jaws and tenaculum			
		points, Irwin Moore's pattern			
55	IS 8825:2025	ENT Surgery Instruments - Suction		_	Indigenous
-				1	6

		Irrigation Cannula - Specification (First Revision)			
56	IS 8825:1978 Reviewed In : 2021	Specification for cannula, suction irrigation with locking device,	January, 2021	-	Indigenous
57	IS 8837:2025	microlaryngeal ENT Surgery Instruments - Suction Tube with Stylet - Specification (First Revision)		-	Indigenous
58	IS 8837:1978 Reviewed In : 2021	Specification for suction tubes with stylet microlaryngeal surgery	January, 2021	-	Indigenous
59	IS 8838:1978 Reviewed In : 2021	Specification for forceps, cup, straight, microlaryngeal surgery	January, 2021	-	Indigenous
60	IS 8839:1978 Reviewed In : 2021	Specification for forceps,cup upwards, microlaryngeal surgery	January, 2021	-	Indigenous
61	IS 8840:1978 Reviewed In : 2021	Specification for scissors, microlaryngeal surgery	January, 2021	-	Indigenous
62	IS 9058:2024	Zoellner's Pattern Upward Cutting Knife Specification - (First Revision)		-	Indigenous
63	IS 9059:2024	Zoellner's Pattern Downward Cutting Knife Specification (First Revision)		-	Indigenous
64	IS 9479:2024	Shea's Pattern 25, 45, and 90 Angle Fenestra Hook for Ear Surgery - Specification (First Revision)		-	Indigenous
65	IS 9480:2024	Shea's Pattern Left and Right Elevators For Ear Surgery - Specification (First Revision)		-	Indigenous
66	IS 9526:2024	Crocodile Jaw Stapedectomy Scissors - Specification (First Revision)		-	Indigenous
67	IS 9544:2024	Round Cup, Elongated Cup and Oval Cup Jaws Stapedectomy Forceps - Specification (First Revision)		-	Indigenous
68	IS 9558:1980 Reviewed In : 2023	Specification for gauge, depth, ptfe (Teflon) piston	February, 2023	-	Indigenous
69	IS 9564:2024	Serrated, Smooth and Mc Gee Wire Closing Jaws Stapedectomy Forceps - Specification (First Revision)		-	Indigenous
70	IS 9718:2025	PTFE Piston Cutting Jig � Specification (First Revision)		-	Indigenous

Standards under Development

	Projects Approved			
SI. No.	SI. No. Doc No. Title			
	No Records Found			

	Preliminary Draft Standards			
SI. No.	Doc No.	Title		
1	MHD 4 (26136)	Ossicular Reconstruction Prosthesis- General Requirements		
2	MHD 4 (26141)	Computer-Assisted Surgical Systems Surgical ENT Navigation System General and Safety		
		Requirements		

	Drafts Standards in WC Stage			
SI. No.	Doc No.	Title		
1	MHD 4 (26681) Revision	Ent Surgery Instruments Biopsy Forceps Petersons Pattern Specification First Revision		
	of: IS 8343:1977			

		Draft Standards Completed WC Stage
SI. No.	Doc No.	Title
1	MHD 4 (25256)	ENT Workstation
2	MHD 4 (25258)	Otology Drill
3	MHD 4 (26669) Revision	Chevalier Jacksons Pattern Vocal Nodule Forceps Specification First Revision
	of: IS 8343:1977	
4	MHD 4 (26670) Revision	ENT Surgery Instruments Retractor Hajek s Pattern Specification First Revision
	of: IS 8343:1977	
5	MHD 4 (26674) Revision	Ent Surgery Instruments Removing and Cutting Forceps Chevalier Jackson's Pattern Specification
	of: IS 8343:1977	First Revision
6	MHD 4 (26675) Revision	ENT Surgery Instruments - Suction Tube - Yankauer 39 s pattern - Specification First Revision
	of: IS 8343:1977	
7	MHD 4 (26683) Revision	ENT Surgery Instruments Direct Bronchoscopy Forceps Irwin Moore 39 s Pattern Specification
	of: IS 8343:1977	Second Revision
8	MHD 4 (26686) Revision	ENT Surgery Instruments Straight Cup Forceps Specification First Revision
	of: IS 8343:1977	
9	MHD 4 (26687) Revision	ENT Surgery Instruments Upwards Cup Forceps Specification First Revision
	of: IS 8343:1977	
10	MHD 4 (26688) Revision	ENT Surgery Instruments Scissors Specification First Revision
	of: IS 8343:1977	
11	MHD 4 (27915)	Pure-tone and Speech Audiometers - Specification

	Finalized Draft Indian Standard		
SI. No.	SI. No. Doc No. Title		
No Records Found			

	Finalized Draft Indian Standards under Print		
SI. No. Doc No.		Title	
1	MHD 4 (26919)	Audiometric Test Room - Specification	

Total Published Standards:65 Total Standards Under development:15

Aspect Wise Report

Product: 67

Code of Practices: 0

 $Methods\ of\ Test:0$

Terminology: 0

Dimensions: 0

System Standard: 0

Safety Standard: 0

Others: 0

Service Specification: 0

Process Specification: 0

Unclassified: 0

Annexure-I :List of Indian Standards Withdrawn/Superseded

SI. No.	IS No. & Year	Title
		Tracheostomy Tubes and Guides Cubley's Pattern

1	IS 10308:1982	
	Reviewed In: 2022	
2	IS 12901:1990	ENT surgery instruments - Laryngeal fine grasping forceps crocodile jaws straight - Specification
	Reviewed In: 2022	
3	IS 12911:1990	ENT surgery instruments - Laryngeal forceps oval cup - Specification
	Reviewed In: 2022	
4	IS 13179:1991	Ent Surgery Instruments - Tracheostomy Tubes Chevaliar Jackson s Pattern
	Reviewed In: 2022	
5	IS 5140:1969	Specification for auriscope
	Reviewed In: 2018	
6	IS 5147:1969	SPECIFICATION FOR EXAMINATION LAMP WITH BULL 39 S EYE CONDENSER
	Reviewed In: 2023	FLOOR MODEL
7	IS 5357:1969	Metallic Ear Syringe
	Reviewed In: 2013	
8	IS 5732:1970	Gouge Mastoid Jenkins Pattern
	Reviewed In: 2023	
9	IS 6463:1972	Burs Antrum Tilley s Pattern
	Reviewed In: 2023	
10	IS 6469:1972	Harpoon Trocar Tilley s Pattern
	Reviewed In: 2013	
11	IS 6470:1972	Politzerization Apparatus Pritchard s pattern
	Reviewed In: 2013	
12	IS 7007:1973	Specification for E E N T Eye Ear Nose And Throat diagnostic set
	Reviewed In: 2022	
13	IS 7282:1975	Chisel Labyrinth Straight Lake s Pattern
	Reviewed In: 2023	
14	IS 7711:1975	Curette Adenoid Beckmann s Pattern
	Reviewed In: 2023	
15	IS 8158:1976	Needle Eye Bowmans Pattern
16	IS 8191:1976	Retractor Pillar Anterior and Tonsil Enucleator Mollison s Pattern
	Reviewed In: 2023	
17	IS 8344:1977	Snare Aural Glegg s Pattern
	Reviewed In: 2021	
18	IS 9014:1979	Specification for Raspatory fine curved right Zoellner 39 s Pattern
	Reviewed In: 2021	
19	IS 9015:1979	Raspatory Fine Curved Left Zoellner s Pattern
	Reviewed In: 2021	
20	IS 9016:1979	Needle Fine Spear Pointed Curved Right Zoellner s Pattern
	Reviewed In: 2021	
21	IS 9017:1979	Needle Fine Spear Pointed Curved Left Zoellner s Pattern
	Reviewed In: 2021	
22	IS 9060:1979	Hook Small Zoellner s Pattern
	Reviewed In: 2021	

Annexure-II :List of Indian Product Standards

SI. No.	IS No. & Year	Title
1	IS 10272:2025	ENT Surgery Instruments - Draffin Suspension Apparatus - Specification First Revision
2	IS 10344:2024	Davis-Boyle Gag Frame and Tongue Plates Specification First Revision
3	IS 10725:2024	Myringotomy Knife Specification First Revision
4	IS 10726:2024	Meatal Skin Incision Knife Specification First Revision
5	IS 10786:2024	St Clair Thomsons Rhinoscopic Mirror Specification First Revision
6	IS 10846:2024	Killian 39 s Pattern Nasal Speculum - Specification First Revision

7	IS 11318:1985	Specification of bronchoscope Aspirating Negus Pattern
	Reviewed In: 2022	
8	IS 11319:1985	Oesophagoscope Negus Pattern
	Reviewed In: 2022	
9	IS 12901 (Part 1):2024	Laryngeal Forceps Part 1 Fine Grasping Crocodile Jaws Straight Specification First Revision
10	IS 12901 (Part 2):2024	Laryngeal Forceps Part 2 Oval Cup Specification First Revision
11	IS 13169:2025	ENT Surgery Instruments - Head Mirror - Specification First Revision
12	IS 17407:2020	Digital Otoscope Handheld Type
13	IS 17750 (Part 7):2021 ISO 14708-7:2019	Implants for surgery Active implantable medical devices Part 7 Particular requirements for cochlear and auditory brainstem Implant Systems First Revision
14	IS 3758:2018	Hooks aural - Specification First Revision
	Reviewed In: 2023	
15	IS 3760:2021	Probe Aural Jobson Horne s Pattern Specification First Revision of IS 3760
16	IS 3788:2024	Aural Specula Specification First Revision
17	IS 3799:2019	Forceps aural and nasal crocodile action - Specification First Revision
	Reviewed In: 2023	
18	IS 3807:2024	Aural and Nasal Dressing Forceps Specification Second Revision
19	IS 4487:2024	ENT Surgery Instruments - Forceps Tonsil Artery Birketts Pattern - Specification Second Revision
20	IS 4488:2018	Forceps Tonsil Holding Muck 39 s and White 39 s Patterns Specification First Revision
	Reviewed In: 2023	
21	IS 4489:2018	Forceps Nasal Turbinate Luc s Specification First Revision
	Reviewed In: 2023	
22	IS 4504:2018	Forceps peritonsillar - Specification First Revision
	Reviewed In: 2023	
23	IS 4514:2018	Forceps Tonsil Dissecting Waugh 39 s Pattern - Specification First Revision
	Reviewed In: 2023	
24	IS 4520:2018	Forceps Punch Nasal Citelli 39 s Antrum and Hajek 39 s Sphenoidal Specification First Revision
	Daviewed In . 2022	
25	Reviewed In : 2023 IS 4959:2018	Raspatory Nasal Howarth 39 s Specification First Revision
23	10 4939.2018	Kaspatory ivasar flowartii 39 8 Specification First Revision
	Reviewed In: 2023	
26	IS 4994:2025	ENT Surgery Instruments - Redressing Forceps - Walsham 39 s pattern - Specification First
-		Revision
27	IS 5338:2024	Eustachian Catheter Specification First Revision
28	IS 5377:2025	ENT Surgery Instruments - Nasal Speculum - Thudichum 39 s Pattern - Specification First Revision
29	IS 5412:2025	ENT Surgery Instruments - Nasal Saws - Joseph 39 s pattern - specification First Revision
30	IS 5720:2024	Mollison 39 s Pattern Self-Retaining Mastoid Retractor Specification First Revision

	1	
31	IS 5723:2024	Mallet with Fluted Milled Handle for ENT Surgery - Specification First Revision
32	IS 5747:2024	Lempert 39 s Pattern Endaural Retractor - Specification First Revision
33	IS 6464:2000	ENT Diagnostic Instruments - Tuning Forks Gardiner Brown s Pattern
33	Reviewed In: 2023	Livi Diagnosae instruments Tuning Porks Gardiner Brown's Pattern
34	IS 6465:2025	ENT Surgery Instruments - Antral Trocar with Cannula - Tilley Lichtwitz 39 s Pattern -
		Specification First Revision
35	IS 6514:2025	ENT Surgery Instruments - Nasal Cartilage Knife - Ballenger 39 s Pattern - Specification First
		Revision
36	IS 7710:2025	ENT Surgery Instruments -Tonsil Snare- Eves Pattern - Specification First Revision
37	IS 7712:2025	ENT Surgery Instruments - Adenoid Curette - St Clair Thomson 39 s Pattern - Specification First Revision
38	IS 7713:2025	ENT Surgery Instruments - Retractor - Weislander 39 s Pattern - Specification First Revision
39	IS 7756:2025	ENT Surgery Instruments - Tongue Depressor - Lack 39 s Pattern - Specification First Revision
40	IS 8093:2025	ENT Surgery Instruments - Curette - Ballance s Pattern - Specification First Revision
41	IS 8094:2024	Cawthornes Pattern Cerumen Hook Specification First Revision
42	IS 8128:2024	Farabeuf 39 s Pattern Elevator Specification First Revision
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43	IS 8129:2024	Forceps - Tonsil Artery Curved Scotts Pattern - Specification First Revision
44	IS 8136:2024	Dundas Grant 39 s Pattern Seeker Specification First Revision
45	IS 8157:2024	Heath 39 s Pattern Granulation Forceps Specification First Revision
46	IS 8199:1976	Specification for Tracheostomy Tubes Fuller 39 s Pattern
	Reviewed In: 2018	
47	IS 8315:2025	ENT Surgery Instruments - Redressing Forceps - Asch s Pattern - Specification First Revision
48	IS 8316:1977	Retractor Hajek s Pattern
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49	IS 8327:1977	Forceps Nodule Vocal Chevalier Jackson's Pattern
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50	IS 8343:1977	Forceps Biopsy Peterson s Pattern
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51	IS 8734:1978	Forceps Cutting and Removing Large Specimens Chevalier Jackson's Pattern
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52	IS 8735:1978	Tube Suction Yankauer s Pattern
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53	IS 8743:1994	ENT surgery instruments - Forceps direct bronchoscopy with alligator jaws and tenaculum points
54	Reviewed In : 2021 IS 8825:2025	Irwin Moore s pattern ENT Surgery Instruments - Suction Irrigation Cannula - Specification First Revision
54	15 8825:2025	Envi Surgery instruments - Suction irrigation Cannula - Specification First Revision
55	IS 8837:2025	ENT Surgery Instruments - Suction Tube with Stylet - Specification First Revision
56	IS 8838:1978 Reviewed In : 2021	Specification for forceps cup straight microlaryngeal surgery
57	IS 8839:1978	Specification for forceps cup upwards microlaryngeal surgery
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58	IS 8840:1978	Specification for scissors microlaryngeal surgery
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59	IS 9058:2024	Zoellner 39 s Pattern Upward Cutting Knife Specification - First Revision
60	IS 9059:2024	Zoellner 39 s Pattern Downward Cutting Knife Specification First Revision

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61	IS 9479:2024	Shea 39 s Pattern 25 45 and 90 Angle Fenestra Hook for Ear Surgery - Specification First Revision
62	IS 9480:2024	Shea 39 s Pattern Left and Right Elevators For Ear Surgery - Specification First Revision
63	IS 9526:2024	Crocodile Jaw Stapedectomy Scissors - Specification First Revision
64	IS 9544:2024	Round Cup Elongated Cup and Oval Cup Jaws Stapedectomy Forceps - Specification First Revision
65	IS 9558:1980 Reviewed In : 2023	Specification for gauge depth ptfe Teflon piston
66	IS 9564:2024	Serrated Smooth and Mc Gee Wire Closing Jaws Stapedectomy Forceps - Specification First Revision
67	IS 9718:2025	PTFE Piston Cutting Jig Specification First Revision