

BUREAU OF INDIAN STANDARDS

Program of Work

ETD 44 : Safety Of Machinery- Electrotechnical Aspects

Scope: Standardization in the field of the application of electro-technical equipment and systems to machinery (including a group of machines working together in a coordinated manner, excluding higher-level systems aspects) not portable by hand while working, but which may include mobile equipment. The equipment covered commences at the point of connection of the electrical supply to the machinery. Standardization of interfaces (excluding local area networks and field-bus) between control equipment and the electro-technical equipment of machinery. Standardization of electro-technical equipment and systems relating to the safeguarding of persons from hazards of the machinery, its associated equipment and the environment. To coordinate with ISO/IEC on all matters concerning the safety of machinery.”

Liaison: **IEC TC-44 (P):** *Safety of machinery - Electrotechnical aspects*

Published Standards

S.No	IS No.	TITLE	Reaffirm M-Y	No. of Amds	Eqv.
1	IS 16501:2023 IEC 62061 : 2005 IEC 62061:2021	Safety of Machinery - Functional Safety of Safety-Related Control Systems (First Revision)		-	Identical under dual numbering
2	IS 16501 (Part 1):2020 IEC TR 62061-1 : 2010 IEC TR 62061-1 : 2010	Guidance on the Application of IS 16810 (Part 1)/ISO 13849-1 and IS 16501/IEC 62061 in the Design of Safety-Related Control Systems for Machinery		-	Identical under dual numbering
3	IS 16502 (Part 1):2023 IEC 61496-1 : 2020 IEC 61496-1 : 2020	Safety of Machinery - ElectroSensitive Protective Equipment Part 1 General Requirements and Tests		-	Identical under dual numbering
4	IS 16502 (Part 2):2023 IEC 61496-2:2020 IEC 61496-2:2020	Safety of Machinery - ElectroSensitive Protective Equipment Part 2 Particular Requirements for Equipment Using Active Opto-Electronic Protective Devices (AOPDs) (First Revision)		-	Identical under dual numbering
5	IS/ISO 16502-3:2020 IEC 61496-3 : 2018 IEC 61496-3 : 2018	Safety of Machinery - ElectroSensitive Protective Equipment Part 3 Particular Requirements for Active Opto-electronic Protective Devices Responsive to Diffuse Reflection (AOPDDR)		-	Identical under dual numbering
6	IS 16502 (Part 4/Sec	Safety of Machinery-Electro-		-	Identical under dual

	2):2024 61496-4-2:2022 61496-4-2:2022	Sensitive Protective Equipment Part 4 Particular Requirements for Equipment Using Vision Based Protective Devices (VBPD) Section 2 Additional Requirements When Using Reference Pattern Techniques (VBPDPP) (First Revision)			numbering
7	IS 16502 (Part 4/Sec 3):2024 61496-4-3:2022 61496-4-3:2022	Safety of Machinery – Electro- Sensitive Protective Equipment Part 4 Particular Requirements for Equipment Using Vision Based Protective Devices (VBPD) Section 3 Additional Requirements When Using Stereo Vision Techniques (VBPDST) (First Revision)		-	Identical under dual numbering
8	IS 16503 (Part 1):2017 IEC 61310-1 : 2007 Reviewed In : 2024 IEC 61310-1 : 2007	Safety of Machinery - Indication, Marking and Actuation Part 1 Requirements for Visual, Acoustic and Tactile Signals	May, 2024	-	Identical under dual numbering
9	IS 16503 (Part 2):2017 IEC 61310-2 : 2007 Reviewed In : 2022 IEC 61310-2 : 2007	Safety of Machinery - Indication, Marking and Actuation Part 2 Requirements for Marking	January, 2022	-	Identical under dual numbering
10	IS 16503 (Part 3):2017 IEC 61310-3 : 2007 Reviewed In : 2024 IEC 61310-3 : 2007	Safety of Machinery - Indication, Marking and Actuation Part 3 Requirements for the Location and Operation of Actuators	May, 2024	-	Identical under dual numbering
11	IS 16504 (Part 1):2019 IEC 60204-1 : 2016 Reviewed In : 2024 IEC 60204-1 : 2016	Safety of Machinery — Electrical Equipment of Machines Part 1 General Requirements (First Revision)	May, 2024	1	Identical under dual numbering
12	IS 16504 (Part 11):2020 IEC 60204-11 : 2018 IEC 60204-11 : 2018	Safety of Machinery - Electrical Equipment of Machines Part 11 Requirements for Equipment for Voltages above 1 000 V AC or 1 500 V DC and not Exceeding 36 kV		-	Identical under dual numbering
13	IS 16504 (Part 31):2019 IEC 60204-31 : 2013 Reviewed In : 2024 IEC 60204-31 : 2013	Safety of Machinery - Electrical Equipment of Machines Part 31 Particular Safety and EMC Requirements for Sewing Machines, Units and Systems	May, 2024	-	Identical under dual numbering
14	IS 16504 (Part 32):2017 IEC 60204-32 : 2008 Reviewed In : 2024 IEC 60204-32 : 2008	Safety of Machinery - Electrical Equipment of Machines Part 32 Requirements for Hoisting Machines	May, 2024	-	Identical under dual numbering
15	IS 16504 (Part 33):2019 Reviewed In : 2024 IEC 60204-33 : 2009	Safety of Machinery - Electrical Equipment of Machines Part 33 Requirements for Semiconductor Fabrication Equipment	May, 2024	-	Identical under dual numbering
16	IS 16504 (Part	Safety of Machinery - Electrical	May, 2024	-	Identical under dual

	34):2019 IEC TS 60204-34 : 2016 Reviewed In : 2024 IEC 60204-34 : 2016	Equipment of Machines Part 34 Requirements for Machine Tools			numbering
17	IS 16936:2018 IEC TR 62513 : 2008 Reviewed In : 2024 IEC TR 62513 : 2008	Safety of Machinery - Guidelines for the Use of Communication Systems in Safety Related Applications	May, 2024	-	Identical under dual numbering
18	IS 17332:2020 IEC 62046 : 2018 IEC 62046 : 2018	Safety of Machinery - Application of Protective Equipment to Detect the Presence of Persons		-	Identical under dual numbering
19	IS 17519:2021 IEC 62745:2017 IEC 62745:2017	Safety of machinery - Requirements for cableless control systems of machinery		-	Identical under dual numbering
20	IS 17520:2021 IEC TS 62998-1 : 2019 IEC TS 62998-1 : 2019	Safety of Machinery - Safety- related Sensors Used for the Protection of Persons		-	Identical under dual numbering
21	IS 17521:2021 IEC TR 63074 : 2019 IEC TR 63074 : 2019	Safety of Machinery - Security Aspects Related to Functional Safety of Safety Related Control Systems		-	Identical under dual numbering

Standards under Development

Projects Approved		
SI. No.	Doc No.	Title
No Records Found		

Preliminary Draft Standards		
SI. No.	Doc No.	Title
No Records Found		

Drafts Standards in WC Stage		
SI. No.	Doc No.	Title
No Records Found		

Draft Standards Completed WC Stage		
SI. No.	Doc No.	Title
No Records Found		

Finalized Draft Indian Standard		
SI. No.	Doc No.	Title
1	ETD 44 (25936) Revision of: IS 16504:2017	Safety of Machinery - Electrical Equipment of Machines Part 32 Requirements for Hoisting Machines First Revision
2	ETD 44 (25950) Revision of: IS 17521:2021	Safety of Machinery Security Aspects Related to Functional Safety of Safety Related Control Systems First Revision
		Safety of Machinery Electro-Sensitive Protective Equipment Part 5 Particular Requirements for

3	ETD 44 (25966)	Radar-Based Protective Devices
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Finalized Draft Indian Standards under Print		
Sl. No.	Doc No.	Title
1	ETD 44 (24767)	Safety of Machinery - Safety-Related Sensors Used for the Protection of Persons Part 3 Sensor Technologies and Algorithms
2	ETD 44 (24808)	Safety of Machinery - Guidelines on Functional Safety of Safety-Related Control System

Total Published Standards:21 Total Standards Under development:5

Aspect Wise Report
Product : 3
Code of Practices : 4
Methods of Test : 0
Terminology : 0
Dimensions : 0
System Standard : 0
Safety Standard : 6
Others : 8
Service Specification : 0
Process Specification : 0
Unclassified : 0

Annexure-I :List of Indian Standards Withdrawn/Superseded		
Sl. No.	IS No. & Year	Title
1	IS 1356 (Part 1):1972 Reviewed In : 2021 IEC Pub 204-1	Specification for electrical equipment of machine tools Part 1 electrical equipment of machines for general use Second Revision
2	IS 16594 (Part 1):2017 IEC 61496-1 : 2012 Reviewed In : 2022 IEC 61496-1 : 2012	Safety of machinery - ElectroSensitive protective equipment Part 1 general requirements and tests

Annexure-II :List of Indian Product Standards		
Sl. No.	IS No. & Year	Title
1	IS 16502 (Part 1):2023 IEC 61496-1 : 2020 ISO 14045: 2012	Safety of Machinery - ElectroSensitive Protective Equipment Part 1 General Requirements and Tests
2	IS 16502 (Part 2):2023 IEC 61496-2:2020	Safety of Machinery - ElectroSensitive Protective Equipment Part 2 Particular Requirements for Equipment Using Active Opto-Electronic Protective Devices AOPDs First Revision
3	IS 16502 (Part 4/Sec 3):2024 61496-4-3:2022	Safety of Machinery Electro-Sensitive Protective Equipment Part 4 Particular Requirements for Equipment Using Vision Based Protective Devices VBPD Section 3 Additional Requirements When Using Stereo Vision Techniques VBPDST First Revision