

## BUREAU OF INDIAN STANDARDS

### Program of Work

#### PGD 40 : Conveyor Belts

**Scope:** Formulation of standards on terminology, dimensional, testing and other specifications for Pulleys, belts including V-Belts and Synchronous belts drive; belts used in conveyors, elevators of various sizes and shapes.

**Liaison:** **ISO TC-41 (P): Pulleys and belts (including veebelts) ISO TC-41 SC-1 (P): Friction ISO TC-41 SC-4 (P): Synchronous belt drives ISO TC-101 (P): Continuous mechanical handling equipment ISO TC-41 SC-3 (O): Conveyor Belts ISO TC-41 (P): Pulleys and belts (including veebelts) ISO TC-41 SC-1 (P): Friction ISO TC-41 SC-4 (P): Synchronous belt drives ISO TC-101 (P): Continuous mechanical handling equipment ISO TC-41 SC-3 (O): Conveyor Belts**

### Published Standards

S.No	IS No.	TITLE	Reaffirm M-Y	No. of Amds	Eqv.
1	IS 10022:1981 Reaffirmed but not taken up for revision	Specification for open ended cogged V - Belting	February, 2021	-	Indigenous
2	IS 10213:1982 Reaffirmed but not taken up for revision	Specification for sandwich belting	August, 2023	-	Indigenous
3	IS 10229:1982	Specification for open end V - Belts	March, 2023	-	Indigenous
4	IS 10288:1982 Decision taken to Reaffirm and Archive	Specification for belt - Fasteners, plate type	July, 2024	1	Indigenous
5	IS 11038:1984 Reaffirmed but not taken up for revision <a href="#">ISO 5289</a>	Specification for endless hexagonal belts for agricultural machinery and groove section of corresponding pulley	February, 2021	-	Not Equivalent
6	IS 11842:1986 Reaffirmed but not taken up for revision	Specification for pvc/plastic hygienic belting	February, 2021	1	Indigenous
7	IS 12091:1987 Decision taken to Reaffirm and	Specification for belt fasteners, hook type	July, 2024	-	Indigenous

	Archive				
8	IS 12854:1989 Reaffirmed but not taken up for revision	Power Transmission - Belts, endless flat (Used in lenix drive systems specification)	February, 2021	-	Indigenous
9	IS 1370:1993 Decision taken to Reaffirm and Archive	Transmission belting - Friction surface rubber belting specification (Third Revision)	July, 2024	-	Indigenous
10	IS 13775 (Part 1):2024	Conveyor Belting $i_c/2$ Solid Woven Cotton Synthetic Impregnated and Unimpregnated $i_c/2$ Specification Part 1 Aeroslide Belting for Air Gravity Conveyor		-	Indigenous
11	IS 14206 (Part 1):1995 Reaffirmed but not taken up for revision	On - Sitenon - Mechanical jointing of plied textile reinforced rubber conveyor belting - Code of practice: Part 1 hot vulcanizing	March, 2023	-	Indigenous
12	IS 14206 (Part 2):2001 Reaffirmed but not taken up for revision	On - Site non - Mechanical jointing of plied textile reinforced rubber conveyor belting - Code of practice: Part 2 cold vulcanizing	March, 2021	-	Indigenous
13	IS 14261:1995	Transmission devices - V - Belts endless narrowv - Belts for industrial use - Specification	February, 2021	-	Indigenous
14	IS 15143:2002	Conveyor belting of elastomeric and steel cord construction for underground mines and such other hazardous applications - Specification	March, 2023	-	Indigenous
15	IS 15146:2025 ISO 155 : 2019 ISO 155 : 2019	Belt drives - Pulleys - Limiting values for adjustment of centres (first revision)		-	Identical under dual numbering
16	IS 15147:2015 ISO 254 : 2011 Reaffirmed but not taken up for revision ISO 254	Belt drives - Pulleys - Quality, finish and balance (First Revision)	January, 2020	-	Identical under dual numbering
17	IS 15148:2015 ISO 1813 : 2014 ISO 1813	Belt drives - V - Ribbed belts, joined V - Belts and V - Belts including wide section belts and hexagonal belts - Electrical conductivity of antistatic belts: characteristics and methods of test (First Revision)	January, 2025	-	Identical under dual numbering
18	IS 15149:2025 ISO 9981 : 2020 ISO 9981 : 2020	Belt drives $i_c/2$ Pulleys and V-ribbed belts for the automotive industry $i_c/2$ PK profile $i_c/2$ Dimensions		-	Identical under dual numbering
19	IS 15151:2025 ISO 9982 : 2021 ISO 9982 : 2021	Belt drives $i_c/2$ Pulleys and V-ribbed belts for industrial applications $i_c/2$ PH PJ PK PL and		-	Identical under dual numbering

		PM profiles $i_c/2$ Dimensions			
20	IS 15427 (Part 4):2015 ISO 15236-4 : 2004 ISO 15143	Steel cord conveyor belts: Part 4 vulcanized belt joints (First Revision)	January, 2025	-	Identical under dual numbering
21	IS 15427 (Part 1):2022 ISO 15236-1:2016 ISO 15236-1:2016	Steel Cord Conveyor Belts Part 1 Design Dimensions and Mechanical Requirements for Conveyor Belts for General Use Second Revision		-	Identical under dual numbering
22	IS 15427 (Part 2):2022 ISO 15236-2 : 2017 ISO 15236-2 : 2017	Steel Cord Conveyor Belts Part 2: Preferred Belt Types Second Revision		-	Identical under dual numbering
23	IS 16365:2015 ISO 21182 : 2013 ISO 21182	Light conveyor belts - Determination of the coefficient of friction	January, 2025	-	Identical under dual numbering
24	IS 16370:2015 ISO 8419:2003	Belt drives - Narrow V - Belts - Sections 9n/j, 15n/j and 25n/j (Lengths In The Effective System)	January, 2025	-	Identical under dual numbering
25	IS 16376:2025 ISO 21342 : 2019 ISO 21342 : 2019	Synchronous Belt Drives $i_c/2$ Automotive Belts and Pulleys		-	Identical under dual numbering
26	IS 16378:2025 ISO 9563 : 2015 ISO 9563 : 2015	Belt Drives - Electrical Conductivity of Antistatic Endless Synchronous Belts - Characteristics and Test Method		-	Identical under dual numbering
27	IS 16379:2025 ISO 9608:2022 ISO 9608:2022	V-Belts and V-Ribbed Belts - Uniformity of Belts - Method of Test for Determination of Centre Distance Variation (first revision)		-	Identical under dual numbering
28	IS 16381:2025 ISO 21178:2020 ISO 21178:2020	Light Conveyor Belts - Determination of Electrical Resistances (first revision)		-	Identical under dual numbering
29	IS 16382:2017 ISO 21179 : 2013 ISO 21179 : 2013	Light conveyor belts - Determination of the electrostatic field generated by a running light conveyor belt	March, 2022	-	Identical under dual numbering
30	IS 16383:2017 ISO 21180 : 2013 ISO 21180 : 2013	Light conveyor belts - Determination of the maximum tensile strength	March, 2022	-	Identical under dual numbering
31	IS 16384:2017 ISO 21181 : 2013 ISO 21181 : 2013	Light conveyor belts - Determination of the relaxed elastic modulus	March, 2022	-	Identical under dual numbering
32	IS 16385 (Part 1):2017 ISO 21183-1 : 2005 ISO 21183-1 : 2005	Light conveyor belts: Part 1 principal characteristics and applications	March, 2022	-	Identical under dual numbering
33	IS 16387:2017 ISO 24035 : 2014 ISO 24035 : 2014	Belt drives - V - Belts and the corresponding pulleys for agricultural machineries - Dimensions		-	Identical under dual numbering
34	IS 16388:2023 ISO 9856:2016 ISO 9856:2016	Conveyor Belts $i_c/2$ Determination of Elastic and Permanent Elongation and Calculation of Elastic Modulus		-	Identical under dual numbering
35	IS 16558:2025 ISO 2790:2020 ISO 2790:2020	Belt drives $i_c/2$ V-belts for the automotive industry and corresponding pulleys $i_c/2$		-	Identical under dual numbering

		Dimensions			
36	IS 16755:2018 ISO 16851 : 2012 <a href="#">ISO 16851:2012</a>	Textiles conveyor belts - Determination of the net length of an endless (Spliced) conveyor belt		-	Identical under dual numbering
37	IS 16758:2018 ISO 3684 : 1990 <a href="#">ISO 3684</a>	Conveyor belts - Determination of minimum pulley diameter	August, 2023	-	Identical under dual numbering
38	IS 16851:2024 ISO 583 <a href="#">ISO 583</a>	Conveyor Belts with a Textile Carcass " Total Belt Thickness and Thickness of Constructive Elements " Methods of Test (First Revision)		-	Identical under dual numbering
39	IS 1691:1980  Decision taken to Reaffirm and Archive <a href="#">ISO 22</a>	Specification for cast iron and mild steel flat pulleys (Second Revision)	March, 2023	-	Not Equivalent
40	IS 17056:2019 ISO 282 : 1992 <a href="#">ISO 282 : 1992</a>	Conveyor Belts " Sampling	March, 2024	-	Identical under dual numbering
41	IS 17071:2024 ISO 252 <a href="#">ISO 252</a>	Conveyor Belts " Adhesion between Constitutive Elements "½ Test Methods ( First Revision )		-	Identical under dual numbering
42	IS 17089:2019 ISO 433 : 2017 <a href="#">ISO 433 : 2017</a>	Conveyor Belts " Markings	August, 2023	-	Identical under dual numbering
43	IS 17090:2019 ISO 703 : 2017 <a href="#">ISO 703 : 2017</a>	Conveyor belts - Transverse flexibility (Troughability) - Test method	March, 2024	-	Identical under dual numbering
44	IS 17114:2019 ISO 251 : 2012 <a href="#">ISO 251</a>	Conveyor belts with textile carcass - Widths and lengths	August, 2023	-	Identical under dual numbering
45	IS 17496:2021 ISO 283 :2015 <a href="#">ISO 283 :2015</a>	Textile conveyor belts — Full thickness, tensile strength, elongation at break and elongation at the reference load — Test method		-	Identical under dual numbering
46	IS 17527:2021 ISO 18573 :2012 <a href="#">ISO 18573 :2012</a>	Conveyor belts — Test atmospheres and conditioning periods		-	Identical under dual numbering
47	17527:2026 <a href="#">ISO 18573 :2012</a>	Conveyor Belts — Test Atmospheres and Conditioning Periods (First Revision)		-	Identical under dual numbering
48	IS 1891 (Part 2):1988	Rubber Conveyor and Elevator Textile Belting Part 2 Heat Resistant Belting		3	
49	IS 1891 (Part 2):2025	Rubber Conveyor and Elevator Textile Belting - Specification Part 2 : Heat Resistant Belting (fourth revision)		-	Indigenous
50	IS 1891 (Part 1):2021 <a href="#">ISO 14890</a>	CONVEYOR AND ELEVATOR TEXTILE BELTING – SPECIFICATION PART 1 GENERAL PURPOSE BELTING (Fifth Revision)		-	Modified/Technically Equivalent
51	IS 1891 (Part 3):1988	Specification for rubber conveyor and elevator textile belting: Part 3 oil resistant belting (Second	March, 2023	2	Indigenous

		Revision)			
52	IS 1891 (Part 5):1993	Conveyor and elevator textile belting - Specification: Part 5 fire resistant belting for surface application	March, 2023	1	Indigenous
53	IS 1891 (Part 4):2024	Conveyor and Elevator Textile Belting - Specification Part 4 : Hygienic Belting (Second Revision)		-	Indigenous
54	IS 2122 (Part 1):1973 Decision taken to Reaffirm and Archive	Code of practice for selection, storage, installation and maintenance of belting for power transmission: Part 1 flat belt drives (First Revision)	March, 2023	-	Indigenous
55	IS 2122 (Part 2):1991 Decision taken to Reaffirm and Archive	Power transmission - Belts - Code of practice for selection, storage, installation and maintenance of belting for power transmission: Part 2 V - Belt drives (First Revision)	March, 2023	-	Indigenous
56	IS 2241:1976 Decision taken to Reaffirm and Archive	Specification for round leather belting for small machines (First Revision)	July, 2024	-	Indigenous
57	IS 2494 (Part 1):1994	V - Belts - Endless V - Belts for industrial purposes: Part 1 general purpose - Specification (Second Revision)	January, 2020	1	Indigenous
58	IS 2494 (Part 2):1993	V - Belts - Endless V - Belts for industrial purposes: Part 2 fire resistant and antistatic V - Belts - Specification	January, 2020	2	Indigenous
59	IS 3142:1993 Reaffirmed but not taken up for revision	Pulleys - V - Grooved pulleys for endless V - Belts sections 2, A, B, C, D and e and endless wedge belts sections SPZ, SPA, SPB and SPC - Specification (Second Revision)	January, 2020	-	Indigenous
60	IS 3181:1992	Conveyor belts - Fire resistant conveyor belting for underground mines and such other hazardous applications - Specification (Second Revision)	March, 2023	1	Indigenous
61	3181:2025	Conveyor Belts — Fire Resistant Conveyor Belting for Underground Mines and Such other Hazardous Applications — Specification		-	Indigenous
62	IS 530:1976 Decision taken to Reaffirm and Archive	Specification for solid - Woven impregnated hair belting for power transmission (Second Revision)	July, 2024	-	Indigenous
63	IS 5593:1980 Reaffirmed but not taken up for revision	Specification for belt fasteners (Alligator Type) (First Revision)	February, 2021	3	Indigenous
64	IS 5635:1983	Specification for automotive V -	February, 2021	1	Indigenous

	Reaffirmed but not taken up for revision	Belt drives (First Revision)			
65	IS 6580:1972  Decision taken to Reaffirm and Archive	Specification for train lighting belt fasteners	March, 2023	1	Indigenous
66	IS 6687:2002  Decision taken to Reaffirm and Archive	Code of practice for selection, storage, installation and maintenance of conveyor belting (First Revision)	March, 2023	-	Indigenous
67	IS 7923:1985  Reaffirmed but not taken up for revision <b>ISO 1081</b>	Glossary of terms and definitions relating to drives using V - Belts and grooved pulleys (First Revision)	February, 2021	-	Not Equivalent
68	IS 8777:2008 ISO 3410 <b>ISO 3410</b>	Agricultural machinery - Endless variable - Speed V - Belts and groove sections of corresponding pulleys (First Revision)	February, 2021	-	Identical under dual numbering
69	IS 9405:2024 ISO 1120 <b>ISO 1120</b>	Conveyor Belts " Determination of Strength of Mechanical Fastenings " Static Test Method (First Revision)		-	Identical under dual numbering
70	IS 9515:1980  Reaffirmed but not taken up for revision	Specification for link V - Belts	February, 2021	-	Indigenous

### Standards under Development

#### Projects Approved

SI. No.	Doc No.	Title
<i>No Records Found</i>		

#### Preliminary Draft Standards

SI. No.	Doc No.	Title
<i>No Records Found</i>		

#### Drafts Standards in WC Stage

SI. No.	Doc No.	Title
<i>No Records Found</i>		

#### Draft Standards Completed WC Stage

SI. No.	Doc No.	Title
<i>No Records Found</i>		

#### Finalized Draft Indian Standard

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SI. No.	Doc No.	Title
<i>No Records Found</i>		

<b>Finalized Draft Indian Standards under Print</b>		
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SI. No.	Doc No.	Title
1	PGD 40 (17819) Revision of: IS 15427:2015	Steel Cord Conveyor Belts Part 1 Design Dimensions and Mechanical Requirements for Conveyor Belts for General Use Second Revision
2	PGD 40 (17820) Revision of: IS 15427:2017	Steel Cord Conveyor Belts Part 2 Preferred Belt Types Second Revision
3	PGD 40 (17823) Revision of: IS 16388:2017	Conveyor Belts Determination of Elastic and Permanent Elongation and Calculation of Elastic Modulus
4	PGD 40 (21294) Revision of: IS 1891:1978	Conveyor and Elevator Textile Belting Specification Part 4 Hygienic Belting Second Revision
5	PGD 40 (23251) Revision of: IS 16851:2018	Conveyor Belts With a Textile Carcass Total Belt Thickness and Thickness of Constitutive Elements Methods of Test
6	PGD 40 (23271) Revision of: IS 17071:2019	Conveyor Belts Adhesion between Constitutive Elements Test Methods First Revision
7	PGD 40 (23463) Revision of: IS 13775:1993	Conveyor Belting Solid Woven Cotton Synthetic Impregnated and Unimpregnated Specification Part 1 Aeroslide Belting for Air Gravity Conveyor
8	PGD 40 (23475) Revision of: IS 1891:1993	Rubber Conveyor and Elevator Textile Belting Specification Part 2 Heat Resistant Belting
9	PGD 40 (23605) Revision of: IS 3181:1992	Conveyor Belts Fire Resistant Conveyor Belting for Underground Mines and Such other Hazardous Applications Specification
10	PGD 40 (23667) Revision of: IS 1891:1993	Conveyor and Elevator Textile Belting Specification Part 5 Fire Resistant Belting for Surface Application First Revision
11	PGD 40 (23669) Revision of: IS 9405:1980	Conveyor Belts Determination of Strength of Mechanical Fastenings Static Test Method
12	PGD 40 (26283) Revision of: IS 16379:2017	V-Belts and V-Ribbed Belts Uniformity of Belts Method of Test for Determination of Centre Distance Variation
13	PGD 40 (26285) Revision of: IS 16381:2017	Light Conveyor Belts Determination of Electrical Resistances
14	PGD 40 (26287) Revision of: IS 16558:2017	Belt drives V-belts for the automotive industry and corresponding pulleys Dimensions
15	PGD 40 (26299) Revision of: IS 15146:2002	Belt drives Pulleys Limiting values for adjustment of centres
16	PGD 40 (26300) Revision of: IS 15149:2002	Belt drives Pulleys and V-ribbed belts for the automotive industry PK profile Dimensions
17	PGD 40 (26303) Revision of: IS 15151:2002	Belt drives Pulleys and V-ribbed belts for industrial applications PH PJ PK PL and PM profiles Dimensions
18	PGD 40 (26304) Revision of: IS 16376:2017	Synchronous Belt Drives Automotive Belts and Pulleys
19	PGD 40 (26306) Revision of: IS 16378:2017	Belt Drives Electrical Conductivity of Antistatic Endless Synchronous Belts Characteristics and Test Method
20	PGD 40 (27122) Revision of: IS 17527:2021	Conveyor Belts Test Atmospheres and Conditioning Periods First Revision
21	PGD 40 (33252)	IS 15427 Part 1 2022 ISO 15236-1 2016 Steel Cord Conveyor Belts Part 1 Design Dimensions and Mechanical Requirements for Conveyor Belts for General Use Second Revision
22	PGD 40 (33395)	Light Conveyor Belts Determination of the Maximum Tensile Strength First Revision
23	PGD 40 (33405)	Light Conveyor Belts Determination of the Relaxed Elastic Modulus First Revision
24	PGD 40 (33415)	Light Conveyor Belts Determination of the Coefficient of Friction First Revision
25	PGD 40 (33448)	Conveyor Belts Determination of Strength of Mechanical Fastenings for Textile Conveyor Belts Static Test Method Second Revision
26	PGD 40 (33469)	Belts Drives Electrical conductivity of antistatic belts Characteristics and test methods Second Revision
27	PGD 40 (33475)	Textile conveyor belts Full thickness tensile strength elongation at break and elongation at the reference load Test method First Revision
28	PGD 40 (33487)	Conveyor belts with textile carcass Widths and lengths First Revision
29	PGD 40 (33495)	Conveyor Belts Transverse Flexibility Troughability Test method First Revision

Total Published Standards:67 Total Standards Under development:29

### Aspect Wise Report

Product : 40  
Code of Practices : 6  
Methods of Test : 10  
Terminology : 0  
Dimensions : 5  
System Standard : 0  
Safety Standard : 0  
Others : 6  
Service Specification : 0  
Process Specification : 0  
Unclassified : 0

### Annexure-I :List of Indian Standards Withdrawn/Superseded

Sl. No.	IS No. & Year	Title
1	IS 11507:2015 ISO 5294 : 2012 ISO 5294	Synchronous belt drives - Pulleys Second Revision
2	IS 15427:2004 ISO 15143	Conveyor belting of elastomeric and steel cord construction for general material handling - Specification
3	IS 16377:2017 ISO 9011 : 1997 ISO 9011:2007	Synchronous belt drives - Automotive pulleys
4	IS 16756:2018 ISO 10247 : 1990 ISO 10247 : 1990	Conveyor Belts - Characteristics of Covers - Classification
5	IS 16757:2018 ISO 4649 : 2010 ISO 4649:2010	Rubber vulcanized or thermoplastic - Determination of abrasion resistance using a rotating cylindrical drum device
6	IS 16765:2019 ISO 14890 : 2013 ISO 14890-2013	Conveyor belts - Specification for rubber - Or plastics - Covered conveyor belts of textile construction for general use
7	IS 9804 (Part 1):2009 ISO 5296-1 : 1989 ISO 5296-1	Synchronous belt drivers - Belts Part 1 pitch codes MXL XL 1 H XH and XXH - Metric and inch dimensions First Revision
8	IS 9804 (Part 2):2010 ISO 5296-2 : 1989 ISO 5296-2	Synchronous Belt Drives - Belts Part 2 Pitch Codes MXL and XXL - Metric Dimensions

### Annexure-II :List of Indian Product Standards

Sl. No.	IS No. & Year	Title
1	IS 10022:1981 Reaffirmed but not taken up for revision	Specification for open ended cogged V - Belting
2	IS 10213:1982 Reaffirmed but not taken up for revision	Specification for sandwich belting
3	IS 10229:1982	Specification for open end V - Belts
4	IS 10288:1982	Specification for belt - Fasteners plate type

	Decision taken to Reaffirm and Archive	
5	IS 11038:1984 Reaffirmed but not taken up for revision ISO 5289	Specification for endless hexagonal belts for agricultural machinery and groove section of corresponding pulley
6	IS 11842:1986 Reaffirmed but not taken up for revision	Specification for pvc plastic hygienic belting
7	IS 12091:1987 Decision taken to Reaffirm and Archive	Specification for belt fasteners hook type
8	IS 12854:1989 Reaffirmed but not taken up for revision	Power Transmission - Belts endless flat Used in lenix drive systems specification
9	IS 1370:1993 Decision taken to Reaffirm and Archive	Transmission belting - Friction surface rubber belting specification Third Revision
10	IS 13775 (Part 1):2024	Conveyor Belting Solid Woven Cotton Synthetic Impregnated and Unimpregnated Specification Part 1 Aeroslide Belting for Air Gravity Conveyor
11	IS 14261:1995	Transmission devices - V - Belts endless narrowv - Belts for industrial use - Specification
12	IS 15143:2002	Conveyor belting of elastomeric and steel cord construction for underground mines and such other hazardous applications - Specification
13	IS 15147:2015 ISO 254 : 2011 Reaffirmed but not taken up for revision ISO 254	Belt drives - Pulleys - Quality finish and balance First Revision
14	IS 15427 (Part 1):2022 ISO 15236-1:2016	Steel Cord Conveyor Belts Part 1 Design Dimensions and Mechanical Requirements for Conveyor Belts for General Use Second Revision
15	IS 16376:2025 ISO 21342 : 2019	Synchronous Belt Drives Automotive Belts and Pulleys
16	IS 16378:2025 ISO 9563 : 2015	Belt Drives - Electrical Conductivity of Antistatic Endless Synchronous Belts - Characteristics and Test Method
17	IS 16379:2025 ISO 9608:2022	V-Belts and V-Ribbed Belts - Uniformity of Belts - Method of Test for Determination of Centre Distance Variation first revision
18	IS 16381:2025 ISO 21178:2020	Light Conveyor Belts - Determination of Electrical Resistances first revision
19	IS 16382:2017 ISO 21179 : 2013 ISO 21179 : 2013	Light conveyor belts - Determination of the electrostatic field generated by a running light conveyor belt
20	IS 16383:2017 ISO 21180 : 2013 ISO 21180 : 2013	Light conveyor belts - Determination of the maximum tensile strength
21	IS 16384:2017 ISO 21181 : 2013 ISO 21181 : 2013	Light conveyor belts - Determination of the relaxed elastic modulus
22	IS 16385 (Part 1):2017	Light conveyor belts Part 1 principal characteristics and applications

	ISO 21183-1 : 2005 ISO 21183-1 : 2005	
23	IS 16387:2017 ISO 24035 : 2014 ISO 24035 : 2014	Belt drives - V - Belts and the corresponding pulleys for agricultural machineries - Dimensions
24	IS 16558:2025 ISO 2790:2020	Belt drives V-belts for the automotive industry and corresponding pulleys Dimensions
25	IS 1891 (Part 3):1988	Specification for rubber conveyor and elevator textile belting Part 3 oil resistant belting Second Revision
26	IS 1891 (Part 5):1993	Conveyor and elevator textile belting - Specification Part 5 fire resistant belting for surface application
27	IS 1891 (Part 1):2021 IEC 60068-2-14:2023	CONVEYOR AND ELEVATOR TEXTILE BELTING SPECIFICATION PART 1 GENERAL PURPOSE BELTING Fifth Revision
28	IS 1891 (Part 4):2024	Conveyor and Elevator Textile Belting - Specification Part 4 Hygienic Belting Second Revision
29	IS 1891 (Part 2):2025	Rubber Conveyor and Elevator Textile Belting - Specification Part 2 Heat Resistant Belting fourth revision
30	IS 2241:1976  Decision taken to Reaffirm and Archive	Specification for round leather belting for small machines First Revision
31	IS 2494 (Part 1):1994	V - Belts - Endless V - Belts for industrial purposes Part 1 general purpose - Specification Second Revision
32	IS 2494 (Part 2):1993	V - Belts - Endless V - Belts for industrial purposes Part 2 fire resistant and antistatic V - Belts - Specification
33	IS 3142:1993  Reaffirmed but not taken up for revision	Pulleys - V - Grooved pulleys for endless V - Belts sections 2 A B C D and e and endless wedge belts sections SPZ SPA SPB and SPC - Specification Second Revision
34	3181:2025	Conveyor Belts Fire Resistant Conveyor Belting for Underground Mines and Such other Hazardous Applications Specification
35	IS 530:1976  Decision taken to Reaffirm and Archive	Specification for solid - Woven impregnated hair belting for power transmission Second Revision
36	IS 5593:1980  Reaffirmed but not taken up for revision	Specification for belt fasteners Alligator Type First Revision
37	IS 5635:1983  Reaffirmed but not taken up for revision	Specification for automotive V - Belt drives First Revision
38	IS 6580:1972  Decision taken to Reaffirm and Archive	Specification for train lighting belt fasteners
39	IS 8777:2008 ISO 3410 ISO 3410	Agricultural machinery - Endless variable - Speed V - Belts and groove sections of corresponding pulleys First Revision
40	IS 9515:1980  Reaffirmed but not taken up for revision	Specification for link V - Belts