



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा.11329

०३ अक्टूबर २०२४

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)

वैज्ञानिक 'डी'/संयुक्त निदेशक (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 11329

03 October 2024

Subject: Guidelines for implementation of Amendment No. 3 to Indian Standard IS 11329: 2018- "Finned Type Heat Exchanger for Room Air Conditioner"

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)

Scientist D/Joint Director (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 11329

03 October 2024

Subject: Guidelines for implementation of Amendment No. 3 to Indian Standard IS 11329: 2018- “Finned Type Heat Exchanger for Room Air Conditioner”

1. Amendment No. 3 to IS 11329: 2018 has been published. **The last date for implementation of the Amendment is 09 February 2025.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the Amendment **within a week of issuance of these guidelines.**
3. The significant changes brought through this Amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the Amendment.

| | Page reference and Clause No. | Changes |
|---|--|---|
| 1 | Page 4, Cl. 6.2.1.5- Braze material | It is now being specified that brazing material shall conform to IS 2927 or ISO 17672 or the brazing alloys listed in Annex D (Annex D is being added through this Amendment) |
| 2 | Page 9, Cl. B-2.1, Cl. B-3.1, B-4.1, B-6.1 Test methods for determination of physical properties of copper material | Reference of Standards on Test methods for determination of physical properties of copper material, have been made undated, meaning thereby that latest edition shall apply in accordance with Cl. 2 of IS 11329. |
| 3 | Page 9, Annex D | New Annexure, Annex D is being added on chemical composition for brazing alloys. |

4. Consequent upon publication of the Amendment, existing Product Manual has also been revised as Doc: PM/ IS 11329/5/ October 2024. In this revision, changes have been made in Grouping guidelines and Scheme of Inspection and Testing.

5. The guidelines for implementation of the Amendment is given below:

A. LICENSEES:

- (i) All Licensees shall implement the Amendment by 09 February 2025. Any difficulty in implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation Standard without Amendment after 09 February 2025. The status of implementation of the Amendment shall

be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.

- (ii) Licensees shall submit the test certificate of raw material (*Brazing alloy, as applicable for the material of brazing alloy*) as evidence of conformity to the Amendment.
- (iii) Verification of implementation of the Amendment, shall be done during the next visit **which shall be completed within one month from the date of submission of compliance by licensee.**
- (iv) If the Licensee fails to complete all actions by 09 February 2025 it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without considering this Amendment. However, if the Applicant is desirous of considering the application considering this Amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the Amendment, Licence will not be granted without Amendment.
- (ii) Applications which are recorded henceforth may be processed with or without considering the Amendment. Processing of Applications without Amendment shall be permitted only up to 09 February 2025 and for such cases Applicant shall give a declaration that they will implement the Amendment by 09 February 2025.
- (iii) Beyond 09 February 2025 no Licence shall be granted without consideration of the Amendment.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence without considering the Amendment shall be permitted only upto the date of implementation of the Amendment by the licensee or up to 09 February 2025 whichever is earlier.

6. The above guidelines come into force with immediate effect.

(Rakesh Kumar)
Scientist D/Joint Director

Head (CMD III)
DDG (Certification)