

केन्द्रीय मुहर विभाग -2

संदर्भ -: केमूवी-2/16:17404

16-03-2026

विषय: आई एस 17404:2020 के संशोधन संख्या 01 का कार्यान्वयन के लिए दिशानिर्देश ।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**रंजीत कुमार
वैज्ञानिक ई**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:17404

16-03-2026

Subject: Guidelines for implementation of Amendment No.01 to IS 17404:2020.

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Ranjit Kumar)
Scientist E**

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

OurRef:CMD-2/16:17404

Date: 16-03-2026

Subject: Guidelines for implementation of Amendment No. 01 to IS 17404:2020 (Electrogalvanized Hot Rolled and Cold Reduced Carbon Steel Sheets and Strips).

1. Amendment no. 1 to IS 17404:2020 has been published. The last date for implementation of the amendment is **03rd June 2026**.
2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
13.5 Painting	<p>Clause 13.5 has been modified to provide greater flexibility regarding the supply condition of electrogalvanized steel, as mutually agreed between the purchaser and the manufacturer.</p> <p>Now, through this amendment, Electrogalvanized steel sheet and strip may also be supplied either in laminated, painted or printed condition, or in combination, as agreed upon between the purchaser and the manufacturer wherein the requirements of painting/printing/lamination and tests related thereof such as bend test, pencil hardness test, impact resistance test, cross hatch test, solvent resistance test, gloss, colour, salt spray test, humidity resistance or any other test may be as agreed between the purchaser and the supplier.’</p>

3. The changes introduced through this amendment are limited to provide flexibilities on supply condition of electrogalvanized steel as agreed upon between the purchaser and the manufacturer. None of these changes require the establishment of evidence of conformity to the amended standard.
4. Consequent upon the issuance of aforementioned amendment, the existing product manual of IS 17404:2020 has been revised which is being circulated separately.

5. BOs are requested to circulate these guidelines to licensees and applicants under their jurisdiction immediately within 7 days of issuance of this circular.
6. No application for grant of licence and/or change in scope of licence shall be accepted or grant of licence/change in scope permitted without consideration of the amendment after 03rd June 2026.
7. The above guidelines shall come into force with immediate effect.

Ranjit Kumar
Scientist-E

Head (CMD-2)

DDG (Certification)