

केन्द्रीय मुहर विभाग -2

संदर्भ -: के.मू.वि. -2/16:6911

23.04.2026

विषय: संशोधित IS 6911:2026 के अनुपालन हेतु दिशा निर्देश ।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**रंजीत कुमार
वैज्ञानिक 'ई'**

प्रमुख (के.मू.वि. - 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:6911

23.04.2026

Subject: Guidelines for implementation of Revised IS 6911:2026.

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Ranjit Kumar)
Scientist 'E'**

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref:CMD-2/16:6911

Date: 23.04.2026

Subject: Guidelines for implementation of Revised IS 6911:2026 (Stainless Steel Plate, Sheet and Strip).

1. IS 6911:2017 has been revised and published as IS 6911:2026. The last date for implementation of the revised Standard is **18 August 2026** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard within a week of issuance of these guidelines.
3. The significant changes in the revised Standard as listed in the Table below are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause (s) /Table (s) as per IS 6911:2026	Change
5 Manufacture	Clause 5.3 has been modified to enhance clarity. It now explicitly provides that where the cold rolled strip/sheet/plate is manufactured, the raw material is hot rolled strip/sheet/plate and the same should conform to the requirements specified in this standard.
10 Mechanical Properties	Clause 10.4 has been revised to delete the requirement relating to hardness values for cutlery steel. Clause 10.5 has also been modified to provide that the material may be supplied in cold-rolled (work-hardened) condition, exhibiting higher strength and hardness characteristics. Further, the mechanical properties for certain work-hardened austenitic grades of stainless steel shall now be mutually agreed upon between the purchaser and the supplier, in place of the earlier specification as per Table 6. Consequently, Table 5 (Hardness Values for Cutlery Steels) and Table 6 (Mechanical Properties of Austenitic Steels in Work Hardened Condition) have been deleted, as the relevant mechanical properties for the grades are specified in Table 4.

15 Surface Finish	A new clause 15.5 has been introduced to allow that Stainless steel plate, sheet and strip may also be supplied either in cladded, laminated, coated, plated, varnished, enameled, lacquering, etched, embossed, decorative, painted, and printed or in other type of coating or cladding as agreed upon between the purchaser and the manufacturer. In such cases, the stainless steel used shall comply with the requirements of this standard.
Table 1, Table 3 & Table 4	<p>Designation of steel have been updated as per Indian standard on code for designation of steel (IS 1762 (Part 1)), wherever applicable, and the details are provided in Annex A of the revised Standard.</p> <p>Further, a new class of steel, namely Precipitation Hardening Steels (comprising three grades), has been introduced. Accordingly, the total number of steel classes has been increased to five, in place of the earlier four classes, namely Ferritic Steels, Martensitic Steels, Austenitic Steels, and Duplex Steels.</p> <p>Further, additional grades have been incorporated, thereby increasing the total number of grades to 153, as under:</p> <ul style="list-style-type: none"> (a) Ferritic Steel- 40 Grades (b) Martensitic Steel- 11 Grades (c) Precipitation-hardening steels- 03 Grades (d) Austenitic steels- 88 Grades (e) Duplex- 11 Grades <p>Consequently, Table 1, Table 3 & Table 4 have been modified</p>

4. Since the revision of Indian Standard introduces various new grades and the relevant test requirements, the existing licensee is not required to submit evidence of conformity for the existing variety/grades of Stainless Steel Plate, Sheet and Strip. However, for inclusion of newly introduced grades in the scope of the existing licence, the case shall be processed in accordance with the CSOL guidelines.

5. Consequent upon the issuance of aforementioned amendment, the existing product manual of IS 6911 has been revised which is being circulated separately.
6. BOs are requested to circulate these guidelines to licensees and applicants under their jurisdiction immediately after issuance of this circular.
7. The above guidelines shall come into force with immediate effect.

Ranjit Kumar
Scientist-E

Head (CMD-2)

DDG (Certification)

ROs/BOs