

केन्द्रीय मुहर विभाग -2

संदर्भ :- के मू वी-2/16 : 1155

03/04/2023

विषय: संशोधित IS 1155 : 2022 के अनुपालन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है ।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(शौविक चंदा)  
वैज्ञानिक-डी

प्रमुख (के मू वी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाओं/FAD/LRMD

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16 : 1155

03/04/2023

**Subject : Guidelines for implementation of revised IS 1155 : 2022**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Shouvik Chanda)  
Scientist D

**Head (CMD-2)**

**All ROs/BOs/Labs/FAD/LRMD**

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:1155

03-04-2023

### **Subject: Guidelines for implementation of revised IS 1155:2022 for Atta - Specification**

1. IS 1155:1968 has been revised as IS 1155:2022 for Atta- Specification.
2. IS 1155:1968 and IS 1155:2022 for Atta- Specification are under concurrent running till 17<sup>th</sup> October 2023 and the last date for implementation of revised IS 1155:2022 is 17<sup>th</sup> October 2023, after which the old standard (IS 1155:1968) shall stand withdrawn.
3. As on date there is only 01 licence for IS 1155:1968 (Atta - Specification), which is operational under CTBO.
4. The significant changes in the standard through this revision as listed in the Table are given below for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Indian Standard.

<b>Clause No. of IS 1155:2022</b>	<b>Changes</b>
1	Title of the Indian Standard has been changed from Wheat Atta to Atta Scope has been modified
	Grades- Following grades has been specified: i) Special ii) Standard
Cl. 4.4, Table 1	Requirements for Special and standard grades of Atta have been introduced, while deleting the requirements of High Gluten (HG) and Low Gluten (LG) Specification of Uric Acid has been included Specified requirement for Granularity has been mentioned
Cl. 5.1.2	Packing - IS reference for packaging material has been changed. Earlier packing was permitted in A-twill/B-twill jute bags/ DW-flour bags (as per IS 1943/2566/3984), however the same has been now modified as follows: The product may be packed in DW-flour bags (IS 3984) or HDPE woven sacks (IS 12100)
Cl. 5.2	Marking – a) Net weight has been replaced with Net quantity b) Best before(month/year) has been introduced
Cl. 6	Sampling- Reference has been given to IS 14818

5. The existing Product manual has been revised to incorporate the changes due to the revised IS and it is being circulated separately, through BIS website, as Product Manual Doc: PM/ IS 1155/ 2, March 2023.
6. The guidelines for implementation of the revised IS are as given below:

#### **A. LICENSEES:**

- (i) The licensee shall implement the revised Indian Standard by 17 October 2023. Any difficulty in implementation shall be brought to the notice of CMD-2 at the earliest, but in case at least 30 days before the last date of implementation. BO (CTBO) shall ensure that no Licence is under operation as per IS 1155:1968 after 17 October 2023. The status of implementation of IS 1155:2022 shall be confirmed by Head (BO) to CMD-II within two weeks of the last date of implementation of concurrent running.

- (ii) BO shall review the existing scope of current licence and advise the licensee to submit declaration with regards to their desired grade of Atta they intend to cover in the scope of licence, as per Clause 3 of IS 1155:2022, as also specified in the Product Manual of IS 2785:2022. The following evidence of conformity as per IS 1155:2022 is also required to be submitted:
  - a) Complete In-house/ Independent Test Report as per IS 1155:2022 for all Grades to be covered in the scope of the licence.
  - b) Evidence of compliance to the modified packing requirements
  - c) Acceptance to Product Manual/SIT of IS 1155:2022.
- (iii) BO shall verify the documentary evidences submitted by the licensees for their compliance as per IS 1155:2022 and shall issue endorsement with regards to switchover and revised scope of licence as per IS 1155:2022.
- (iv) Verification of implementation of the revised IS, shall be done during next visit, within 30 days of implementation of the revised standard by licensee.
- (v) If the Licensee fails to complete all actions by 17 October 2023, it shall be dealt with as per the prevailing guidelines.

#### **B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the revised IS. However, if the Applicant is desirous of considering the revised IS, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the revised IS, Licence will not be granted by BIS as per the old version.
- (ii) Applications which are recorded henceforth may be processed with consideration of the revised IS. Processing of Applications without consideration of the revised IS shall be permitted only upto 30 May 2023 and for such cases Applicant shall give a declaration that they will implement the amendment by 17 October 2023.
- (iii) Beyond 17 October 2023, no Licence shall be granted as per the old version.

#### **C. CHANGE IN SCOPE OF LICENCE:**

- i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

6. The above guidelines come into force with immediate effect.

(Shouvik Chanda)  
Scientist D

**Head (CMD-2)**  
**DDG(Certification)**

**Circulated to:**

- i) All RO/BOs
- ii) All other concerned - through BIS intranet