

**भारतीय मानक ब्यूरो**  
**(केंद्रीय मुहर विभाग III)**

हमारा संदर्भ : सी एम डी - III/16 : IS 2095 (Pt 1)

28 नवंबर 2023

विषय : पुनरीक्षित आई एस 2095 (Pt 1):2023 के अनुपालन के लिए दिशानिर्देश ।

इसमें ऊपर उल्लिखित विषय का संदर्भ है।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)  
वैज्ञानिक- डी (सी एम् डी-III)

**प्रमुख (सी एम डी- III)**

सभी क्षेत्रीय /शाखा कार्यालय

**BUREAU OF INDIAN STANDARDS**  
**(Central Marks Department-III)**

Our Ref: CMD-III/16 : 2095 (Pt 1)

28 Nov 2023

**Subject: Guidelines for implementation of revised IS 2095 (Pt 1):2023 - 'Gypsum Plaster Boards: Part 1 – Plain Gypsum Plaster Boards'**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)  
Sc-D (CMD-III)

**Head (CMD-III)**

**Circulated to: All ROs/BOs**

## CENTRAL MARKS DEPARTMENT III

Our Ref: CMD-III/16 : 2095 (Pt 1)

28 Nov 2023

**Subject: Guidelines for implementation of revised IS 2095 (Pt 1):2023 - ‘Gypsum Plaster Boards: Part 1 – Plain Gypsum Plaster Boards’**

1. IS 2095 (Pt 1):2011 has been revised as IS 2095 (Pt 1):2023 and has been published. The last date for implementation of the revised Standard is **02 Aug 2024** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines**.
3. The significant changes in the revised Standard as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sr No	Clause	Requirement
1.	5.1	Requirements of gypsum plaster have been modified
2.	5.3	Requirement of grammage has been included for paper liner
3.	4	Various types of boards with additional features and combinations of features have been now covered. The classification of boards has been modified and made more comprehensive accordingly
4.	7.1.1	Nominal dimensions have been modified.
5.	7.1.3.2	Width of taper have been increased from ‘40-60mm’ to ‘40-80mm’. Requirement of depth of board after taper has been included.
6.	7.3	Requirements and test methods of flexural breaking load of various types of gypsum plaster boards have been modified.
7.	7.1.3.1	Two new edge and end profiles have been added, namely half rounded edge and half rounded tapered edge
8.	7.4 to 7.8	New tests, i.e. impact resistance, loading capability, water absorption, surface hardness, density and fire resistance have been introduced
9.	10	Marking clause has been made comprehensive

4. Consequent upon the issuance of the revised Standard, existing Product Manual has been revised as Doc: **PM/IS 2095 (Pt 1)/2/Nov 2023**.
5. The guidelines for implementation of the revised Standard is given below:

**A. LICENSEES:**

- (i) All Licensees shall implement the revised Standard by **02 Aug 2024**. Any difficulty in the implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no licences are under operation as per the old Standard after **02 Aug 2024**. The status of implementation of the revised Standard shall

be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.

- (ii) Licensees shall submit the declaration of the varieties as per the new version of the Standard and submit the evidence of conformity to the additional/modified requirements of the product through In-house/Independent Test Reports. Licensee shall also to submit the declaration of additional manufacturing and testing capabilities as per the new version of the Standard.
- (iii) Licensees shall also submit the conformity of the modified requirements of raw materials through Test Certificates or independent test reports, as applicable. Verification of implementation of the revised Standard shall be done through a surveillance visit, which shall be completed within three months from the last date of implementation. During such visit, additional test facilities and manufacturing capabilities, if applicable, shall be verified and reported.
- (iv) As the classification of boards has been modified; the scope of existing licensees may be reviewed and endorsements may be issued for the varieties as declared.
- (v) If the Licensee fails to complete all actions by **02 Aug 2024**, it shall be dealt with as per the prevailing guidelines.

#### **B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only upto **02 Aug 2024** and for such cases, Applicant shall give a declaration that they will implement the revised Standard by **02 Aug 2024**.
- (iii) Beyond **02 Aug 2024** no Licence shall be granted as per the old Standard.

#### **C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or upto **02 Aug 2024** whichever is earlier.

6. The above guidelines come into force with immediate effect.

Ashish K Kanar  
Sc-D/Jt Dir, CMD-III

Head (CMD III)  
**DDG (Certification)**