

**भारतीय मानक ब्यूरो
(केंद्रीय मुहर विभाग III)**

हमारा संदर्भ : सी एम डी - III/16 : IS 15380

22 Aug 2023

विषय : पुनरीक्षित आई एस 15380:2023 के अनुपालन के लिए दिशानिर्देश ।

इसमें ऊपर उल्लिखित विषय का संदर्भ है।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)
वैज्ञानिक- डी (सी एम् डी-III)

प्रमुख (सी एम डी- III)

सभी क्षेत्रीय /शाखा कार्यालय

**BUREAU OF INDIAN STANDARDS
(Central Marks Department-III)**

Our Ref: CMD-III/16 : 15380

22 Aug 2023

Subject: Guidelines for implementation of revised IS 15380:2023 - 'Moulded High Density Fibre (HDF) Panelled Door Shutters'

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)
Sc-D (CMD-III)

Head (CMD-III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD-III/16 : 15380

22 Aug 2023

Subject: Guidelines for implementation of revised IS 15380:2023 - ‘Moulded High Density Fibre (HDF) Panelled Door Shutters’

1. IS 15380:2003 has been revised as IS 15380:2023 and published. The last date for implementation of the revised Standard is **18 Feb 2024** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines**.
3. The significant changes in the revised Standard as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause	Requirement
Title	Title of the standard has been modified
4.2	Moulded high density fibre (HDF) panel door shutters have been categorized in two grades that is BWP (boiling water proof) grade and MR (moisture resistance) grade. Requirements for both grades have been specified in various test requirements.
5.2	A new thickness of 25 mm shutters has been added. Nominal thickness of 40mm has been removed. Provision to manufacture other thicknesses has also been included.
6.1.4	Alternate method of preservative treatment of timber has been provided
6.2	Requirements of moulded panel fibre board skin has been modified
6.3	Requirement of particle board as core has been included
6.5	Use of alternative materials has been specified
11.9	Slamming test has been relaxed. The number of impacts has been reduced from 100 to 50.
11.14	Optional sample size for screw withdrawal resistance test has been provided
14.1	Grade of door shutter is to be marked in addition to earlier markings.

4. Consequent upon the issuance of the revised Standard, existing Product Manual has been revised as Doc: **PM/IS 15380/2/July 2023**.
5. The guidelines for implementation of the revised Standard is given below:

A. LICENSEES:

- (i) All Licensees shall implement the revised Standard by **18 Feb 2024**. Any difficulty in the implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no licences are under operation as per the old Standard after **18 Feb 2024**. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.

- (ii) Licensees shall submit the declaration of the varieties as per the new version of the Standard and submit the evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports for the grade presently covered in the licence. Licensee shall also to submit the declaration of additional manufacturing and testing capabilities as per the new version of the Standard. Licensees shall also submit the conformity of the modified requirements of raw materials through Test Certificates or independent test reports, as applicable. Verification of implementation of the revised Standard shall be done through a surveillance visit, which shall be completed within three months from the last date of implementation. During such visit, additional test facilities and manufacturing capabilities, if applicable, shall be verified and reported and sample shall be drawn for its independent testing.
- (iii) As particle board with block board and medium density fibre board with block board type core have been deleted; and additional grade has been included; the scope of existing licensees may be reviewed and endorsements may be issued accordingly, if any.
- (iv) If the Licensee fails to complete all actions by **18 Feb 2024**, it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only upto **18 Feb 2024** and for such cases, Applicant shall give a declaration that they will implement the revised Standard by **18 Feb 2024**.
- (iii) Beyond **18 Feb 2024** no Licence shall be granted as per the old Standard.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or upto **18 Feb 2024** whichever is earlier.

6. The above guidelines come into force with immediate effect.

Ashish K Kanar
Sc-D/Jt Dir, CMD-III

Head (CMD III)
DDG (Certification)