



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 13730-8

03 जून 2026

विषय: भारतीय मानक आईएस 13730 (Part 8): 2014 के संशोधन संख्या 1 के कार्यान्वयन हेतु दिशानिर्देश - विशिष्ट प्रकार के कुंडलण तारों की विशिष्टियों भाग 8 पॉलिएस्टरइमाइड एनामेल्ड तॉबा तारे, वर्ग 180

यह पत्र उपरोक्त विषय के संदर्भ में है।

सभी परिचालन इकाइयाँ (बीओएस) कृपया संलग्न दिशानिर्देशों का तत्काल प्रभाव से कार्यान्वयन सुनिश्चित करें।

(श्रीजीत मोहन जे)
वैज्ञानिक 'डी' (सीएमडी तृतीय)

प्रमुख (सीएमडी - तृतीय)

परिसंदेशित: सभी आरओ/बीओएस

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 13730-8

03 June 2026

Subject: Guidelines for implementation of Amendment No. 1 to Indian Standard IS 13730 (Part 8): 2014 - Specification for Particular Types of Winding Wires Part 8 Polyesterimide Enamelled Round Copper Wire, Class 180

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Sreejith Mohan J)
Scientist 'D' & Joint Director (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 13730-8

03 June 2026

Subject: Guidelines for implementation of Amendment No. 1 to Indian Standard IS 13730 (Part 8): 2014 - Specification for Particular Types of Winding Wires Part 8 Polyesterimide Enamelled Round Copper Wire, Class 180

1. Amendment No. 1 to **IS 13730 (Part 8): 2014** has been published. **The last date for implementation of the Amendment is 20 October 2026.**
2. The significant changes brought in the Standard through this Amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the Standard read along with the Amendment.

Sl No.	Page No and clause reference	Changes
a)	Page 2, Clause 3.2.1	General test conditions including temperature and humidity conditions changed from 15 °C to 35 °C to 15 °C to 40°C and 45 % to 75 % to 25 % to 75 % respectively.
b)	Page 2, Clause 3.2.2	General notes on Winding wire added.
c)	Page 2, Clause 5	Requirements for compliance of copper rod added.

3. Consequent upon issuance of the Amendment, existing Product Manual has also been revised as Doc: PM/ IS 13730 (Part 8)/ 2/ June 2026. In this revision, changes have been made in SIT.
4. The guidelines for implementation of the Amendment is given below:

A. LICENSEES:

- (i) All Licensees shall implement the Amendment by 20 October 2026. Any difficulty in implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation Standard without Amendment after 20 October 2026. The status of implementation of the Amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) Following actions shall be taken by licensees for implementation of the Amendment:
 - a) Conformity of the copper rod being used as per Clause 5 of the ISS to be submitted by licensees.
- (iii) If the Licensee fails to implement the amendment by 20 October 2026 it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without considering the Amendment. However, if the Applicant is desirous of considering the application with the Amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly.
- (ii) Applications which are recorded henceforth may be processed with or without Amendment. Processing of Applications without the Amendment shall be permitted only up to 20 October 2026 and for such cases Applicant shall give a declaration that they will implement the Amendment by 20 October 2026.
- (iii) Beyond 20 October 2026, no Licence shall be granted without consideration of the Amendment.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
 - (ii) However, processing of such applications for change in scope of licence without Amendment shall be permitted only up to the date of implementation of the Amendment by the licensee or up to 20 October 2026 whichever is earlier.
5. The above guidelines come into force with immediate effect.

(Sreejith Mohan J)
Scientist 'D' & Joint Director

Head (CMD III)
DDG (Certification)