

भारतीय मानक ब्यूरो
(केंद्रीय मुहर विभाग III)

हमारा संदर्भ : सी एम डी - III/16 : IS 2202 (Pt 1)

09 मई 2023

विषय : पुनरीक्षित आई एस 2202 (Pt 1):2023 के अनुपालन के लिए दिशानिर्देश ।

इसमें ऊपर उल्लिखित विषय का संदर्भ है।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)
वैज्ञानिक-सी (सी एम् डी-III)

प्रमुख (सी एम डी- III)

सभी क्षेत्रीय /शाखा कार्यालय

BUREAU OF INDIAN STANDARDS
(Central Marks Department-III)

Our Ref: CMD-III/16 : 2202 (Pt 1)

09 May 2023

Subject: Guidelines for implementation of revised IS 2202 (Pt 1):2023 - 'Wooden Flush Door Shutters (Solid Core Type) — Plywood Face Panels'

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)
Sc-C (CMD-III)

Head (CMD-III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD-III/16 : 2202 (Pt 1)

09 May 2023

Subject: Guidelines for implementation of revised IS 2202 (Pt 1):2023 - ‘Wooden Flush Door Shutters (Solid Core Type) — Plywood Face Panels’

1. IS 2202 (Pt 1):1999 has been revised as IS 2202 (Pt 1):2023 and has been published. The last date for implementation of the revised Standard is **27 July 2023** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines**.
3. The significant changes in the revised Standard as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause	Requirement
4	Wooden flush door shutters (solid core type) have been categorized in two grades that is BWP (Boiling Water Proof) Grade and MR (Moisture Resistance) Grade
6	Particle board with block board and medium density fibre board with block board type core have been deleted
5	Thickness criterion for flush door shutter designations 8 DS 20 and 8 DS 21 have been revised
6	Raw materials, requirements have been modified as per new grades of wooden flush door shutters (solid core type)
6.7, 6.8 & 7.3	Under raw materials, particle board, medium density fibre board, stiles and rails, requirements have been modified
6.9	Laminated veneer lumber (LVL) and veneer laminated lumber (VLL) have been incorporated as raw materials for use as stiles and rails
11.12 & 11.14	End immersion and glue adhesion test requirements have been modified as per grades of wooden flush door shutters (solid core type)

4. Consequent upon the issuance of the revised Standard, existing Product Manual has been revised as Doc: **PM/IS 2202 (Pt 1)/3/May 2023**.
5. The guidelines for implementation of the revised Standard is given below:

A. LICENSEES:

- (i) All Licensees shall implement the revised Standard by **27 July 2023**. Any difficulty in the implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no licences are under operation as per the old Standard after **27 July 2023**. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.

- (ii) Licensees shall submit the declaration of the varieties as per the new version of the Standard and submit the evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports. Licensee shall also to submit the declaration of additional manufacturing and testing capabilities as per the new version of the Standard. Licensees shall also submit the conformity of the modified requirements of raw materials through Test Certificates or independent test reports, as applicable. Verification of implementation of the revised Standard shall be done through a surveillance visit, which shall be completed within three months from the last date of implementation. During such visit, additional test facilities and manufacturing capabilities, if applicable, shall be verified and reported.
- (iii) As particle board with block board and medium density fibre board with block board type core have been deleted; and additional grade has been included; the scope of existing licensees may be reviewed and endorsements may be issued accordingly, if any.
- (iv) If the Licensee fails to complete all actions by **27 July 2023**, it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only upto **27 July 2023** and for such cases, Applicant shall give a declaration that they will implement the revised Standard by **27 July 2023**.
- (iii) Beyond **27 July 2023** no Licence shall be granted as per the old Standard.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or upto **27 July 2023** whichever is earlier.

6. The above guidelines come into force with immediate effect.

Ashish K Kanar
Sc-D/Jt Dir, CMD-III

Head (CMD III)
DDG (Certification)