

केन्द्रीय मुहर विभाग-2

संदर्भ :- के०मु०वि०-2/16: 3677

07-08-2026

विषय: संशोधित भा०मा० 3677: 2026 के अनुपालन के दिशानिर्देश।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(राहुल वर्मा)
वैज्ञानिक- डी

प्रमुख (के०मु०वि०-2)

सभी क्षेत्रीय/शाखाकार्यालय/प्रयोगशालाएँ/रसायन विभाग/एलआरएमडी

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 3677

07-08-2026

Subject: Guidelines for implementation of Revised IS 3677: 2026.

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Rahul Verma)
Scientist-D

Head (CMD-2)

All ROs/BOs/Labs/CHD /LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 3677

07-08-2026

Subject: Guidelines for implementation of Revised IS 3677: 2026 (Unbonded Rock and Slag Wool for Thermal Insulation — Specification).

1. IS 3677: 1985 has been revised as IS 3677: 2026 and has been published. The last date for implementation of the revised Standard is 23rd September 2026 after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard within a week of issuance of these guidelines.
3. The significant changes (along with editorial corrections and referred IS update) in the standard through this revision as listed in the Table are given for the purpose of general guidance.

Parameter / Requirement	Old Clause No. (IS 3677 : 1985, as amended)	New Clause No. (IS 3677 : 2026)	Effective Change
Apparent Density	4.2	5.2	Tolerance values has been modified.
Shot Content	4.4	5.4	1. New requirement added. 2. Existing requirement modified.
Thermal Conductivity	4.7	5.7	Unit of thermal conductivity has been changed.
Sulphur Content	4.8	5.8	Requirement modified.
Optional requirement	4.11.11 (Corrosive Attack)	5.11.11 (Leachable Chloride Content)	Replaced. New test method prescribed.

4. Consequent upon the issuance of the revised Standard, the existing product manual has been revised which is being circulated separately.
5. The above guidelines come into force with immediate effect.

A. LICENSEES:

- i. The licensee shall implement the revised Standard by 23rd September 2026. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest. BOs shall ensure that no Licences are under operation as per the old Standard after 23rd September 2026. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.
- ii. The licensee shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports as well as revised list of test equipment (as per Form 2), as applicable. Verification of implementation of the revised Standard, wherever required, shall be verified through a surveillance visit within 30 days of confirmation of implementation of the revised standard by licensee.

- iii. If the Licensee fails to complete all actions by 23rd September 2026 it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- i. Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall from such Applicants also be obtained that if the sample fails while considering the provisions of the revised Standard, Licence will not be granted by BIS as per the old version.
- ii. Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only up to 22nd September 2026 and for such cases Applicant shall give a declaration that they will implement the revised Standard by 23rd September 2026.
- iii. Beyond 23rd September 2026 no Licence shall be granted as per the old Standard.

C. CHANGE IN SCOPE OF LICENCE:

- i. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- ii. However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only up to the date of implementation of the revised Standard or up 23rd September 2026 whichever is earlier.

6. The above guidelines come into force with immediate effect.

(Rahul Verma)
Scientist-D

Head (CMD-2)
DDG (Certification)