

केन्द्रीय मुहर विभाग-2

संदर्भ :- केमूवी-2/16: 15410

04 09 2025

विषय: संशोधित IS 15410 : 2025 के अनुपालन के दिशानिर्देश 1

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(इंद्रजीत सिंह)
वैज्ञानिक-ई

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखाकार्यालय/प्रयोगशालाएँ/PCD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 15410

04 09 2025

Subject: Guidelines for implementation of Revised IS 15410: 2025.

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Inderjeet Singh)
Scientist-E

Head (CMD-2)

All ROs/BOs/Labs/PCD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 15410

04 09 2025

Subject: Guidelines for implementation of Revised IS 15410: 2025 (Plastic Bottles/Containers for Packaging of Natural Mineral Water and Packaged Drinking Water — Specification).

1. IS 15410 : 2003 has been revised as IS 15410 : 2025 and has been published. The last date for implementation of the revised Standard is **27th September 2025** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard within a week of issuance of these guidelines.
3. The significant changes in the revised Standard as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause	Change
4.4	Capacity: The container shall be permitted in all capacities/volumes/quantities.
5.3	If any secondary packaging is of a plastic then it shall comply with PWM Rules.
--	All the amendments issued to IS 15410:2003 have been incorporated.

4. Since no technical changes are made in the revised IS 15410:2025 w.r.t. the product no evidence of conformity for the revised ISS is required to be submitted.
5. BOs are requested to circulate this amendment to all the licensees and applicants for information.
6. Consequent upon the issuance of the revised Standard, the existing product manual has been revised which is being circulated separately.
7. The above guidelines come into force with immediate effect.

(Inderjeet Singh)
Scientist-E

Head (CMD-2)
DDG (Certification)