

केन्द्रीय मुहर विभाग-2

संदर्भ :- केमूवी-2/16:16440

23 07 2025

विषय: IS 16440: 2016 के amendment no. 2 के अनुपालन के दिशानिर्देश।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

अनोरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**हरीश मीना
(वैज्ञानिक-सी)**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखाकार्यालय/प्रयोगशालाएँ/FAD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:16440

23 07 2025

Subject: Guidelines for implementation of amendment no. 2 to IS 16440: 2016.

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

It is requested to ensure the implementation of the above Guidelines with immediate effect.

**Harish Meena
(Scientist-C)**

Head (CMD-2)

All ROs/BOs/Labs/FAD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 16440

23 07 2025

Subject: Guidelines for implementation of Amendment no. 2 to IS 16440: 2016 (Stainless Steel Milk Cans — Specification).

1. Amendment no. 2 to IS 16440: 2016 has been published. The last date of implementation of the amendment is **17th September 2025**.
2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance:

Clause No.	Change
4.	Clarity has been provided that all the dimension specified in fig.2 and fig.4 are in millimeters (mm).
5.1	The last sentence has substituted with the following: “The handle shall be made from round bar of stainless steel of diameter 5 mm and chemical composition of which shall be of designation X04Cr19Ni9 as per IS 6603”.
5.2	The last sentence has substituted with the following: “The handle shall be made from round bar of stainless steel of diameter 12 mm and chemical composition of which shall be of designation X04Cr19Ni9 as per IS 6603. The bottom ring shall be made from sheet or coil of stainless-steel having thickness of 2 mm conforming to ISS 304 grade of IS 5522”.
5.6.6	The last sentence has substituted with the following: “All such corners shall have a minimum radius of curvature of 6 mm”.
5.6.7	The last sentence has substituted with the following: “Thereafter, complete surface shall be passivated with citric acid solution, 4 percent to 10 percent (w/w) at a temperature between 21°C to 49°C for minimum 20 min to enhance corrosion resistance of base material and welded surfaces”.

3. Consequent upon the issuance of the amendment, the existing product manual has also been revised which is being circulated separately (PM/IS16640/2 July 2025).
4. The guidelines for implementation of the amendment are given below:

A. LICENSEES:

- i) All Licensees shall implement the amendment by **17th September 2025**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 16440: 2016 without the amendment No.2 after **17th September 2025**. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.

- ii) Licensees shall submit evidence of conformity to the modified requirements through In-house/Independent Test Reports. Verification of implementation of the amendment, wherever required, shall be done through a surveillance visit within 30 days of confirmation of implementation of the amendment to standard by licensee.
- iii) If the Licensee fails to complete all actions by **17th September 2025** it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- i. Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without considering the amendment no. 2. However, if the Applicant is desirous of considering the Application as per the amended Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking from such Applicants shall also be obtained that if the sample fails while considering the provisions of the amended Standard, Licence will not be granted by BIS without considering the amendment no. 2.
- ii. Applications which are recorded henceforth may be processed with or without considering the amendment no. 2. Processing of Applications without considering the amendment No. 2 shall be permitted only up to **16th September 2025** and for such cases Applicant shall give a declaration that they will implement the amended Standard by **17th September 2025**.
- iii. Beyond **17th September 2025** no Licence shall be granted without considering the amendment no. 2.

C. CHANGE IN SCOPE OF LICENCE:

- i. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- ii. However, processing of such applications for change in scope of licence without considering the Amendment No. 2 shall be permitted only up to the date of implementation of the amendment by the licensee or up to **17th September 2025** whichever is earlier.

6. The above guidelines come into force with immediate effect.

Harish Meena
Scientist-C

Head (CMD-2)
DDG (Certification)