

केन्द्रीय मुहर विभाग-2

संदर्भ -: केमूवी-2/16:18482

27 04 2026

विषय: IS 18482: 2023 के amendment no. 2 के अनुपालन के दिशानिर्देश।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**हरीश मीना
वैज्ञानिक-सी**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखाकार्यालय/प्रयोगशालाएँ/TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:18482

27 04 2026

Subject: Guidelines for implementation of amendment no. 2 to IS 18482: 2023.

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**Harish Meena
Scientist-C**

Head (CMD-2)

All ROs/BOs/Labs/TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 18482

27 04 2026

Subject: Guidelines for implementation of amendment no. 2 to IS 18482: 2023 (Textiles — Sandwich Extrusion Laminated Polypropylene (PP) Woven Sacks for Packaging Bulk Commodities).

1. Amendment no. 2 to IS 18482: 2023 has been published. The last date of implementation of the amendment is **04th July 2026**.
2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance.

Clause No.	Change
3.13	Definition of "Pinch Bottom Sacks" has been modified.
5.3.1.1.3	Following has been substituted for the existing: "The total mass of BOPP film laminated woven fabric shall be minimum 77 GSM for sacks of Type I and Type II; shall be minimum 92 GSM for sacks of Type III, Type IV and Type V; and shall be minimum 107 GSM for sacks of Type VI and Type VII."
5.3.1.2.3	Following has been substituted for the existing: "The total mass of nonwoven laminated woven fabric shall be minimum 85 GSM for sacks of Type I and Type II; shall be minimum 100 GSM for sacks of Type III, Type IV and Type V; and shall be minimum 115 GSM for sacks of Type VI and Type VII."
5.3.3	The maximum length of overhang has been changed from "10mm" to "15mm".
5.4.3	The requirements of D-cut Handles have been laid down & Fig. 3 (DIMENSIONAL DESIGNATION OF TYPE I AND TYPE II GUSSETED SACKS WITH D-CUT HANDLE) has also been introduced.
8.3	The Typographical errors in the references used for different columns of TABLE 3 have been corrected, where required.
6.1.2 & Annex-C	Calculation method for Mass of Sack has been modified and now the mass of lamination, liner, handles etc. have been taken into account for the calculation of Mass of Sack.

3. Consequent upon the issuance of the amendment, the existing product manual has been revised which is being circulated separately.
4. The guidelines for implementation of the amendment are given below:

A. LICENSEES:

- i) All Licensees shall implement the amendment by **04th July 2026**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 18482: 2023 without the amendment No. 2 after **04th July 2026**. The status of implementation of the amendment shall be

confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.

- ii) Licensees shall submit evidence of conformity to the modified requirements through In-house/Independent Test Reports. Verification of implementation of the amendment, wherever required, shall be done through a surveillance visit within 30 days of confirmation of implementation of the amendment to standard by licensee.
- iii) If the Licensee fails to complete all actions by **04th July 2026** it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- i. Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without considering the amendment no. 2. However, if the Applicant is desirous of considering the Application as per the amended Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking from such Applicants shall also be obtained that if the sample fails while considering the provisions of the amended Standard, Licence will not be granted by BIS without considering the amendment no. 2.
- ii. Applications which are recorded henceforth may be processed with or without considering the amendment no. 2. Processing of Applications without considering the amendment No. 2 shall be permitted only up to **03rd July 2026** and for such cases Applicant shall give a declaration that they will implement the amended Standard by **04th July 2026**.
- iii. Beyond **04th July 2026** no Licence shall be granted without considering the amendment no. 2.

C. CHANGE IN SCOPE OF LICENCE:

- i. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- ii. However, processing of such applications for change in scope of licence without considering the Amendment No. 2 shall be permitted only up to the date of implementation of the amendment by the licensee or up to **04th July 2026**, whichever is earlier.

6. The above guidelines come into force with immediate effect.

**Harish Meena
Scientist-C**

**Head (CMD-2)
DDG (Certification)**