



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. ५५० (भाग 1)

०४ मार्च २०२२

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)
वैज्ञानिक 'डी' (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: **CMD-3/16: IS 550 (Part 1)**

04 March 2022

Subject: Guidelines for implementation of revised Indian Standard IS 550 (Part 1): 2022-Safes

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)
Scientist D (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD III/16: IS 550 (Part 1)

04 March 2022

Subject: Guidelines for implementation of revised Indian Standard IS 550 (Part 1): 2022-Safes

1. IS 550 (Part 1): 2014 has been revised and published as IS 550 (Part 1): 2022. The last date for implementation of the revised Standard is 31 July 2022.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines**.
3. The significant changes brought through this revision as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause	Changes Incorporated
Page 1, Cl. 3.4 and Cl. 3.5	Definitions for “barrier” and “automatic relocking device” are added.
Page 3, Cl. 8.3	Gap between door and frame has now been restricted to the minimum gap observed in tested and approved sample, with an upper limit of 3 mm
Page 2, Table 2, Sl No. (vii)	Total added thickness of steel plates across walls of the safe, is modified to 5 mm (minimum).
Page 2, Table 2, Note 1	For any class of safe, any size other than recommended standard sizes, have also been permitted subject to meeting the specified requirements
Page 2, Table 2, Sl No. (x)	Flexibility has been provided to fix mechanical combination lock or electronic lock in place of second key lock, for safes of sizes above and including 1340
Page 4, Cl. 8.8	Cable hole with restricted size has been permitted for incorporating electronic features in the safe
Page 2, Cl. 8.6	Requirements of Key Locks and Mechanical Combination Locks have been changed. Now, Key Locks shall be conforming to IS 17566 (Only A4 or A6 or or A8 or A12 or A13 or A14 grades of IS 17566 are permitted to be used) and Mechanical Combination Locks shall be conforming to IS 16723 (Only class I or II or III of IS 16723 are permitted to be used).

4. Consequent upon revision of the Standard, existing Product Manual has been revised as Doc: PM/ IS 550 (Part 1)/ 2/ February 2022. In this revision of Product Manual, changes

have been made in Grouping Guidelines, Scheme of Inspection and Testing (Table 1) and Scope of licence (in terms of sizes).

5. The guidelines for implementation of the revised Standard is given below:

A. LICENSEES:

- (i) All Licensees shall implement the revised Standard by 31 July 2022. Any difficulty in implementation shall be brought to the notice of CMD III at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation Standard without Revised Standard after 31 July 2022. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house Test Reports (For Product) and Test Certificates/proof of purchase of ISI Marked raw material (For Locks), as applicable.
- (iii) **Scope of all licences shall be reviewed with respect to sizes and be revised as per revised Product Manual.** Licensee shall declare sizes other than the recommended Standard Sizes (as given at Table 2 of IS 550 (Part 1): 2022), but with the same material of parts and manufactured by same manufacturing process, of various Safes which will be covered within the maximum size of their current scope of licence. Licensee shall also submit proposed modified scope of licence as per the revised Product Manual.
- (iv) Based on the above information submitted, scope of licence will be revised by BOs. In the modified scope, maximum size of safes will be the same as the Maximum size of safes, presently covered in the scope.
- (v) Verification of implementation of the revised Standard, wherever required, may be done during the next visit **which may normally be completed within one month from the date of submission of compliance by licensee or latest by three months from the last date of concurrent running.**
- (vi) If the Licensee fails to complete all actions by 31 July 2022 it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per old Standard. However, if the Applicant is desirous of considering the application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the revised Standard, Licence will not be granted as per the old version.

(ii) Applications which are recorded henceforth may be processed as per old or revised Standard. Processing of Applications as per the old Standard shall be permitted only up to 31 July 2022 and for such cases Applicant shall give a declaration that they will implement the revised Standard by 31 July 2022.

(iii) Beyond 31 July 2022 no Licence shall be granted without consideration of the revised Standard.

C. CHANGE IN SCOPE OF LICENCE:

(i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

(ii) However, processing of such applications for change in scope of licence as per old Standard shall be permitted only upto the date of implementation of the revision by the licensee or up to 31 July 2022 whichever is earlier.

6. The above guidelines come into force with immediate effect.

(Rakesh Kumar)
Scientist D

Head (CMD III)
DDG (Certification)