



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 13095

१७ जून २०२५

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)
वैज्ञानिक 'ई'/निदेशक (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 13095

17 June 2025

Subject: Guidelines for implementation of Amendment No. 2 to IS 13095: 2020- Butterfly Valves for general purposes

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)
Scientist 'E'/Director (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

Subject: Guidelines for implementation of Amendment No. 2 to IS 13095: 2020- Butterfly Valves for general purposes

1. Amendment No. 2 to IS 13095: 2020 has been published. The last date for implementation of the amendment is 24 August 2025.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment **within a week of issuance of these guidelines**.
3. The significant changes in the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Page No. and Clause	Changes incorporated
Page 2, Cl. 1.2- Scope	Scope has been modified to specify that valves of nominal pressure designations up to and including PN 4.0 with ends flanged or wafer type valves. Earlier, for Aluminium body, only body wafer valves of Class 125 and nominal pressure designations of 1.0 MPa and 1.6 MPa were covered. These limitations for Aluminium body valve have been now removed.
Cl. 1.2- Scope of Standard, Cl. 7.2- Nominal pressure, Table 1- Dimensional requirements for various pressure ratings and sizes	Class designations of valve have been now removed from the Standard.
Page 6, Table 3- Test duration	Editorial correction in heading of the Table has been done.

4. No change in manufacturing and testing facilities is required for existing licensee manufacturers to implement the Amendment, neither any documentary evidence is required to be submitted as conformity to the Amendment. However, since Class designation of valves has now been removed as per the Amendment, Scope of all licences shall be reviewed as per revised Product Manual to remove "Class designation" of valves by BOs and communicated to all licensees.
5. Consequent upon issuance of the amendment, existing Product Manual has been revised as Doc: PM/ IS 13095/ 4/ June 2025. In this revision, changes have been made in Grouping Guidelines, Scope of licence and Scheme of Inspection and Testing.

(Rakesh Kumar)
Scientist 'E'/Director (CMD III)

Head (CMD III)
DDG (Certification)

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