

केन्द्रीय मुहर विभाग -2

संदर्भ :- के मू वी-2/16: 11652

13 10 2025

विषय: IS 11652: 2017 के amendment no. 3 के अनुपालन के दिशानिर्देश।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**हरीश मीना
वैज्ञानिक- सी**

प्रमुख (के मू वी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/ TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 11652

13 10 2025

Subject: Guidelines for implementation of amendment no. 3 to IS 11652: 2017.

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

It is requested to ensure the implementation of the above Guidelines with immediate effect.

**Harish Meena
Scientist-C**

Head (CMD-2)

All ROs/BOs/Labs/TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref:CMD-2/16: 11652

Date: 13 10 2025

Subject: Guidelines for implementation of amendment no. 3 to IS 11652: 2017 (Textiles — High Density Polyethylene (HDPE)/ Polypropylene (PP) Woven Sacks for Packaging of 50 kg Cement — Specification).

1. Amendment no. 3 to IS 11652: 2017 has been published. The last date of implementation of the amendment is **7th January 2026**.
2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance.

Clause No.	Change
4.2	Second sentence has been substituted with the following: “The woven fabric shall be of mesh 10 × 10 per inches and 79 g/m2 mass (with a tolerance of ± 3 percent on mass).”
Clause 5.1 & Table 1	The Note under Table 1 (Requirements of HDPE/PP Woven Sacks for Packaging Cement) has been replaced with the following: “NOTE — The buyer and the seller may agree to dimensions other than those specified above. However, the fabric specification as specified in 4.2 and tolerances as specified above shall apply. The mass of the sack, for both non-gusseted or gusseted sack, as specified above is of unprinted sack. The mass of the printed ink on sack will depends on the artwork and shall be as agreed to between the buyer and the seller. The mass of the sack with dimensions other than those specified in Table 1 shall be calculated by the method given in Annex E which is for guidance only.”
C-3	Test method for drop impact test has been slightly modified.

3. Consequent upon the issuance of the amendment, the existing product manual has also been revised which is being circulated separately (**PM/11652/3 October 2025**).
4. The guidelines for implementation of the amendment are given below.

A. LICENSEES:

- i. All Licensees shall implement the amendment by **7th January 2026**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 11652: 2017 without the amendment No.3 after **7th January 2026**. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.
- ii. Licensees shall submit evidence of conformity to the modified requirements through In-house/Independent Test Reports. Verification of implementation of the amendment, wherever required, shall be done through a surveillance visit within 30 days of confirmation of implementation of the amendment to standard by licensee.
- iii. If the Licensee fails to complete all actions by **7th January 2026** it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- i. Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without considering the amendment no. 3. However, if the Applicant is desirous of considering the Application as per the amended Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking from such Applicants shall also be obtained that if the sample fails while considering the provisions of the amended Standard, Licence will not be granted by BIS without considering the amendment no. 3.
- ii. Applications which are recorded henceforth may be processed with or without considering the amendment no. 3. Processing of Applications without considering the amendment No. 3 shall be permitted only up to **6th January 2026** and for such cases Applicant shall give a declaration that they will implement the amended Standard by **7th January 2026**.
- iii. Beyond **7th January 2026** no Licence shall be granted without considering the amendment no. 3.

C. CHANGE IN SCOPE OF LICENCE:

- i. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- ii. However, processing of such applications for change in scope of licence without considering the Amendment No. 3 shall be permitted only up to the date of implementation of the amendment by the licensee or up to **7th January 2026** whichever is earlier.

6. The above guidelines come into force with immediate effect.

Harish Meena
Scientist-C

Head (CMD-2)
DDG (Certification)