

केंद्रीय मुहर विभाग -2

संदर्भ : कें.मु.वि-2//16: 9532

दिनांक 04/08/2023

विषय: संशोधित आईएस 9532: 2023 के कार्यान्वयन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है ।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशा निर्देशों का तत्काल प्रभाव से कार्यान्वयन सुनिश्चित करें।

(शौविक चंदा)

वैज्ञानिक-डी

प्रमुख(कें.मु.वि.-2)

सभी क्षेत्रीय/शाखा कार्यालयों /लैब /FAD/LPPD को intranet माध्यम से परिचालित

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 9532

Dated: 04/08/2023

**Subject: Guidelines for implementation of Revised IS 9532: 2023**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Shouvik Chanda)  
Scientist-D

Head (CMD 2)

**Circulated to: All ROs/Bos//Labs/FAD/LPPD through BIS intranet**

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:9532

04-08-2023

**Subject: Guidelines for implementation of revised IS 9532:2023 (Chakka and Shrikhand – Specification)**

1. IS 9532:1980 has been revised as IS 9532:2023. IS 9532:1980 and IS 9532:2023 (Chakka and Shrikhand – Specification) are under concurrent running till **24<sup>th</sup> November 2023** and the last date for implementation of revised IS 9532:2023 is **24<sup>th</sup> November 2023**, after which the old standard (IS 9532:1980) shall stand withdrawn.
2. As on date there are 03 licences for IS 9532:1980 (Chakka and Shrikhand – Specification), under operation at various BOs.
3. The significant changes in the standard through this revision as listed in the Table are given below for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Indian Standard.

Clause No. of IS 9532:2023	Change
Cl. 3	Product description, physical characteristics of Chakka and Shrikhand have been modified
Cl. 5.1 and 5.2	Raw materials and Permitted Ingredients, that may be used for manufacture of Chakka and Shrikhand have been defined
Cl. 5.3	Food Safety and Standards (Food Products Standards and Food Additives) Regulations, 2011 have been referred regarding the use of food additives
Cl. 6.1.6, Table 1	Chakka has been categorized into 3 types, instead of the earlier 2 types and Requirements of Full Cream Chakka have been incorporated
Cl. 6.1.6 and 6.2.6, Table 2	a) Microbiological limits have been aligned with Food Safety and Standards (Food Products Standards and Food Additives) Regulations, 2011. b) Requirement of <i>Staphylococcus aureus</i> , <i>Escherichia coli</i> , <i>Salmonella sp.</i> , <i>Listeria monocytogenes</i> has been incorporated
Cl. 6.2.6, Table 3	Shrikhand has been categorized into 3 types, instead of the earlier 1 type and Requirements of Full Cream Shrikhand and Fruit Shrikhand have been incorporated
Cl. 7.1 (Packing)	It has been specified that packaging materials used shall be in conformance to any other requirements specified under the Food Safety and Standards (Packaging) Regulations, 2018
Cl. 7.2 (Marking)	The following information is required to be additionally marked on each container: a) Type of the product b) List of the ingredients

	c) Date, Month and year of manufacturing or packing; d) 'Net mass' has been replaced with 'Net Quantity' e) Direction for storage; f) Expiry/use by (date, month & year); and h) Any other requirements under the Food Safety and Standards (Labelling and Display) Regulations, 2020 and the Legal Metrology Act, 2009 and Rules
Cl. 8	Sampling Plan for Microbiological Requirements has been incorporated

4. The existing Product manual has been revised to incorporate the changes due to the revised IS and it is being circulated separately, through BIS website, as Product Manual Doc: PM/9532/2, July 2023.

5. The guidelines for implementation of the revised IS are as given below:

**A. LICENSEES:**

i) Switchover of Existing Licences as per IS 9532:1980 to IS 9532:2023:

a) On revision of IS 9532:1980 to IS 9532:2023, as mentioned above, the revised version of IS now covers Full Cream Chakka and Full Cream Shrikhand and Fruit Shrikhand.

b) BOs shall advise licensees to submit the following evidence of conformity for switchover to IS 9532:2023:-

**In-house/Independent Test Reports as per IS 9532:2023 for all types covered in the existing scope of the licence.**

c) Inclusion of the new type(s) shall be processed as per the extant Guidelines for Change in Scope of Licence.

ii) All Licensees shall implement the revised Indian Standard by **24<sup>th</sup> November 2023**. Any difficulty in implementation shall be brought to the notice of CMD-2 within 30 days from the date of issuance of these guidelines. BOs shall ensure that no Licences are not under operation as per IS 9532:1980 (old standard) after **24<sup>th</sup> November 2023**. The status of implementation of the revised Indian Standard, shall be confirmed by Head (BO) to CMD-II within two weeks of the last date of implementation of concurrent running.

(iii) Verification of implementation of the revised IS, shall be done by the BO preferably within 30 days of implementation of the revised IS by the licensee.

(iv) If the Licensee fails to complete all actions by **24<sup>th</sup> November 2023**, it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

(i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old standard or the revised standard. However, if the Applicant is desirous of considering the Application, as per the revised IS, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such

Applicants that if the sample fails while considering the provisions of the revised IS, Licence will not be granted by BIS as per the old version.

- (ii) Applications which are recorded henceforth may be processed as per the old standard / the revised Standard. Processing of Applications as per the old Standard, shall be permitted only upto **24<sup>th</sup> November 2023**. For such cases Applicant shall give a declaration that they will implement the revised Standard by **24<sup>th</sup> November 2023**.
- (iii) Beyond **24<sup>th</sup> November 2023** no Licence shall be granted as per IS 9532:1980.

**C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only up to the date of implementation of the revised Indian Standard or up to **24<sup>th</sup> November 2023** whichever is earlier.

6. The above guidelines come into force with immediate effect.

(Shouvik Chanda)  
Scientist D

**Head (CMD-2)**  
**DDG(Certification)**

**Circulated to:**

- i) All RO/BOs**
- ii) All other concerned - through BIS intranet**