

केन्द्रीय मुहर विभाग -2

कें.मु.वि - 2/16: 3735

दिनांक 16/01/2026

विषय: संशोधित आई एस IS 3735 : 2025 के अनुपालन के दिशानिर्देश

- 1) यह उपरोक्त विषय के संदर्भ में है।
- 2) सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।
- 3) सभी क्षेत्रीय/शाखा कार्यालयों से अनोरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(अमित चौधरी)
वैज्ञानिक ई

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/CHD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 3735

16/01/2026

Subject: Guidelines for Implementation of revised IS 3735: 2025 (Canvas Shoes, Rubber Sole — Specification).

1. This has reference to the subject mentioned above.
2. The Competent Authority has approved the enclosed Guidelines for implementation.
3. All BOs are requested to inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard.

(Amit Choudhary)
Scientist-E

Head(CMD-2)

All ROs/BOs/ CHD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 3735

16/01/2026

Subject: Guidelines for implementation of revised IS 3735: 2025 (Canvas Shoes, Rubber Sole — Specification).

1. IS 3735: 1996, Canvas Shoes, Rubber Sole — Specification, has been revised to IS 3735: 2025.
2. IS 3735: 1996, Canvas Shoes, Rubber Sole — Specification are under concurrent running till 15 April 2026 and the last date for implementation of revised IS 3735: 2025 is 15 April 2026.
3. The product is under Mandatory certification. There are currently 05 Licence in India for IS 3735: 2025, each under DHBO, FRBO, JPBO, GZBO & KKBO. There is no application pending for GOL in India against the IS.
4. The major changes in IS 3735: 1996 due to the revision in comparison to IS 3735: 2025 is given below for general guidance:

Major Changes in IS 3735: 1996 in comparison to revised IS 3735: 2025

| Sl no | Clause No | Change |
|--------------|------------------|---|
| 1. | 5.1.1 | In the first sentence after the word “cotton” words “ <i>manmade or blended</i> ” have been added. |
| 2. | 5.1.2 | Editorial omission has been rectified by addition the words “ <i>fabric or narrow Fabric</i> ” in the sentence. The sentence now reads: Cotton, manmade, or blended fabric or narrow fabric shall be used as binding material. |
| 3. | 5.1.2.1 | For the test of fastness to mechanical washing, referred test method Standard, IS 764 has been replaced with its superseding version IS/ISO 105-C10. |
| 4. | 5.3.3 | At the end of the para it has been added that <i>Narrow fabric may also be used as a tape</i> |
| 5. | 5.3.8 | Requirement of minimum thickness of rubber foxing strip has been included for Type 1 and Type 2 shoes. |
| 6. | 5.5 | The requirement of individual adhesion value for consolidation test for Type 2 has been made more stringent by increasing the min strength from “ <i>not be less than 3N(0.3 kgf)</i> ” to “ <i>not less than 7N (0.7kgf)</i> ” |
| 6. | 5.6 | New test for Abrasion resistance has been added. |
| 7. | 5.7 | New test for Slip resistance has been added. |
| 8. | 5.8 | New test for Seam Strength has been added.. |
| 9. | 5.9 | New test for Aromatic Amines Released from Azo dyes has been added.. |

5. The existing Product manual has been revised to incorporate the changes due to the revised IS and it is being circulated separately, through BIS website, as Product Manual Doc: PM/3735/4 January 2026.

6. The guidelines for implementation of the revised IS are as given below:

A. LICENSEES:

- a) Licensee shall implement the revised Indian Standard by 15 April 2026. Any difficulty in implementation shall be brought to the notice of CMD-2 within 30 days from the date of issuance of these guidelines. BO shall ensure that no Licence is under operation as per IS 3735: 1996 (old standard) after 15 April 2026. The status of implementation of the revised Indian Standard shall be confirmed by Head (BO) to CMD-II within two weeks of the last date of implementation of concurrent running.

- b) In this revision requirements for Abrasion resistance, Slip resistance, Seam Strength, Aromatic Amines released from Azo dyes have been added. Requirement for individual adhesion under consolidation test for Type 2 shoes has been made stringent and Requirement of minimum thickness of rubber foxing strip has been added.
- c) Licencee shall submit evidence of conformity for each type of shoes (Type1 and Type 2) covered in the scope of Licence, and shall submit declaration for additional Testing equipment in Form no 2 as applicable, if testing of the new parameters are done in-house or submit details of arrangement for testing of the parameters from independent lab (Subcontracting of the tests), in accordance with the Scheme of Inspection and testing/QAP submitted by manufacturer. [SME units exempted as per Cl 5 of SIT].
- d) Verification of implementation of IS 3735: 2025, shall be done through a surveillance visit preferably within 30 days of confirmation of implementation of the standard by licensee.
- e) If the Licensee fails to complete all actions by 15 April 2026, it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- a) Existing Applications for GOL where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old standard i.e. IS 3735: 1996. A declaration may be obtained from the Applicant that the Licence, if granted shall be switched over to IS 3735: 2025 before the last date of concurrent running of the ISs.
- b) Applications which are recorded henceforth may be processed as per the IS 3735: 1996. Processing of Applications as per the old Standard, shall be permitted only upto 14 April 2026. For such cases Applicant shall give a declaration that they will switchover to IS 3735: 2025 by 15 April 2026.
- c) Beyond 15 April 2026, no Licence shall be granted as per IS 3735: 1996.

C. CHANGE IN SCOPE OF LICENCE:

- i. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- ii. However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only up to the date of switchover to the IS 3735: 2025.

7. BOs are requested to circulate this guideline to licensees and applicants immediately within 7 days of issuance of this circular.

8. The above guidelines come into force with immediate effect.

(Amit Choudhary)
Scientist E

Head (CMD-2)
DDG(Certification)
Circulated to:
All RO/BOs

All other concerned - through BIS intranet