

केन्द्रीय मुहर विभाग -2

संदर्भ :- के मू वी-2/16:15559

30/01/2026

**विषय:** संशोधित IS 15559:2025 के अनुपालन के दिशा निर्देश ।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है ।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(इंद्रजीत सिंह)

वैज्ञानिक – ई

प्रमुख (के मू वी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाओं/PCD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:15559

30/01/2026

**Subject: Guidelines for implementation of Revised IS 15559:2025**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Inderjeet Singh)  
Scientist E

Head (CMD-2)

All ROs/BOs/Labs/PCD/LRMD

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 15559

30/01/2026

Subject: Guidelines for implementation of Revised IS 15559:2025, Polyester (PET) Strapping

1. IS 15559:2004 has been revised as IS 15559:2025 and the date of withdrawal of IS 15559:2004 is 3<sup>rd</sup> April 2026.

2. The significant changes in the revised Standard as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard

Clause No. of revised ISS	Change
Title	<b>Title has been modified</b> (Polyester Strapping has been replaced with Polyester (PET) Strapping)
Clause 3	In addition to the Type I & Type II an <b><i>additional Type as Type III has been incorporated</i></b>
Clause 4.2	<b>The requirements of surface finish have been modified</b>  (visual examination of the surface for <i>smoothness, uniform finish, free from any sharp side edges, consistent embossing pattern, free from fading, irregularities, or sharp side edge included.</i>
Clause 4.4	<b>Test method for intrinsic viscosity has been incorporated along with modification in the requirement</b>  (The material used for manufacturing of PET strap shall have intrinsic viscosity (IV), minimum of 0.84 grade measured at 25% with solution of phenol 60 percent and Tetrachloroethane 40 percent has been replaced with <i>The material used for manufacturing of PET strap shall have intrinsic viscosity (IV) in the range of 0.70 dl/g to 1.0 dl/g grade when measured as per ISO 1628-5.</i>
Clause 5.4	<b>Additional Requirement of joint strength has been incorporated</b>

3. The guidelines for implementation of revised IS 15559:2025 are as given below:

### **A. LICENSEES:**

a) For switchover to revised standard, Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports. All Licensees shall implement the revised Standard by 03<sup>rd</sup> April 2026. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest.

b) Licencee shall submit declaration for additional Testing equipment/arrangement in Form no. II as applicable.

c) BOs shall ensure that no Licences are under operation as per old Standard after 03rd April 2026. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running. Any difficulty in implementation shall be brought to the notice of CMD-2 immediately after issuance of these guidelines.

d) For inclusion of new varieties in the scope of Licence, case shall be processed as per the CSOL guidelines.

e) BOs shall plan an early surveillance visit for verification of the implementation of the revised standard preferably within 30 days of switchover by the licensee.

## **B. APPLICATIONS FOR GRANT OF LICENCE:**

i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.

ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only up to 2nd April 2026 and for such cases Applicant shall give a declaration that they will implement the revised Standard by 3rd April 2026.

iii) Beyond 3rd April 2026 no Licence shall be granted as per the old Standard.

## **C. CHANGE IN SCOPE OF LICENCE:**

i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only up to the date of implementation of the revised Standard or up to 3rd April 2026 whichever is earlier.

4. The above guidelines shall come into force with immediate effect.

(Inderjeet Singh)  
Scientist E

Head (CMD-2)

DDG (Certification)

All ROs/BOs/Labs/PCD/LRMD