

**भारतीय मानक ब्यूरो
(केंद्रीय मुहर विभाग III)**

हमारा संदर्भ : सी एम डी - III/16 : आई एस 10086

02 मार्च 2026

विषय : आई एस 10086:2021 के संशोधन संख्या 2 का अनुपालन के लिए दिशानिर्देश ।

इसमें ऊपर उल्लिखित विषय का संदर्भ है।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)
वैज्ञानिक- डी (सी एम् डी-III)

प्रमुख (सी एम डी- III)

सभी क्षेत्रीय /शाखा कार्यालय

**BUREAU OF INDIAN STANDARDS
(Central Marks Department-III)**

Our Ref: CMD-III/16 : IS 10086

02 Mar 2026

Subject: Guidelines for implementation of Amendment No.2 to IS 10086:2021 – Moulds for Use in Tests of Cement and Concrete

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)
Sc-D (CMD-III)

Head (CMD-III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD-III/16 : IS 10086

02 Mar 2026

Subject: Guidelines for implementation of Amendment No.2 to IS 10086:2021 – Moulds for Use in Tests of Cement and Concrete

1. Amendment No. 2 to IS 10086:2021 has been published. The last date for implementation of the amendment is **03 June 2026**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
3. The changes brought out in the Standard through the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

| Sr No | Major changes in Amendment to Indian Standard | Action required from existing licensee for implementation |
|-------|--|--|
| 1. | specified hardness scale range has been widened for ABS plastic moulds and rigid polyurethane moulds (except for polyurethane moulds of size – 150 x 150 x 3990mm) (Table 6 & 7) | No action is required. |
| 2. | Hardness requirement for rigid polyurethane moulds of size – 150 x 150 x 3990mm has been increased from '55 to 58' to '65 to 75' | Manufacturers having rigid polyurethane moulds of size – 150 x 150 x 3990mm in their licence scope, are required to submit evidence of enhanced hardness requirement through in-house or independent test report, as applicable. |

4. Consequent upon the issuance of the amendment to Standard, existing Product Manual has been revised as Doc: **PM/IS 10086/4/Mar 2026**.
5. The guidelines for implementation of the amendment is given below:

A. LICENSEES:

- (i) All Licensees shall implement the amendment by **03 June 2026**. Any difficulty in the implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation as per IS 10086:2021 without the Amendment No.2 after **03 June 2026**. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) In order to implement the amendment, only the manufacturers having rigid polyurethane moulds of size – 150 x 150 x 3990mm in their licence scope, are required to submit evidence of enhanced hardness requirement through in-house or independent test report, as applicable.

- (iii) Verification of implementation of the amendment to Standard shall be done through a surveillance visit, which shall be completed within three months from the date of implementation.
- (iv) If the Licensee fails to complete all actions by **03 June 2026** it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto **03 June 2026** and for such cases Applicant shall give a declaration that they will implement the amendment by **03 June 2026**.
- (iii) Beyond **03 June 2026** no Licence shall be granted without consideration of the amendment.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
 - (ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto **03 June 2026** whichever is earlier.
6. The above guidelines come into force with immediate effect.

Ashish K Kanar
Sc-D/Jt. Dir, CMD-III

Head (CMD III)
DDG (Certification)