



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 2365

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विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)
वैज्ञानिक 'डी' (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 2365

09 June 2022

Subject: Guidelines for implementation of Amendment No. 1 to IS 2365: 2018- Steel Wire Suspension Ropes for Lifts, Elevators and Hoists

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)
Scientist D (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD III/16: IS 2365

09 June 2022

Subject: Guidelines for implementation of Amendment No. 1 to IS 2365: 2018 Steel Wire Suspension Ropes for Lifts, Elevators and Hoists

1. Amendment No. 1 to IS 2365: 2018 has been published. The last date for implementation of the amendment is 20 October 2022.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment **within a week of issuance of these guidelines**.
3. The significant changes in the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Sl. No.	Page no, clause reference	Change
1.	Page 1, Cl. 1, table	Editorial correction has been done
2.	Page 2, Table 1	Approximate mass of wire ropes of construction 6X19M (12/6-1) has been deleted since, as per Table under Cl. 1, rope of construction 6 X 19 M(12/6-1) are permitted with fiber core only.
3.	Page 1, Cl. 4	Anomaly between Cl. 4 and Cl. 5 have now been removed and it has been clarified that Sizes other than those given in Table 1 to 5 are also permitted.
4.	Page 1, Cl. 5	It has now been specified that Minimum breaking force for rope diameters not covered in these tables shall be calculated as per IS 6594.
5.	Annex A	Earlier, for rope diameters not covered in Table 2B and 3B, value of Rope grade (R0) to be taken for calculation was not available. Now, reference of Table 2B and 3B has been added in Annex A to specify that for rope diameters not covered in these tables also (in addition to for ropes under Tables 4B and 5B), value of R0 to be taken from Table A-1.

4. Consequent upon issuance of the amendment, existing Product Manual has been revised as Doc: PM/ IS 2365/ 2/ June 2022. In this revision, changes have been made in Grouping Guidelines and Scope of licence.

5. The guidelines for implementation of the amendment is given below:

A. LICENSEES:

- (i) All Licensees shall implement the amendment by 20 October 2022. Any difficulty in implementation shall be brought to the notice of CMD III at the earliest but in any case, at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 2365: 2018 without Amendment after 20 October 2022. The status of implementation of the Amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) Licensees manufacturing the sizes other than those given in Table 1 to 5 which are covered in their scope of licence, will ensure that the minimum breaking force for those diameters is now conforming to the values calculated as per IS 6594 (as per modified Cl. 5). Licensees shall submit evidence of conformity to modified requirement, in form of in-house factory test report as per the modified grouping guidelines (See Doc: PM/ IS 2365/ 2/ June 2022), if applicable for the variety covered under scope of licence. Verification of implementation of the Amendment, wherever required, shall be done during the next visit which shall be completed within one month from the date of submission of compliance by licensee or latest by one month from the last date of concurrent running.
- (iii) If the Licensee fails to complete all actions by 20 October 2022 it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only up to 20 October 2022 and for such cases Applicant shall give a declaration that they will implement the amendment by 20 October 2022.
- (iii) Beyond 20 October 2022 no Licence shall be granted without consideration of the amendment.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

(ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or up to 20 October 2022 whichever is earlier.

6. The above guidelines come into force with immediate effect.

(Rakesh Kumar)
Scientist D

Head (CMD III)
DDG (Certification)