

केन्द्रीय मुहर विभाग-2

संदर्भ :- केमूवी-2/16: 3566

28 03 2025

विषय: IS 3566: 2023 के amendment no. 1 के अनुपालन के दिशानिर्देश।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**हरीश मीना
वैज्ञानिक-सी**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखाकार्यालय/प्रयोगशालाएँ/TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 3566

28 03 2025

Subject: Guidelines for implementation of amendment no. 1 to IS 3566: 2023

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**Harish Meena
Scientist-C**

Head (CMD-2)

All ROs/BOs/Labs/TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 3566

28 03 2025

Subject: Guidelines for implementation of amendment no. 1 to IS 3566: 2023 (Textiles — Viscose Rayon Cut Staple (Spun) Yarn — Specification)

1. Amendment no. 1 to **IS 3566: 2023** has been published. The last date of implementation of the amendment is **07th April 2025**.
2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance.

Clause No.	Change
Foreword	Following has been substituted for the existing in sentence 1 of para 2: 'Viscose cut staple spun yarn is a type of yarn manufactured from ring spinning, airjet spinning and air vortex spinning of viscose staple fibres.'
1.1	Following has been substituted for the existing: '1.1 This standard specifies the requirement of 100 percent viscose cut staple ring spun, air vortex spun, and airjet spun yarn.'
3.4	Following has been substituted for the existing: '3.4 Airjet Spinning — Airjet spinning is a type of open-end spinning, which is a method used to produce yarn from staple fibres. In this spinning process, drafted fibres are introduced into a spindle by high-speed airflow to insert twist into the yarn.'
3.5	New clause 3.6 has been incorporated after clause 3.5 wherein definition of Air Vortex Spinning has been given.
4	Following new clause has been incorporated after clause 4 and the existing clause has been renumbered as 4.1: '4.2 Conditioning and Testing' The test specimens shall be conditioned in the standard atmosphere of 27 °C ± 2 °C temperature and 65 percent ± 4 percent relative humidity.'
5.1	'Airjet' has been substituted for 'Vortex/Airjet.' in the title and line 1 of clause 5.1.
Table 1	'Airjet' has been substituted for 'Vortex/Airjet.' in the title.
5.2	Clause 5.3 has been incorporated after clause 5.2 wherein Table 3 has been introduced for the Requirements of 100 Percent Viscose Air Vortex Yarn. Further, all the subsequent clauses have been renumbered.
5.3	Following has been substituted for the existing: 'The single yarn used for producing multifold yarn shall satisfy the requirements specified in 5.1, 5.2 and 5.3.'
5.3.6	Following has been substituted for the existing: 'The requirement for hairiness index as specified in SI No. (x) of Table 1, SI No. (xi) of Table 2 and SI No. (x) of Table 3 shall be applicable for airjet multifold yarn, ring multifold yarn and air vortex multifold yarn respectively. The hairiness shall be tested as per the method prescribed in Annex C.'

3. Consequent upon the issuance of the amendment, the existing product manual has been revised which is being circulated separately.
4. The guidelines for implementation of the amendment are given below:

A. LICENSEES:

- i) All Licensees shall implement the amendment by **07th April 2025**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest. BOs shall ensure that no Licences are under operation as per IS 5676:1995 without the amendment after **07th April 2025**. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.
- ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports as well as revised declaration of Manufacturing machinery as per Form 1. Verification of implementation of the amendment, wherever required, shall be verified through a surveillance visit within 30 days of confirmation of implementation of the amendment to standard by licensee.
- iii) Scope of licenses as per amended standard shall be modified to align with the scope in revised product manual (i.e. Method of spinning shall be modified) based on the manufacturing capability.
- iv) If the Licensee fails to complete all actions by **07th April 2025** it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- i. Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the amended Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking from such Applicants shall also be obtained that if the sample fails while considering the provisions of the amended Standard, Licence will not be granted by BIS as per the old version.
- ii. Applications which are recorded henceforth may be processed as per the old Standard or the amended Standard. Processing of Applications as per the old Standard shall be permitted only up to **06th April 2025** and for such cases Applicant shall give a declaration that they will implement the amended Standard by **07th April 2025**.
- iii. Beyond **07th April 2025** no Licence shall be granted as per the old Standard.

C. CHANGE IN SCOPE OF LICENCE:

- i. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- ii. However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only up to the date of implementation of the amendment by the licensee or up to **07th April 2025** whichever is earlier.

6. The above guidelines come into force with immediate effect.

Harish Meena
Scientist-C

Head (CMD-2)
DDG (Certification)