

केंद्रीय मुहर विभाग-2

संदर्भ : कें.मु.वि-2/16: 1166

दिनांक 27/10/2022

विषय: संशोधित आई एस 1166 : 2022 के अनुपालन के दिशा निर्देश ।

- 1) यह उपरोक्त के संदर्भ मे है।
- 2) सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है।
- 3) सभी शाखा कार्यालयों से अनुरोध है कि वे अपने अधिकार क्षेत्र में आने वाले आवेदकों और लाइसेंसधारियों को संशोधित मानक के कार्यान्वयन के बारे में सूचित करें।

(शौविक चंदा)
वैज्ञानिक-डी

प्रमुख, (कें.मु.वि.-2)

सभी क्षेत्रीय/शाखा कार्यालयों /प्रयोगशालाओं/FAD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 1166

Dated: 27/10/2022

Subject: Guidelines for Implementation of Revised IS 1166 : 2022

1. This has reference to the subject mentioned above.
2. The Competent Authority has approved the enclosed Guidelines for implementation.
3. All BOs are requested to inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard.

(Shouvik Chanda)
Scientist-D

Head (CMD 2)

All ROs/BOs/Labs/FAD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:1166

25-10-2022

Subject: Guidelines for implementation of revised IS 1166:2022 to IS 1166:1986 for Sweetened Condensed Milk, Sweetened Condensed Partly Skimmed Milk, Sweetened Condensed Skimmed Milk and Sweetened Condensed High Fat Milk - Specifications

1. IS 1166:1986 has been revised as IS 1166:2022 for Sweetened Condensed Milk, Sweetened Condensed Partly Skimmed Milk, Sweetened Condensed Skimmed Milk and Sweetened Condensed High Fat Milk - Specifications. IS 1166:1986 shall be withdrawn w.e.f. 04 January 2023.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above revision.
3. The significant changes in the standard through this revision as listed in the Table are given below for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Indian Standard.

Clause No. of IS 1166:2022	Changes
	Title of the Indian Standard has been modified
Cl. 3	The product has been categorized into four types, instead of the earlier three types and Requirements of sweetened condensed high fat milk have been incorporated
Cl. 4.1 and 4.7, Table 1	The product has been categorized into four types, instead of the earlier three types and Requirements of sweetened condensed high fat milk have been incorporated
Cl. 4	Description of the products has been revised
Cl. 4.1 and 4.7, Table 1	Requirement of fat content in Sweetened Condensed Partly Skimmed Milk and Sweetened Condensed Skimmed Milk has been revised
Cl. 4.1 and 4.7, Table 1	Requirement of milk protein in milk solids not fat has been incorporated
Cl. 4.1 and 4.7, Table 1	Requirement of titratable acidity and sucrose has been removed

Cl. 4.1 and 4.7, Table 1 and Annex C	Incubation time for the accelerated storage test has been reduced to 7 days
Cl. 4.5	Food Safety and Standards (Food Products Standards and Food Additives) Regulations, 2011 have been referred regarding the use of food additives
Cl. 4.7 and Table 2	a) Microbiological limits have been aligned with Food Safety and Standards (Food Products Standards and Food Additives) Regulations, 2011. b) Requirement of <i>Listeria monocytogenes</i> has been incorporated c) Requirement of Shigella has been deleted
Cl. 4.9, Table 3	Requirement of Heavy metals and other contaminants or toxic substances, has been incorporated
Annex D	Sampling Plan for Microbiological Requirements has been incorporated

4. The existing Product manual has been revised to incorporate the changes due to the revised IS and it is being circulated separately, through BIS website, as Product Manual Doc: PM/ IS 1166/ 2, October 2022.

5. The guidelines for implementation of the revised IS is given below:

A. LICENSEES:

- (i) All Licensees shall implement the revised Indian Standard by 04 January 2023. Any difficulty in implementation shall be brought to the notice of CMD-2 at the earliest. BOs shall ensure that no Licences are under operation as per IS 1166:1986 after 04 January 2023. The status of implementation of IS 1166:2022 shall be confirmed by Head (BO) to CMD-II within two weeks of the last date of implementation of concurrent running.
- (ii) Licensees shall submit evidence of conformity to the modified/additional requirements through In-house/Independent Test Reports. Verification of implementation of the revised IS, shall be done during next visit, within 30 days of confirmation of implementation of the revised standard by licensee.
- (iii) If the Licensee fails to complete all actions by 04 January 2023, it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed

- without consideration of the revised IS. However, if the Applicant is desirous of considering the revised IS, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the revised IS, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed with or without consideration of the revised IS. Processing of Applications without consideration of the revised IS shall be permitted only upto 04 January 2023 and for such cases Applicant shall give a declaration that they will implement the amendment by 04 January 2023.
 - (iii) Beyond 04 January 2023, no Licence shall be granted as per the old version.

C.CHANGE IN SCOPE OF LICENCE:

- i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or upto **04 January 2023** whichever is earlier.

6. The above guidelines come into force with immediate effect.

(Shouvik Chanda)
Scientist D

Head (CMD-2)
DDG(Certification)

Circulated to:

- i) **All RO/BOs**
- ii) **All other concerned - through BIS intranet**