

केन्द्रीय मुहर विभाग-2

संदर्भ -: केमूवी-2/16:17261

13 09 2023

विषय: IS 17261:2022 के amendment no. 4 के अनुपालन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

आदित्य दास
वैज्ञानिक D

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखाकार्यालय/प्रयोगशालाएँ/TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

OurRef:CMD-2/16:17261

13 09 2023

Subject: Guidelines for implementation of amendment no. 4 to IS 17261:2022

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Aditya Das)
Scientist D

Head (CMD-2)

All ROs/BOs/Labs/TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref:CMD-2/16:17261

Date: 13 09 2023

Subject: Guidelines for implementation of Amendment no. 4 to IS 17261:2022 – (Textiles - Polyester continuous filament fully drawn yarns - Specification)

1. Amendment no. 4 to IS 17261:2022 has been published. The amendment shall be implemented with effect from **1 Feb 2024**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
3. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause No.	Change
5.2.1 (a)	In the clause for identification and description of polyester, it has been specified that the melting point for low melt polyester shall be 110 °C, Min;
Table 3, SI No. viii), col (3)	Range of Linear Density for Mother yarn (CD/SBRT/SD/DD/BRT/FD/OW) has been modified
Table 3, SI No. ix), col (3)	Range of Linear Density for Mono yarn (CD/SBRT/SD/DD/BRT/FD/OW) has been modified
Table 3, Note 2)	Requirement for interlace as nips per metre has been modified to state that interlace can be up to zero for mono yarns
Table 4)	It has been stated that the requirement for Isophthalic acid (IPA) content shall not be applicable for low melt polyester fully drawn yarn.'

4. The guidelines for implementation of the amendment is given below:

A) LICENSEES:

i) All Licensees shall implement the amendment by **1 Feb 2024**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 17261:2022 without the amendment after **1 Feb 2024**.

ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or test certificates. Verification of implementation of the amendment, wherever required, **shall be verified through a surveillance visit within 30 days of confirmation of implementation of the amendment to standard by licensee.**

B) APPLICATIONS FOR GRANT OF LICENCE:

i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the

Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.

ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto **31 Jan 2024** and for such cases Applicant shall give a declaration that they will implement the amendment by **1 Feb 2024**.

iii) Beyond **1 Feb 2024** no Licence shall be granted without consideration of the amendment.

C) CHANGE IN SCOPE OF LICENCE:

i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto **1 Feb 2024** whichever is earlier.

5. The above guidelines come into force with immediate effect.

Aditya Das
Sc.D

Head (CMD-2)
DDG (Certification)

AMENDMENT NO. 4 JULY 2023
TO
IS 17261 : 2022 TEXTILES — POLYESTER CONTINUOUS FILAMENT FULLY
DRAWN YARNS — SPECIFICATION
(First Revision)

[Page 4, clause 5.2.1 (a)] — Substitute the existing for the following:

‘Microscopic and dissolution test given in IS 667 and melting point of 240 °C, *Min* when tested as per method specified in Annex H of IS 16481. The melting point for low melt polyester shall be 110 °C, *Min*; or’

[Page 6, Table 3, *Sl No.* viii), *col* (3)] — Substitute ‘100 – 600 (111 – 667)’ for ‘120 – 450 (133 – 500)’

[Page 6, Table 3, *Sl No.* ix), *col* (3)] — Substitute ‘10 – 100 (11 – 111)’ for ‘10 – 40 (11 – 44.5)’

(Page 6, Table 3, Note 2) — Substitute the following for existing:

‘Interlace in nips per meter shall be 5 to 35 with a tolerance of ± 5 subject to a minimum of 5 when tested by the method prescribed in Annex B of IS 17262, except for mother yarns and mono yarns, where interlace can be up to zero.’

(Page 7, Table 4) — Insert the following note 2 after the existing note and renumber the existing note as note 1:

‘2 The requirement for Isophthalic acid (IPA) content shall not be applicable for low melt polyester fully drawn yarn.’

(Page 8, clause 7.1, sentence 1) — Substitute ‘15’ for ‘11’