

केन्द्रीय मुहर विभाग -2

संदर्भ -: के मू वी-2/16:17264

01 03 2023

विषय: IS 17264:2022 के amendment no. 2 के अनुपालन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है।

अनुरोध है की दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**आदित्य दास
वैज्ञानिक D**

प्रमुख (के मू वी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/ TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:17264

01 03 2023

Subject: Guidelines for implementation of amendment no. 2 to IS 17264:2022

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

It is requested to ensure the implementation of the above Guidelines with immediate effect.

(Aditya Das)
Scientist D

Head (CMD-2)

DDG (Certification)

All ROs/BOs/Labs/TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref:CMD-2/16:17264

Date: 01 03 2023

Subject: Guidelines for implementation of Amendment no. 2 to IS 17264:2022 (Textiles — Polyester Industrial Yarns (IDY) — Specification)

1. Amendment no. 2 to IS 17264:2022 has been published. The last date of implementation of the amendment is **9 May 2023**.
2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance.

Clause No.	Change
3.3	Definition of “Commercial Allowance” has been modified
3.4	Definition of “Commercial Mass” has been modified
3.9	Definition of “Mass” including Gross Mass, Net Mass and Tare have been modified
4.4	Denier range of Low denier industrial yarn has been modified from 300 -500 denier to 30 -500 denier
Table 2	New entries have been added in the table for Identification of Industrial Yarns - xiii) Virgin Yarn – Example: VIDY, and xiv) Recycled yarn RIDY
6.4, Table 5, SI No. (ii)	The requirement of colour fastness to rubbing has been made optional
6.5	Clause on commercial mass has been modified – and reference to IS 7703 (Part 3) has been removed
8.1 (c)	In the marking clause ‘Gross or net mass of each carton/pallet;’ has been substituted for ‘Commercial mass of each carton/pallet’.
Annex A	Reference to IS 7703 (Part 3) : 1991 has been removed from Annex A - List of Referred Indian Standards
Annex B	In the method for determination of moisture regain it has been specified through a note that Conditioning of samples for at least 4 h is sufficient to attain moisture equilibrium

3. Revised product manual incorporating the amendment is being circulated separately.
4. Most of the changes to the standard through this amendment are editorial, apart from the requirements of colour fastness to rubbing having been made optional, and conditioning period being relaxed to 4 h for determination of moisture regain, none of which require any evidence of conformity to the amended standard to be established.

5. In view of the above, BOs are requested to circulate this amendment to licensees and applicants immediately within 7 days of issue of this circular.
6. No application for grant of licence and/or change in scope of licence shall be accepted or grant of licence/change in scope permitted without consideration of the amendment after **9 May 2023**.
7. The above guidelines come into force with immediate effect.

Aditya Das
Sc. D

Head (CMD-2)
DDG (Certification)

AMENDMENT NO. 2 JANUARY 2023

TO

**IS 17264 : 2022 TEXTILES — POLYESTER INDUSTRIAL YARNS —
SPECIFICATION
(First Revision)**

(Page 1, Clause 3.3) — Substitute the following for existing:

‘3.3 Commercial Allowance — A defined percentage to be added to the net mass of the yarns at ambient conditions for the calculation of commercial mass and certain other properties.

NOTE — The commercial allowance for polyester IDY shall be 2.0 percent.’

(Page 1, Clause 3.4) — Substitute the following for existing:

‘3.4 Commercial Mass — The mass obtained by adding to the net mass at ambient conditions, the mass corresponding to the commercial allowance.’

(Page 1, Clause 3.9) — Substitute the following for existing:

‘3.9 Mass

3.9.1 Gross Mass

The total mass of a consignment, or of any part of a consignment, including the yarn and the tare.

3.9.2 Net Mass

The difference between the gross mass and the corresponding tare, determined at the same time.

3.9.3 Tare

The sum of the masses of all the packing materials such as pallets, wrappers and covers, tie bands/straps, paper tubes, etc, relating to a consignment or to any part of a consignment.’

(Page 2, Clause 4.4, line 1) — Substitute ‘30’ for ‘300’.

(Page 3, Table 2) — Insert the followings rows after SI No. xviii):

‘xix) Virgin yarn	VIDY
xx) Recycled yarn	RIDY’.

(Page 4, Clause 6.4) — Insert the following after sentence 1:

‘The requirements of colour fastness to rubbing shall be optional.’

[Page 6, Table 5, SI No. (ii), col (2)] — Substitute ‘Rubbing (optional)’ for ‘Rubbing’.

(Page 7, Clause 6.5) — Substitute the following for existing:

‘6.5 Commercial Mass

The commercial mass shall be obtained by adding mass corresponding to commercial allowance of 2.0 percent to the net mass of the consignment at ambient conditions and it shall not be less than the declared commercial mass of the consignment.’

Price Group 1

[Page 7, Clause **8.1** (c)] — Substitute ‘Gross or net mass of each carton/pallet;’ for ‘Commercial mass of each carton/pallet’.

(Page 9, Annex A) — Delete the following reference:

‘IS 7703 (Part 3) : 1991 Methods of Test for continuous filament polyester and polyamide flat yarn — Commercial mass (*first revision*)’.

(Page 9, Annex **B-3**) — Insert the following note under the clause:

‘NOTE — Conditioning of samples for at least 4 h is sufficient to attain moisture equilibrium.’

(TXD 31)

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