



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 2553 (भाग 2) 27 अक्टूबर 2023

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)
वैज्ञानिक 'डी' (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 2553 (Part 2)

27 Oct 2023

Subject: Guidelines for implementation of Amendment No. 4 to IS 2553 (Part 2): 2019-Safety Glass for Road Transport

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)
Scientist D (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD III/16: IS 2553 (Part 2)

27 Oct 2023

Subject: Guidelines for implementation of Amendment No. 4 to IS 2553 (Part 2): 2019-Safety Glass for Road Transport

1. Amendment No. 4 to IS 2553 (Part 2): 2019 has been published. The last date of implementation of the Amendment is **05 April 2024**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the Amendment within a **week of issuance of these guidelines**.
3. The significant changes in the Standard brought through this Amendment as listed in the Table blow are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the Amendment.

Sl. No.	Page and clause reference	Change
1.	Page 3, Cl. 3.24- New sub-clause on definitions	New sub-clause defining smallest angle for Panes has been added.
2.	Page 1, Table 1	Editorial correction in applicable clause number for 227 g Ball drop test has been done for Laminated glass type.
3.	Page 2, Table 1-A	Table 1-A on Summary of Performance requirements for safety glass for Agricultural tractors has been restructured for better clarity.
4.	Page 4, Cl. 5.4.3.2	Tolerance on drop height for “Head Form test” has been changed.
5.	Page 15, Cl. 6.6.1.6	Alternate test method for conducting “Resistance to abrasion test” has been specified now.
6.	Page 45, Cl. 12.3, Table 7	Criteria for extension of approval has been modified. New parameters (Change in interlayer type/material/thickness and Change in colour for toughened Panes) have also been added.
7.	Page 45, Cl. 13	Transitional provisions, which is irrelevant in BIS Certification, has been deleted.

4. Consequent upon issuance of the Amendment, existing Product Manual has been revised as Doc: PM/IS 2553 (Part 2)/5/October 2023. In this revision of product manual, Changes have been made in Scope of licence to incorporate new criterion for extension of approval as per the Amendment.
5. Guidelines for implementation of the Amendment will be as follows:

A. LICENSEES:

- (i) Scope of all existing licences shall be reviewed and revised, as required, as per the revised Product Manual.

- (ii) For reviewing the scope of existing licences, Licensee shall be asked to submit the technical specifications in accordance with Annex A of IS 2553 (Part 2): 2019 for each variety of safety glass being manufactured by him under the existing scope of licence. Template of letter to be sent to licensees by BOs is at ***Annex-1***.
- (iii) Based on the above information submitted by the licensee, scope of the licence will be revised and endorsements will be issued by BOs.
- (iv) It is to be ensured that the exercise of revision of scope of licence should be completed **by 05 April 2024** by all BOs. Cases where revision of scope could not be completed due to delay/incomplete action by licensee, it shall be dealt with as per the prevailing guidelines for Suspension (SUS) and Revocation of Suspension (ROS) of licence, applicable for non-submission of evidence of conformity as per the provisions required in accordance with the above guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without considering the Amendment. However, if the Applicant is desirous of considering the application with the Amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the Amendment, Licence will not be granted without the Amendment.
- (ii) Applications which are recorded henceforth may be processed with or without the Amendment. Processing of Applications without the Amendment shall be permitted only up to 05 April 2024 and for such cases Applicant shall give a declaration that they will implement the Amendment by 05 April 2024.
- (iii) Beyond 05 April 2024 no Licence shall be granted without consideration of the Amendment.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
 - (ii) However, processing of such applications for change in scope of licence without Amendment shall be permitted only up to the date of implementation of the Amendment by the licensee or up to **05 April 2024**, whichever is earlier.
6. The above guidelines come into force with immediate effect.

(Rakesh Kumar)
Sc D

Head (CMD III)
DDG (Certification)

Annexure- 1
(Template of letter to be sent to licensees by BO)

Our ref: BO/ CM/L-

Date:

To,

Kind attention:

Subject: Revision of Scope of licence as per revised Product Manual (PM/ IS 2553 (Part 2)/ 5/ October 2023) incorporating Amendment No 4 to IS 2553 (Part 2): 2019

Dear Madam/Sir,

This has reference to the BIS Certification Marks licence no. (CM/L-), held by you for product “Safety Glass for Road Transport” as per IS 2553 (Part 2): 2019. Existing scope of your licence is as below:

BIS Certification marks licence No:				
Name of the Product		Safety Glass for Road Transport		
Variety		Variety 1	Variety 2	Variety 3
Technical parameter				
Part number or unique identification Mark				
Drawing number				
Type of glazing along with identification marks as per Cl. 4.2 of IS 2553 (Part 2) and Classification given in Grouping Guidelines in Product Manual				
Nominal Thickness				
Intended type of installation (Windscreen/Rear windscreen Pane/Roof glazing)				
Rake angle, in case of windscreen				
Color combination				

2. In this regard it is to inform you that consequent upon issuance of the Amendment No. 4 to IS 2553 (Part 2): 2019, the Product Manual for this product has been revised as PM/ IS 2553 (Part 2)/ 5/ October 2023 (Copy of revised Product Manual is attached). In this revision changes have been made in Scope of licence.

3. Consequent upon revision of the Product Manual, the scope of licence is required to be revised in accordance with the revised Product Manual.

4. In view of the above, you are advised to submit declaration regarding technical specifications in accordance with Annexure A of IS 2553 (Part 2): 2019 for each variety of Safety glass being manufactured by you under the existing scope of licence.

5. Based on the above information submitted by you, scope of licence will be revised and endorsement will be issued by BIS.

6. You are advised to submit the above information at the earliest **so as to ensure that exercise of revision of scope of licence is completed by 05 April 2024, failing which we will be compelled to take actions as per BIS Act, Rules and Regulations including imposing suspension of Marking.**

Thanking you,

Appendix- 1

(Template for giving information on varieties of Safety glass being manufactured under the existing scope of licence by licensee)

BIS Certification marks licence No:			
Name of the Product		Safety Glass for Road Transport	
Variety		Variety 1	Variety 2
Technical parameter			Variety 3
Part number or unique identification Mark			
Drawing number			
Type of glazing along with identification marks as per Cl. 4.2 of IS 2553 (Part 2) and Classification given in Grouping Guidelines in Product Manual			
Nominal Thickness			
Interlayer type, material and thickness (For Laminated-glass)			
Intended type of installation (Windscreen/Rear windscreen Pane/Roof glazing)			
Rake angle, in case of windscreen			
Color combination, Clear + clear or Clear + green etc.			
Colour (for toughened Panes)			

Signature with date:
(Name and designation of firm's authorized signatory)