

## केन्द्रीय मुहर विभाग-2

संदर्भ :- केमूवी-2/16:2508

17 08 2026

**विषय: संशोधित IS 2508 : 2024 के अनुपालन के दिशानिर्देश**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(साई कुमार वेडुला)  
वैज्ञानिक-ई

**प्रमुख (केमूवी 2)**

**सभी क्षेत्रीय/शाखाकार्यालय/प्रयोगशालाएँ/PCD/LRMD**

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:2508

17 08 2026

**Subject: Guidelines for implementation of Revised IS 2508: 2024.**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Sai Kumar Vedula)  
Scientist-E

**Head (CMD-2)**

**All ROs/BOs/Labs/PCD/LRMD**

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 2508

17 08 2026

**Subject: Guidelines for implementation of Revised IS 2508: 2024 (Polyethylene Films and Sheets— Specification) superseding IS 10889:2004.**

1. This is in continuation to the guidelines for implementation of Revised IS 2508: 2024 (Polyethylene Films and Sheets— Specification) uploaded in BIS intranet on 31.12.2024 for switchover from IS 2508:2016 to IS 2508:2024 **(Copy enclosed for ready reference)**
2. IS 2508: 2016 (Polyethylene Films and Sheets) has been revised to IS 2508: 2024 and IS 10889: 2004 - High density polyethylene films — Specification has been amalgamated into it.
3. Foreword of IS 2508:2024 mentions that “As IS 2508 and IS 10889 had similar scope, the Committee responsible for the preparation of these standards decided to merge both the standards and decided that IS 2508 shall supersede IS 10889.”
4. **IS 10889:2004 has been superseded by IS 2508: 2024** (Polyethylene Films and Sheets — Specification) and the last date for implementation of IS 2508: 2024 was **21 February 2025** after which the old Standard was withdrawn.
5. Consequent upon the issuance of the IS 2508: 2024, the product manual has already been circulated on 11 February 2025 i.e., **PM/ 2508/2 Dec 2024.**
6. **Since the implementation guidelines dated 31.12.2024 is not covering the switchover guidelines from IS 10889: 2004 to IS 2508:2024, the following additional guidelines for switchover from IS 10889: 2004 to IS 2508:2024 shall be followed by BOs.**

“As per Manakonline data, 8 licences are operative for IS 10889:2004 as on date and all 8 licenses are holding multiple licences i.e., they are holding licences for both IS 10889 and IS 2508. Hence, **licensee should be given an option to retain any one licence No. as opted by the licensee and thereafter the other licence shall be cancelled.** Scope of retained licence shall be endorsed by BO as per the revised Standard IS 2508:2024.”

7. BOs shall ensure that no Licences are under operation as per old Standards. **The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD 2 within two weeks.** Any difficulty in implementation shall be brought to the notice of CMD-2 immediately after issuance of these guidelines.
8. The above guidelines come into force with immediate effect.

**(Sai Kumar Vedula)**  
**Scientist-E**

**Head (CMD-2)**

**DDG (Certification)**

केन्द्रीय मुहर विभाग -2

संदर्भ :- के मू वी-2/16:2508

31/12/2024

**विषय:** संशोधित IS 2508:2024 के अनुपालन के दिशा निर्देश ।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है ।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(इंद्रजीत सिंह)

वैज्ञानिक - डी

प्रमुख (के मू वी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाओं/PCD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:2508

31/12/2024

**Subject: Guidelines for implementation of Revised IS 2508 :2024**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Inderjeet Singh)

Scientist D

Head (CMD-2)

All ROs/BOs/Labs/PCD/LRMD

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 2508

31/12/2024

**Subject:** Guidelines for implementation of Revised IS 2508 :2024, Polyethylene Films and Sheets — Specification

1. IS 2508:2016 has been revised as IS 2508:2024 and the date of withdrawal of IS 2508:2016 is **21st February 2025**.

2. The significant changes in the revised Standard as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard

| Clause No. of revised ISS | Change                                                                                                                                             |
|---------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|
| Clause4<br>Composition    | The raw material used for manufacturing natural film/sheet and for black compound shall consist of only polyethylene resins conforming to IS 7328. |
| Clause 5.1.4,<br>Density  | The final product density of the film/sheet shall be as prescribed in Sl No. (i) of Table 1, Table 2, Table 3 and Table 4.                         |
| -----                     | Amendments issued to IS 2508: 2016 have been incorporated and cross-referred Standards have been updated                                           |

3. The guidelines for implementation of revised IS 2508:2024 are as given below:

### **A. LICENSEES:**

a) For switchover to revised standard, Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports. All Licensees shall implement the revised Standard by 21<sup>st</sup> February 2025. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest.

b) BOs shall ensure that no Licences are under operation as per old Standard after 21st February 2025. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running. Any difficulty in implementation shall be brought to the notice of CMD-2 immediately after issuance of these guidelines.

c) BOs shall plan an early surveillance visit for verification of the implementation of the revised standard preferably within 30 days of switchover by the licensee.

### **B. APPLICATIONS FOR GRANT OF LICENCE:**

i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.

ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only up to 20<sup>th</sup> February 2025 and for such cases Applicant shall give a declaration that they will implement the revised Standard by 21st February 2025.

iii) Beyond 21st February 2025 no Licence shall be granted as per the old Standard.

**C. CHANGE IN SCOPE OF LICENCE:**

i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only up to the date of implementation of the revised Standard or up to 21<sup>st</sup> February 2025 whichever is earlier.

4. The above guidelines shall come into force with immediate effect.

(Inderjeet Singh)  
Scientist D

Head (CMD-2)

DDG (Certification)

All ROs/BOs/Labs/PCD/LRMD