

केन्द्रीय मुहर विभाग -2

संदर्भ :- केमूवी-2/16:18316

08-09-2025

विषय: आई एस 18316:2023 के संशोधन संख्या 01 का कार्यान्वयन के लिए दिशानिर्देश ।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**रंजीत कुमार
वैज्ञानिक ई**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:18316

08-09-2025

Subject: Guidelines for implementation of Amendment No.01 to IS 18316:2023.

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Ranjit Kumar)
Scientist E**

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

OurRef:CMD-2/16:18316

Date: 08-09-2025

Subject: Guidelines for implementation of Amendment No. 01 to IS 18316:2023 (Hot-Rolled and Cold-Rolled Steel Strips Intended for Processing of Semi/Fully Processed Non-Grain Oriented Electrical Steel).

1. Amendment no. 1 to IS 18316:2023 has been published. The last date for implementation of the amendment is **21st October 2025**.

2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
Title	The title of the Indian Standard has been modified from” “Hot-Rolled and Cold-Rolled Steel Strips Intended For Processing Of Semi/Fully Processed Non-Grain Oriented Electrical Steel Or Fully Processed Grain Oriented Electrical Steel — Specification” to “Hot-Rolled and Cold-Rolled Steel Strips Intended for Processing of Semi/Fully Processed Non-Grain Oriented Electrical Steel — Specification”.
1 Scope	The scope of the Indian Standard has been modified as under: “ This standard covers the general technical conditions for steel strips intended for further processing to produce non-grain oriented electrical steel in semi/fully processed condition. ” Hot-Rolled and Cold-Rolled Steel Strips Intended For Processing of Fully Processed Grain Oriented Electrical Steel has been deleted from the scope of Indian Standard.

3. Consequent to the amendment, the Product Manual of IS 18316:2023 has been revised and the same is being circulated separately.

4. As per the changes introduced into the standard through the amendment, there are no evidences of conformity required to be submitted by the licensee. However, an endorsement reflecting the revised scope as per IS 18316:2023 shall be issued to the licensee by the concerned BOs. BOs shall circulate the amendment to all licensees/applicants under their jurisdiction for information within a week of issuance of these guidelines.

5. The above guidelines shall come into force with immediate effect.

Ranjit Kumar
Scientist-E

Head (CMD-2)

DDG (Certification)