



## केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 4246

०८ अगस्त २०२५

**विषय:** अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)  
वैज्ञानिक 'ई'/निदेशक (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

### CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 4246

08 August 2025

**Subject: Guidelines for implementation of revised Indian Standard IS 4246: 2025-  
"Domestic Gas Stove and Built in Hob for Use with LPG"**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)  
Scientist 'E'/Director (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

### CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 4246

08 August 2025

**Subject: Guidelines for implementation of revised Indian Standard IS 4246: 2025-  
“Domestic Gas Stove and Built in Hob for Use with LPG”**

1. IS 4246: 2002 has been revised and published as IS 4246: 2025. **The last date for implementation of the revised Standard is 17 December 2025.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines.**
3. The significant changes brought through this revision as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sl. No.	Page and clause reference	Change
1.	Page 1, Cl. 1- Scope	The scope of the standard has been enlarged to cover, metallic or plastic frame with glass top.  Also, Provisions of Built in hobs have been incorporated in this standard. Further, requirements and test methods for various applicable tests for Built-in hobs have been added at respective clauses in the standard (e.g. Cl. 17, Cl. 26 etc.)
2.	Page 2, Cl. 5.1.1- Requirement of bati stand for Surface of glass or ceramic	Provision of Bati stand has been modified. Providing bati with gas stove/Hob is not compulsory now.
3.	Page 1, Cl. 5.1.1 (d) and (e); Page 10, Annex C- Thermal shock test	Method of thermal shock test has been modified.
4.	Page 3, Cl. 12.3- Design of Pan support	New provision for design of pan support has been added. It specifies that the design of the pan support shall be such that the assembly will remain stable when used with flat vessel of diameter from 150 mm to 250 mm
5.	Page 4, Cl. 14- Requirements of Gas inlet connections	New requirements for Gas inlet connections, such as material, position, thread requirements etc. have been added.
6.	Page 4, Cl. 17- Gas consumption test	Correction factor has been added in gas consumption test.

4. Consequent upon revision of the Standard, existing Product Manual has also been revised as Doc: PM/ IS 4246/5/ August 2025. In this revision, changes have been made in Scheme of Inspection and Testing and Scope of licence.

5. The guidelines for implementation of the revised Standard is given below:

**A. LICENSEES:**

- (i) All Licensees shall implement the revised Standard by **17 December 2025**. Any difficulty in implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation as per the old Standard after **17 December 2025**. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) In order to establish conformity to revised Standard, licensee shall submit in-house or independent test report, as applicable, of the product to **new and modified requirements** (thermal shock test Cl. 5.1.1 (d) and (e)) , design of pan support as per Cl. 12.3, Gas inlet connections *as per Cl. 14,*), as applicable to the varieties covered, as evidence of conformity to the revised Standard.
- (iii) Verification of implementation of the revised Standard, shall be done during the next visit **which shall be completed within one month from the date of submission of compliance by licensee.**
- (iv) If the Licensee fails to complete all actions by **17 December 2025**, it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the revised Standard, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per old or revised Standard. Processing of Applications as per the old Standard shall be permitted only up to **17 December 2025** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **17 December 2025**.
- (iii) Beyond **17 December 2025**, no Licence shall be granted without consideration of the revised Standard.

**C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
  - (ii) However, processing of such applications for change in scope of licence as per old Standard shall be permitted only upto the date of implementation of the revision by the licensee or up to **17 December 2025**, whichever is earlier.
6. The above guidelines come into force with immediate effect.

**(Rakesh Kumar)**  
**Scientist E/ Director**

Head (CMD III)  
**DDG (Certification)**