

केन्द्रीय मुहर विभाग -2

संदर्भ- : केमूवी-2/16:11513

09 02 2024

**विषय: संशोधन संख्या 01 से आईएस 11513:2017 के कार्यान्वयन के लिए दिशानिर्देश**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**शिवम आहूजा  
वैज्ञानिक सी**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:11513

09 02 2024

**Subject: Guidelines for implementation of Amendment No.01 to IS 11513:2017**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Shivam Ahuja)  
Scientist C**

**Head (CMD-2)**

**All ROs/BOs/Labs/MTD/LRMD**

## CENTRAL MARKS DEPARTMENT-2

Our Ref:CMD-2/16:11513

Date: 09.02.2024

**Subject: Guidelines for implementation of Amendment no. 1 to IS 11513:2017 – (Hot Rolled Carbon Steel Strips for Cold Rolling Purposes-Specification)**

1. Amendment no. 1 to IS 11513:2017 has been published. The amendment shall be implemented with effect from **12<sup>th</sup> June 2024**.

2.The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
Para 1 of Clause 1	The scope has been modified to state that this standard does not cover Hot Rolled Coils for manufacture of grades as defined in Table 1 of IS 648 (cold-rolled non-oriented (CRNO) electrical steel sheet and strip)
2 References	IS 648:2022 has been added in the list of referred standards

4. As per the amendment, only the scope has been revised to clarify that this standard does not cover Hot Rolled Coils for manufacture of grades as defined in Table 1 of IS 648 (cold-rolled non-oriented (CRNO) electrical steel sheet and strip), which are actually covered under IS 18316:2023 (Hot rolled and cold rolled steel strips intended for processing of semi fully processed non-grain oriented electrical steel or fully processed grain oriented electrical steel specification).

**5. All BOs are requested to circulate this amendment among all licensees/applicants under their jurisdiction for information within a week of issuance of these guidelines.**

6. The above guidelines shall come into force with immediate effect.

Shivam Ahuja

Sc.C.(CMD-2)

Head (CMD-2)

DDG (Certification)