

भारतीय मानक ब्यूरो
(केंद्रीय मुहर विभाग III)

हमारा संदर्भ : सी एम डी - III/16 : आई एस 205

22 जुलाई 2025

विषय : आई एस 205:1992 के संशोधन संख्या 3 का अनुपालन के लिए दिशानिर्देश ।

इसमें ऊपर उल्लिखित विषय का संदर्भ है।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)
वैज्ञानिक- डी (सी एम् डी-III)

प्रमुख (सी एम डी- III)

सभी क्षेत्रीय /शाखा कार्यालय

BUREAU OF INDIAN STANDARDS
(Central Marks Department-III)

Our Ref: CMD-III/16 : IS 205

22 July 2025

Subject: Guidelines for implementation of Amendment No.3 to IS 205 : 1992 – Non-Ferrous Metal Butt Hinges

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)
Sc-D (CMD-III)

Head (CMD-III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD-III/16 : IS 205

22 July 2025

Subject: Guidelines for implementation of Amendment No.3 to IS 205 : 1992 – Non-Ferrous Metal Butt Hinges

1. Amendment No. 3 to IS 205 : 1992 has been published. The last date for implementation of the amendment is **22 Nov 2025**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
3. The changes brought out in the Standard through the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Sr No	Major changes in Amendment to Indian Standard	Action required from existing licensee for implementation
1.	Additional material designation 63400WP has been provided for aluminium alloy in addition to 64430 WP and 65032WP. (Table 1)	No action is required. In case a manufacturer uses the material designation 63400WP, then its test certificate is required.
2.	A new hinge designation 150B22 has been included for extruded aluminium alloy butt hinges. (Table 2)	No action is required. In case a manufacturer intends to cover the newly added hinge designation in its licence scope, then provision of CSoL shall be followed.
3.	The quality of finish of aluminium alloy hinges has been modified from AC10 to AC5 of IS 1868 (AC5 is a less stringent grade than AC10 and the finish conforming to AC10 also confirms to AC5).	No action is required.

4. Consequent upon the issuance of the amendment, existing Product Manual has been revised as Doc: PM/IS 205/2/July 2025 to update the amendment and to revise the product manual as per the existing format.
5. The amendment does not require any action by the applicants/ licensees towards its implementation.
6. All BOs shall inform the Applicants and Licensees under their jurisdiction about the above amendment immediately.
7. The above guidelines come into force with immediate effect.

Ashish K Kanar
Sc-D/Jt. Dir, CMD-III

Head (CMD III)
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