

केन्द्रीय मुहर विभाग -2

संदर्भ- : के मू वी-2/16: 17480

25 09 2023

विषय: **IS 17480 : 2020 के amendment no. 1 and 2** के अनुपालन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है ।

अनुरोध है कि दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(अमित चौधरी)
वैज्ञानिक - डी

प्रमुख (के मू वी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/ **PCD/LRMD**

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:17480

25 09 2023

Subject: Guidelines for implementation of amendment no. 1 and 2 to IS 17480 : 2020

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

It is requested to ensure the implementation of the above Guidelines with immediate effect.

(Amit Choudhary)
Scientist D

Head (CMD-2)

All ROs/BOs/Labs/PCD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 17480

25 09 2023

Subject: Guidelines for implementation of Amendment no. 1 and 2 to IS 17480 : 2020, High Density Polyethylene Multi Squeezable Tube For Packaging — Specification)

1. Amendment nos. 1 and 2 to IS 17480 : 2020 have been published.
2. The product is under voluntary certification with 3 Licences in India.
3. The significant changes in the standard through these amendments as listed in the Tables are given for the purpose of general guidance.

Amendment No 1	
Clause No	Change
Page 5, clause 10.3	Requirements and test method for testing of Antimony, Phthalic acid, bis (2-ethylhexyl) ester (DEHP) are added

Amendment No 2	
Clause No	Change
Page 3	Two new clauses added for defining Opaque Tube (CI 3.23), and Transparent Tube (CI 3.24)
Page 6, Table 2, SI No. (x)	Requirement for Haze has been deleted
Page 6, Table 2, SI No. (xi), col (3)	Transparency requirement has been modified to 70 percent Min from 80 percent
Page 6, Table 2	Three notes have been introduced <ol style="list-style-type: none">1. The manufacturer shall declare whether the tube is opaque or transparent.2. Opacity test is applicable only for opaque tubes.3. Transparency test is applicable only for transparent tubes.

4. Amendment no 1 and 2 shall be implemented respectively, by 12 October and 31 October 2023 by all licensees and applicants. No application for grant of licence and/or change in scope of licence shall be accepted or grant of licence/change in scope permitted without consideration of these amendments after 12 October and 31 October 2023, respectively, for amendment no 1 and 2.
5. Licensee is required to submit evidence of conformity through In-house/Independent Test Reports. Licensees shall submit declaration for additional Testing equipment in Form no 2, for the additional test parameters of restriction of Antimony, Phthalic acid, bis(2-ethylhexyl) ester (DEHP) introduced with the amendments, if testing of the parameters is done in-house.
6. No change in the scope is ensued consequent to the implementation of the amendments to the IS. However, the scope of the licence shall be updated w.r.t. the categorization of variety on transparency, for which available Independent Test

Reports shall be utilized. Subsequent change in the scope of licence, shall be dealt in accordance with the Guidelines for Change in Scope of Licence.

7. Verification of implementation of the amendments to the IS, shall be done through a surveillance visit preferably within 30 days of confirmation of implementation of the amendments to standard by licensee.
8. Existing Applications for GOL where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the IS with/without the amendments. However, beyond the due dates, no Licence shall be granted without considering the amendments.
9. BOs are requested to circulate these amendments to licensees and applicants immediately within 7 days of issuance of this circular.
10. Revised product manual incorporating the amendments is being circulated separately.
11. The above guidelines come into force with immediate effect.

(Amit Choudhary)
Scientist D

Head (CMD-2)

DDG(Certification)

Circulated to:

All RO/BOs

All other concerned - through BIS intranet