

केन्द्रीय मुहर विभाग -2

संदर्भ :- केमूवी-2/16 : 5522

27-11-2025

विषय: आई एस 5522 : 2014 के संशोधन संख्या 03 का कार्यान्वयन के लिए दिशानिर्देश ।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**रंजीत कुमार
वैज्ञानिक ई**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16 : 5522

27-11-2025

Subject: Guidelines for implementation of Amendment No.03 to IS 5522 : 2014.

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Ranjit Kumar)
Scientist E**

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

OurRef:CMD-2/16 : 5522

Date: 27-11-2025

Subject: Guidelines for implementation of Amendment No.03 to IS 5522:2014 Stainless Steel Plate, Sheet and Strip For Utensils — Specification)

1. Amendment no. 3 to IS 5522:2014 has been published. The last date for implementation of the amendment is **16th December 2025**.

2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
Title	The Title of the Standard has been modified from “Stainless Steel Sheets and Strips for Utensils — Specification” to “Stainless Steel Plate, Sheet and Strip for Utensils — Specification”
1 Scope	The scope of the standard has been enhanced and now this standard covers the requirements for stainless steel in the form of plates , sheets and strips for manufacture of utensils, kitchen ware, stainless-steel flasks/bottles, etc.’
4 Supply of Material	A new clause 4.2 & 4.3 have been added specifying basis of Ordering and information to be given by the purchaser on the basis of Order.
5 Manufacture	A new clause 5.3 has been added specifying Steels used for manufacturing the product covered in the standard shall conform to the requirements of IS 14650 (Unalloyed and alloyed steel ingot and semi-finished products for re-rolling purposes)
Table 3	A footnote has been added specifying that for conditions other than those mentioned in Table 3, the mechanical properties shall be mutually agreed to between the purchaser and the seller’
9 Dimensions	Requirement of Thickness has been modified from 0.20mm to 4 mm to 0.30 mm to 50 mm and requirement of width (upto 2000mm) has been added.
10.1 Thickness	Since the requirement of Thickness has been modified and requirement of width has been added, the Table 5 (Permissible variations of Thickness) have been modified. Now, the permissible variation in thickness for hot rolled product shall be as per Table 5(a) and cold rolled product shall be as per Table 5(b).
10.2.1 Mill Edge	The width tolerance for the product in mill edge for hot rolled and cold rolled are given in Table 6. Now, the requirement of width tolerance other than Table 6 have also been permitted to be supplied as per mutual agreement.

10.2.2, Table 7 Trimmed Edge	<p>Table 7 (Permissible Variations in Width for Trimmed Edge) has been modified.</p> <p>Now, the permissible variation in Width for Trimmed Edge Cold Rolled Product and Hot Rolled Product have been specified separately under Table 7a & 7b respectively. The permissible variation in width for trimmed edge hot rolled product has been specified for upto 50 mm thickness.</p>
10.3 Table 8 Length	<p>The Table 8 (permissible Variations in Length of Hot Rolled or Cold Rolled Specified Lengths) have been modified to specify tolerance on length separately for less than 3000 mm and more than 3000 mm.</p> <p>Now for thickness of over 25 mm, tolerance on length shall be agreed to between the purchaser and the manufacturer/seller.</p>
10.4 Table 9 Flatness	<p>The Table 9 (permissible variations in flatness for Hot Rolled or Cold Rolled Sheet and Plat) have been modified to specify maximum value of flatness for Stretched Condition also.</p> <p>Now, the permissible variations in flatness for Hot Rolled or Cold Rolled Sheet and Plat other than Table 9 have also been permitted to be supplied as per mutual agreement.</p>
10.5 Table 11 or Table 12 Camber	<p>A new Table 11 & Table 12 have been added for permissible values of camber for Hot Rolled Strip and Cold Rolled Strip respectively.</p> <p>Further, the permissible values of camber other than Table 11 & 12 have also been permitted to be supplied as per mutual agreement.</p>

3. Consequent upon the issuance of aforementioned amendment, the existing product manual of IS 5522:2014 has been revised which is being circulated separately.

4. The guidelines for implementation of amendment no 03 to the IS are given below:

A. LICENSEES:

i) All Licensees shall implement the amendment by **16th December 2025**. Any difficulty in implementation shall be brought to the notice of CMD-2 immediately after issuance of these guidelines. BOs shall ensure that no Licences are under operation without this amendment after 16th December 2025. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of implementation.

ii) Licensees shall submit evidence of conformity to the additional requirements through In-house/Independent Test Reports or Test Certificates, as applicable.

iii) Licensee intending to include the new varieties (such as Plate, Sizes etc.) in the scope of the licence may submit an application for inclusion of these varieties to their respective BOs. Inclusion shall be processed as per existing Guidelines for Change in Scope of Licence (CSoL).

iv) BOs shall plan an early surveillance visit for verification of the implementation of the amendment preferably within 30 days from confirmation of implementation of the amendment to standard by licensee.

v) If the Licensee fails to complete all actions by 16th December 2025, it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the laboratory may be processed as per the IS with/without the amendment. However, if the applicant is desirous of considering the application, with the amendment to the IS, a declaration may be obtained from the applicant to that effect and the application may be processed accordingly. An undertaking shall also be obtained from such applicants that if the sample fails while considering the provisions of the IS incorporating the amendment, Licence will not be granted by BIS without considering the amendment.

ii) Applications which are recorded henceforth may be processed with or without considering amendment to the IS. Processing of applications without considering the amendment, shall be permitted only up to 15th December 2025 and for such cases Applicant shall give a declaration that they will implement the amendment by 16th December 2025.

iii). Beyond 16th December 2025, no Licence shall be granted without considering the amendment.

C. CHANGE IN SCOPE OF LICENCE:

i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

ii) However, processing of such applications for change in scope of licence without considering the amendment shall be permitted only up to the date of implementation of the amendment or up to 16th December 2025 whichever is earlier.

5. BOs are requested to circulate these guidelines to licensees and applicants under their jurisdiction immediately within 7 days of issuance of this circular.

6. The above guidelines shall come into force with immediate effect.

Ranjit Kumar
Scientist-E

Head (CMD-2)

DDG (Certification)