

केन्द्रीय मुहर विभाग -2

संदर्भ- : केमूवी-2/16:6911

15 11 2023

विषय: **संशोधन संख्या 04 से आईएस 6911:2017 के कार्यान्वयन के लिए दिशानिर्देश**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**शिवम आहूजा
वैज्ञानिक सी**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/**MTD/LRMD**

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:6911

15 11 2023

Subject: Guidelines for implementation of Amendment No.04 to IS 6911:2017

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Shivam Ahuja)
Scientist C**

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

OurRef:CMD-2/16:6911

Date: 15.11.2023

Subject: Guidelines for implementation of Amendment no. 4 to IS 6911:2017 – (Stainless Steel Plate, Sheet and Strip-Specification)

1. Amendment no. 4 to IS 6911:2017 has been published. The amendment shall be implemented with effect from **05th April 2024**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
3. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
Cl.15.3, Surface Finish, Also see Amendment No.03	The clause has been modified to include Chequered Plates and it has been specified that the mechanical properties shall be checked on the base metal, as applicable.
Cl.17.4, Dimensions and Tolerances,	A new clause has been added specifying that the the shape of patterns and dimensions of bead(s) for chequered plates shall be mutually agreed to between the manufacturer and the purchaser

4. The existing Product Manual of IS 6911:2017 has been revised and the same is being circulated seperately.
5. The guidelines for implementation of the amendment are given below:

LICENSEES:

a) All Licensees shall implement the amendment by **05th April 2024**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 6911 without the amendment after **05th April 2024**. **The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.**

b) Licensees intending to include Chequered Plates in the scope of their licence shall submit such declaration to their concerned BO along with In-house/Independent Test reports (including compliance to the requirements of cl.15.3 and cl.17.4. of IS 6911:2017) of grades for which Chequered Plates are being manufactured as per Grouping Guidelines of IS 6911:2017.

c) **Verification of the implementation of the amendment , in all cases where Chequered Plates have been included in the scope of the licence, shall be carried out preferably within 30 days from the date of inclusion.**

APPLICATIONS FOR GRANT OF LICENCE:

Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.

Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only up to **04th April 2024** and for such cases Applicant shall give a declaration that they will implement the amendment by **05th April 2024**.

Beyond **05th April 2024** no Licence shall be granted without consideration of the amendment.

CHANGE IN SCOPE OF LICENCE:

For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only up to the date of implementation of the amendment by the licensee or up to **05th April 2024** whichever is earlier.

6. The above guidelines shall come into force with immediate effect.

Shivam Ahuja

Sc.C.(CMD-2)

Head (CMD-2)

DDG (Certification)