



## केन्द्रीय मुहर विभाग – III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 624

०३ दिसंबर २०२५

**विषय:** अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)  
वैज्ञानिक 'ई'/निदेशक (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

### CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 624

03 December 2025

**Subject: Guidelines for implementation of revised Indian Standard IS 624: 2025- "Bicycle Rims"**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)  
Scientist 'E'/Director (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

### CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 624

03 December 2025

**Subject: Guidelines for implementation of revised Indian Standard IS 624: 2025- "Bicycle Rims"**

1. IS 624: 2003 has been revised and published as IS 624: 2025. **The last date for implementation of the revised Standard is 09 February 2026.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines.**
3. The significant changes brought through this revision as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sl. No.	Page and clause reference	Change
1.	Page 1, Cl. 3- Classification of Rims	New profile type (Hooked Edge Type) has been added for Steel Rims. For Alloy Rims, profile types has been separately specified now.
2.	Page 1, Cl. 5.3- Tolerance on profile thickness	Tolerance on profile thickness for alloy rims has also been specified now.
3.	Page 4, Table 1- Number of spoke holes ( <i>Informative only</i> )	Provision for more number of spoke holes have been given.
4.	Page 16, Table 16- Position of spoke holes	Position of spoke holes has been modified, except for Beaded edge profile rims.
5.	Page 2, Cl. 8.5- Manufacture	New requirements for Rims for tubeless application has been specified now.
6.	Page 2, Cl. 10.2- Compression test procedure	Test load has been modified for Rims used in Young Children Bicycles.
7.	Page 3, Cl. 11- Finish test  Page 18, Table 17	Requirements for Painted, powder-coated, or plated frames have been separately specified now.  Also, new requirements (NSS test and CASS test) have been added  New test (physical- Ball drop test) has been added

4. Consequent upon revision of the Standard, existing Product Manual has also been revised as Doc: PM/ IS 624/3/ December 2025. In this revision, changes have been made in Grouping Guidelines, List of test equipment, and Scheme of Inspection and Testing.
5. The guidelines for implementation of the revised Standard is given below:

#### **A. LICENSEES:**

- (i) All Licensees shall implement the revised Standard by **09 February 2026**. Any difficulty in implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation as per the old Standard after **09 February 2026**. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) In order to establish conformity to revised Standard, licensee shall submit in-house or independent test report, as applicable, of the product to **new and modified requirements** (Tolerance on profile thickness for alloy rims as per Cl. 5.3, Position of spoke holes as per Cl. 8.1-Table 16, Manufacture for Rims for Tubeless tyres as per Cl. 8.5, Finish test as per Cl. 11) as applicable to the product variety covered in scope of respective licence, as evidence of conformity to the revised Standard. Rims which have been added as a new variety (i.e New profile types) in the revised Standard, shall be included/covered as per the Grouping guidelines given in the Product Manual.
- (iii) Verification of implementation of the revised Standard, shall be done during the next visit **which shall be completed within one month from the date of submission of compliance by licensee.**
- (iv) If the Licensee fails to complete all actions by **09 February 2026**, it shall be dealt with as per the prevailing guidelines.

#### **B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the revised Standard, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per old or revised Standard. Processing of Applications as per the old Standard shall be permitted only up to **09 February 2026** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **09 February 2026**.
- (iii) Beyond **09 February 2026**, no Licence shall be granted without consideration of the revised Standard.

#### **C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

(ii) However, processing of such applications for change in scope of licence as per old Standard shall be permitted only upto the date of implementation of the revision by the licensee or up to **09 February 2026**, whichever is earlier.

6. The above guidelines come into force with immediate effect.

**(Rakesh Kumar)**  
**Scientist E/ Director**

Head (CMD III)  
**DDG (Certification)**