

**केन्द्रीय मुहर विभाग -2**

संदर्भ -: के मू वी-2/16 : 15410

23/11/2022

**विषय: संशोधित संख्या 6 और 7 से IS 15410 : 2003 के कार्यान्वयन के लिए दिशा निर्देश**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(शौविक चंदा)

वैज्ञानिक-डी

**प्रमुख (के मू वी 2)**

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाओं/FAD/LRMD

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16 : 15410

23/11/2022

**Subject : Guidelines for implementation of Amendment No 6 and 7 to IS 15410 : 2003**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Shouvik Chanda)

Scientist D

**Head (CMD-2)**

**All ROs/BOs/Labs/FAD/LRMD**

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:15410

22-11-2022

### **Subject: Guidelines for implementation of Amendment No. 6 and 7 to IS 15410:2003 for Plastics Bottles /Containers for Packaged Natural Mineral Water and Packaged Drinking Water - Specification**

1. Amendment No. 6 and 7 to IS 15410:2003 has been published and was made effective from 31 May 2022 and 11 November 2022. The concurrent running period for IS 15410:2003 with and without amendment no. 6 is till 30 November 2022 and for IS 15410:2003 with and without amendment no. 7 is till 10 February 2023.

2. The significant changes in the standard through amendment No. 6, as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

<b>Clause No. of IS 15410:2003</b>	<b>Changes due to Amendment no. 6</b>
Foreward	FSSAI Regulations, 2018 and 2020 have been referred regarding the list of Specific Migration Limit for toxic substances,
Cl. 4.6.7 and Table 3	Requirement of Determination of Specific Migration has been incorporated along with a Table for Specific Migration Limits

3. The significant changes in the standard through amendment No. 7, as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

<b>Clause No. of IS 15410:2003</b>	<b>Changes due to Amendment no. 7</b>
Clause 4.4: Capacity	Packing of Natural Mineral Water (IS 13428) and Packaged Drinking Water (IS 14543) has been permitted in all capacities/ volumes/ quantities of plastic containers, whereas prior to this amendment packing was permitted in only defined quantities (100 ml, 130 ml, 150ml, 200ml, 250 ml, 300 ml, 330 ml, 500 ml, 600 ml, 750 ml, 1 lt, 1.2 lt, 1.5 lt, 2 lt, 3 lt, 4 lt, 5 lt).

4. The existing Product manual has been revised to incorporate the changes due to the amendments and it is being circulated separately. Through BIS website, as Product Manual Doc: PM/ IS 15410/2, November 2022

5. Since the above amendments has been issued as an addition and modification of test requirements, licencees need to submit evidence of conformity to the BO, for the additional and modified requirements of the standard as per the amendments. Verification of implementation of Amendment no. 6 and 7, shall be verified through a

surveillance visit within 30 days of confirmation of implementation of the Amendment by licensee.

5. The guidelines for implementation of the Amendments is given below:

**A. LICENSEES:**

- (i) All Licensees shall implement the Amendment No. 6 by 30 November 2022 and Amendment no. 7 by 10 February 2023. Any difficulty in implementation shall be brought to the notice of CMD-2 at the earliest. BOs shall ensure that no Licences are under operation, without consideration of Amendment No. 6 after 30 November 2022 and without consideration of Amendment No. 7 after 10 February 2023. The status of implementation of Amendment No. 6 and 7 to IS 15410:2003 shall be confirmed by Head (BO) to CMD-II within two weeks of the last date of implementation of concurrent running.
- (ii) Licensees shall submit evidence of conformity to the additional requirements through In-house/Independent Test Report. Verification of implementation of the amendments, shall be done during next visit, within 30 days of confirmation of implementation of the amendment by licensee.
- (iii) BOs shall issue the endorsement for revised scope as per Amendment No. 7 to IS 15410:2003, after receipt of conformity as per the amendment. The addition of capacities, can be included in the scope, as per guidelines for change in scope of the licence.
- (iv) If the Licensee fails to complete all actions by 30 November 2022(in case of Amendment no. 6) and 10 February 2023(in case of Amendment no. 7), it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of Amendment no. 6 and 7. However, if the Applicant is desirous of considering the amendments, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted without consideration of the amendment.
- (ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto 30 November 2022(in case of Amendment no. 6) and 10 February 2023(in case of Amendment no. 7) and for such cases Applicant shall give a declaration that they will implement the amendment No. 6 by 30 November 2022 and Amendment No. 7 by 10 February 2023.
- (iii) Beyond 30 November 2022(in case of Amendment no. 6) and 10 February 2023(in case of Amendment no. 7), no Licence shall be granted, without consideration of the amendments.

### **C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence as per Amendment No. 7, the licensee needs to submit independent test report for all the pack sizes for inclusion as per relevant guidelines issued by CMD-1 vide Ref. No. CMD-I/2:12:4 dated 13 May 2021 [Guidelines for Change in Scope of Licence (CSoL) and special situations as per the conformity assessment Scheme – I of Schedule – II of BIS (Conformity Assessment) Regulations, 2018].

6. The above guidelines come into force with immediate effect.

(Shouvik Chanda)  
Scientist D

**Head (CMD-2)**  
**DDG (Certification)**

**Circulated to :**

- i) **All RO/BOs**
- ii) **All other concerned - through BIS intranet**