

**केन्द्रीय मुहर विभाग -2**

संदर्भ -: के मू वी-2/16:14968

26 06 2022

**विषय: IS 14968:2015 के amendment no. 4 के अनुपालन के दिशा निर्देश**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**आदित्य दास  
वैज्ञानिक D****प्रमुख (के मू वी 2)****सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/ TXD/LRMD****CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:14968

26 06 2022

**Subject: Guidelines for implementation of amendment no. 4 to IS 14968:2015**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Aditya Das)  
Scientist D****Head (CMD-2)****All ROs/BOs/Labs/TXD/LRMD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:14968

Date: 26 06 2022

**Subject: Guidelines for implementation of Amendment no. 4 to IS 14968:2015 – (Textiles — High Density Polyethylene (HDPE)/Polypropylene (PP) Woven Sacks for Packaging 50 kg/25 kg Sugar)**

1. Amendment no. 4 to IS 14968:2015 has been published. The amendment shall be implemented with effect from **13 Sept 2022**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
3. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
Cl. 5.2, Table 1, SI No. v), b),	Requirement for Mass of the sack with liner has been modified
Clause 8.4, (b)	In the clause for sampling and criteria for conformity of a lot of sacks (sampling requirements), the requirement for mass of the individual sack or bale of 500 sacks has been modified

4. It is submitted that the above change has been effected through this amendment since through earlier amendment no. 3 the thickness of the liner had been increased due to which the mass of the sack with liner needs to be accordingly modified and tolerances on mass specified. There is no change required in the existing product manual/SIT on account of this amendment.
5. The guidelines for implementation of the amendment is given below:
  - a) **LICENSEES:**
    - i) All Licensees shall implement the amendment by **13 Sept 2022**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation.
    - ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable.

**a) APPLICATIONS FOR GRANT OF LICENCE:**

- i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.
- ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto 12 Sept 2022 and for such cases Applicant shall give a declaration that they will implement the amendment by **13 Sept 2022**
- iii) Beyond **13 Sept 2022** no Licence shall be granted without consideration of the amendment.

**b) CHANGE IN SCOPE OF LICENCE:**

- i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto **13 Sept 2022** whichever is earlier.

6. The above guidelines come into force with immediate effect.

Aditya Das  
Sc. D

**Head (CMD-2)**  
**DDG (Certification)**

## AMENDMENT NO. 4 MAY 2022

## TO

**IS 14968 : 2015 TEXTILES — HIGH DENSITY POLYETHYLENE (HDPE) /  
POLYPROPYLENE (PP) WOVEN SACKS FOR PACKAGING 50 kg / 25 kg SUGAR —  
SPECIFICATION  
( First Revision )**

[Page 2, Table 1, Sl No. v), b), col (2) to (6)] — Substitute the following for the existing:

‘b) Mass of the sack with liner, g					IS 1964
- PP liner	179	—		+6 —4 percent	
- LDPE/LLDPE liner	180	—		+6 —4 percent	
- HMHDPE liner	182	—		+6 —4 percent'	

[Page 3, Clause 8.4, (b)] — Substitute the following for the existing:

‘b) The mass of the individual sack or bale of 500 sacks shall not be less than the lower specified limit. A tolerance of  $\pm 6$  percent for mass of individual sack without liner and  $\frac{+6}{-4}$  percent for mass of individual sack with liner shall be applicable. For mass of bale of 500 sacks, a tolerance of  $\pm 3$  percent shall be applicable. However higher mass for individual sacks (with or without liner) and its bale of 500 sacks can be accepted.’

(TXD 23)