

**केन्द्रीय मुहर विभाग-2**

संदर्भ -: केमूवी-2/16:17264

23 05 2022

**विषय: संशोधित IS 17264:2022 (Textiles — Polyester Industrial Yarns —Specification)के अनुपालन के दिशा निर्देश**

यह उपरोक्त विषय के संदर्भ में है।

सक्षमअधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/ शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**आदित्य दास  
वैज्ञानिक D**

**प्रमुख (केमूवी 2)**

**सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/TXD/LRMD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:17264

23 05 2022

**Subject: Guidelines for implementation of Revised IS 17264:2022 (Textiles — Polyester Industrial Yarns —Specification)**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Aditya Das)  
Scientist D

**Head (CMD-2)**

**All ROs/BOs/Labs/TXD/LRMD**

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 17264

23 05 2022

### **Subject: Guidelines for implementation of Revised IS 17264:2022 (Textiles — Polyester Industrial Yarns —Specification)**

1. IS 17264:2019 has been revised as IS 17264:2022 and has been published. The last date for implementation of the revised Standard is **19 October 2022** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard within a week of issuance of these guidelines.
3. The significant changes in the revised Standard as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause	Change
5.2	Requirement and test method for identification of material has been incorporated
5.1, Table 1	Table for examples of notation of textile yarns has been modified;
5.2.2, Table 2	Special characteristics of polyester industrial yarn (IDY) has been modified;
6.1, Table 3	Table for physical and chemical requirements of polyester industrial yarn has been modified
6.3	Freedom from yarn defects has been modified;
Annex F	Method of test for hot air shrinkage has been modified;
7 and 8	Marking and packing clause has been modified; and
2	References to Indian Standards have been updated

4. Consequent upon the issuance of the revised Standard, the existing product manual has been revised which is being circulated separately.
5. The guidelines for implementation of the revised Standard is given below:

#### **A. LICENSEES:**

- i. All Licensees shall implement the revised Standard by **19 October 2022**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per the old Standard after **19 October 2022**. **The status of**

**implementation of the revised Standard shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.**

- ii. Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports. **Verification of implementation of the revised Standard, shall be done during the next visit, which shall be completed within one month of receipt of evidence of conformity from the licensee.**
- iii. If the Licensee fails to complete all actions by **19 October 2022** it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

- i. Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall from such Applicants also be obtained that in new test requirements, Licence will not be granted by BIS as per the old version.
- ii. Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only upto **18 October 2022** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **19 October 2022**.
- iii. Beyond **19 October 2022** no Licence shall be granted as per the old Standard.

**C. CHANGE IN SCOPE OF LICENCE:**

- i. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
  - ii. However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or upto **19 October 2022** whichever is earlier.
6. The above guidelines come into force with immediate effect.

**Aditya Das**  
**Sc. D**

**Head (CMD-2)**  
**DDG (Certification)**