

भारतीय मानक ब्यूरो
(केंद्रीय मुहर विभाग III)

हमारा संदर्भ : सी एम डी - III/16 : आई एस 2681

31 अक्टूबर 2025

विषय : आई एस 2681:1993 के संशोधन संख्या 3 का अनुपालन के लिए दिशानिर्देश ।

इसमें ऊपर उल्लिखित विषय का संदर्भ है।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)
वैज्ञानिक- डी (सी एम् डी-III)

प्रमुख (सी एम डी- III)

सभी क्षेत्रीय /शाखा कार्यालय

BUREAU OF INDIAN STANDARDS
(Central Marks Department-III)

Our Ref: CMD-III/16 : IS 2681

31 Oct 2025

Subject: Guidelines for implementation of Amendment No.3 to IS 2681 : 1993 – Non-Ferrous Metal Sliding Door Bolts (Aldrops) for use with Padlocks

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)
Sc-D (CMD-III)

Head (CMD-III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD-III/16 : IS 2681

31 Oct 2025

Subject: Guidelines for implementation of Amendment No.3 to IS 2681 : 1993 – Non-Ferrous Metal Sliding Door Bolts (Aldrops) for use with Padlocks

1. Amendment No. 3 to IS 2681 : 1993 has been published. The last date for implementation of the amendment is **22 Nov 2025**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
3. The changes brought out in the Standard through the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Sr No	Major changes in Amendment to Indian Standard	Action required from existing licensee for implementation
1	The quality of finish of aluminium has been modified from AC10 to AC5 of IS 1868 (AC5 is a less stringent grade than AC10 and the finish conforming to AC10 also confirms to AC5).	No action is required.
2	For aluminium alloy, the condition of material designation 52000 has been modified from 'H2' to 'Hx4' of IS 737.	In case the manufacturer uses the material designation 52000, then its test certificate/ test report from BIS/BIS approved labs is required.
3	Alternate material designation 63400WP has been provided for aluminium alloy in addition to 64430WP. (Table 1)	No action is required. In case a manufacturer uses the alternate material designation 63400WP, then its test certificate/ test report from BIS/BIS approved labs is required.
4	Tolerance on the dimension '25.5 ±0.5' in fig. 1B has been extended to '25.5 ±1'	No action is required.

4. Consequent upon the issuance of the amendment to Standard, existing Product Manual has been revised as Doc: **PM/IS 2681/2/Sep 2025**.
5. The guidelines for implementation of the amendment is given below:

A. LICENSEES:

- (i) All Licensees shall implement the amendment by **22 Nov 2025**. Any difficulty in the implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation as per IS 2681:1993 without the Amendment No.3 after **22 Nov 2025**. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.

- (ii) Licensees are required to submit the conformity of modified raw materials (if they use material designation 52000 or 63400WP) through test certificates of the supplier/ test report from BIS/BIS approved labs.
- (iii) If the Licensee fails to complete all actions by **22 Nov 2025** it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto **22 Nov 2025** and for such cases Applicant shall give a declaration that they will implement the amendment by **22 Nov 2025**.
- (iii) Beyond **22 Nov 2025** no Licence shall be granted without consideration of the amendment.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
 - (ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto **22 Nov 2025** whichever is earlier.
6. The above guidelines come into force with immediate effect.

Ashish K Kanar
Sc-D/Jt. Dir, CMD-III

Head (CMD III)
DDG (Certification)