

**केन्द्रीय मुहर विभाग -2**

संदर्भ -: केमूवी-2/16:3589

14 10 2022

**विषय: संशोधन संख्या 05 से आईएस 3589:2001 के कार्यान्वयन के लिए दिशानिर्देश**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**शिवम आहूजा  
वैज्ञानिक सी**

**प्रमुख (केमूवी 2)**

**सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:3589

14 10 2022

**Subject: Guidelines for implementation of Amendment No.05 to IS 3589:2001**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Shivam Ahuja)  
Scientist C**

**Head (CMD-2)**

**All ROs/BOs/Labs/MTD/LRMD**

## CENTRAL MARKS DEPARTMENT-2

OurRef:CMD-2/16:3589

Date: 06.10.2022

**Subject: Guidelines for implementation of Amendment no. 5 to IS 3589:2001 – (Steel Pipes for Water and Sewage (168.3 to 2540 mm Outside Diameter))**

1. Amendment no. 5 to IS 3589:2001 has been published. The amendment shall be implemented with effect from **04 June 2023**.
  
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
  
3. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

<b>Clause No.</b>	<b>Change</b>
Amendment No.03, line 1 to 4, Title and General	Lines to 1 to 4 have been deleted
Table 2 read with Amendment No.01 and Amendment No.04	Notes 1 to 7 regarding type of killing, limits of micro-alloying elements, under Table 2 have been added, Nitrogen content, product analysis etc. have been added
10.2 Hydraulic Test	The clause has been modified to specify that the hydraulic test may be substituted by a Non-Destructive Test if agreed to between manufacturer and purchaser
Note under cl.11.1	Note has been modified by prescribing conditions for supply of sizes other than those mentioned at Table 5

4. No change in the existing Product Manual is required on account of this amendment.

5. The guidelines for implementation of the amendment are given below:

### **LICENSEES:**

All Licensees shall implement the amendment by **04 June 2023**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 3589 without the amendment after **04 June 2023**. **The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.**

Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable. Verification of implementation of the amendment, wherever required, may be carried out during the next surveillance visit.

### **APPLICATIONS FOR GRANT OF LICENCE:**

Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.

Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only up to **03 June 2023** and for such cases Applicant shall give a declaration that they will implement the amendment by **04 June 2023**

Beyond **04 June 2023** no Licence shall be granted without consideration of the amendment.

**CHANGE IN SCOPE OF LICENCE:**

For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only up to the date of implementation of the amendment by the licensee or up to **04 June 2023** whichever is earlier.

6. The above guidelines shall come into force with immediate effect.

Shivam Ahuja

Sc.C.(CMD-2)

Head (CMD-2)

DDG (Certification)