



केन्द्रीय मुहर विभाग – III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 2553 (भाग 2) 27 जनवरी 2026

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)
वैज्ञानिक 'ई'/निदेशक (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 2553 (Part 2)

27 January 2026

Subject: Guidelines for implementation of Amendment No. 6 to Indian Standard IS 2553 (Part 2):2019 — “Safety Glass for Road transport”

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)
Scientist 'E'/Director (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 2553 (Part 2)

27 January 2026

Subject: Guidelines for implementation of Amendment No. 6 to Indian Standard IS 2553 (Part 2):2019 — “Safety Glass for Road transport”

1. Amendment No. 6 to Indian Standard IS 2553 (Part 2): 2019 has been published. **The last date for implementation of the revised Standard is 05 May 2026.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the Amendment **within a week of issuance of these guidelines.**
3. The significant changes brought through this Amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the Amendment.

Sl. No.	Page No, Clause reference	Change
1.	Page 1, Cl. 3.3.5.1- New clause	“Treated Laminated glass” has been added as new type of glazing.
2.	Page 3, Cl. 4.1.2.1.5- Marking- Identification marks	“Laminated- glass panes with enhanced mechanical properties” has been added as a new type under Laminated glass (XI) category. Identification marks for “Treated laminated glass” and “Laminated- glass panes with enhanced mechanical properties” has been specified.
3.	Page 4, Table 1- Table 1- Performance requirements for various types of glazing	Table has been modified to add performance requirements for following two types of glazing – “Treated Laminated Glass (III and III/P)” and “Laminated- glass panes with enhanced mechanical properties (XI/D)”
4.	Page 7, Cl. 5.4.6- New clause	New clause has been added to specify requirements applicable to “Treated Laminated-Glass Windscreens”.
5.	Page 7, Cl. 5.5.2.2, Cl. 5.5.2.3- New clauses for tests for “Laminated- glass panes with enhanced mechanical properties (XI/D)”	New clauses have been added to specify Head form Test (Cl. 5.5.2.2) and 2260 g Ball drop test (Cl. 5.5.2.3) for “Laminated- glass panes with enhanced mechanical properties (XI/D)”
6.	Page 8, Cl. 5.6.2.2; Page 9, clause 5.6.3.1; Page 9, clause 5.6.4.3	It has been clarified that test piece can be substantially flat or specially prepared or cut from the flattest part of a safety glass
7.	Page 9, Cl. 6.2.4- New clause for Fragmentation Test for Treated Laminated Glass-Windscreen	New clause has been added to specify test conditions and procedures of Fragmentation Test applicable to “Treated Laminated-Glass Windscreens”.
8.	Page 16, Cl. 6.6.3.1; Page 17, clause 6.11.3.1; Page 29, clause 6.15.3.1- Test pieces specifications	It has been clarified that the test pieces can be either flat samples or specially prepared or cut from the flattest part of a safety glass.

9.	Page 33, Cl. 6.17.2-test piece specification for Flexibility test and fold test	It has been clarified that the test pieces can be either flat samples or specially prepared or cut from the flattest part of a safety glass.
----	---	--

4. No changes in manufacturing or testing facilities are required, neither any test report nor documentary evidence are required for implementation of the Amendment.
5. Consequent upon publication of the Amendment, existing Product Manual has also been revised as Doc: PM/ IS 2553 (Part 2) /7/ January 2026. In this revision, Changes have been made in Sample size, Grouping guidelines, List of test equipment and in Scheme of Inspection and Testing as per the Amendment.
6. The above guidelines come into force with immediate effect.

(Rakesh Kumar)
Scientist 'E'/Director (CMD III)

Head (CMD III)
DDG (Certification)