



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. ८०४१

२२ मई २०२६

विषय: पुनरीक्षित भारतीय मानक आईएस ८०४१: २०२६ 'द्रुत कठोरण पोर्टलैंड सीमेंट- विशिष्टी' के अनुपालन के लिए दिशानिर्देश।

यह पत्र उपरोक्त विषय के संदर्भ में है।

सभी परिचालन इकाइयाँ (बीओएस) कृपया संलग्न दिशानिर्देशों का तत्काल प्रभाव से कार्यान्वयन सुनिश्चित करें।

(आशुतोष अग्रवाल)
वैज्ञानिक 'सी' (सीएमडी तृतीय)

प्रमुख (सीएमडी - तृतीय)

परिसंदेशित: सभी आरओ/बीओएस

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 8041

22 May 2026

Subject: Guidelines for implementation of Revised IS 8041: 2026 – Rapid hardening Portland Cement– Specifications.

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Ashutosh Agrawal)
Scientist 'C' (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 8041

22 May 2026

Subject: Guidelines for implementation of Revised IS 8041: 2026 – Rapid hardening Portland Cement– Specifications.

- 1) IS 8041:1990 has been revised as IS 8041:2026 and has been published. The last date for implementation of revised Standard is **23 September 2026** after which the old Standard shall stand withdrawn.
- 2) All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines.**
- 3) The significant changes brought out in the revised Standard as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sr No.	Major Changes in Amendment to Indian Standard
1.	The limit of total chloride content in percent by mass of cement for use in plain and other reinforced concrete structures has been modified and included in Clause 5, Table 1, (vii). Maximum limit for Total sulphur content calculated as sulphuric anhydride (SO ₃) for C ₃ A more than 5 % by mass has been modified from 3.0 % by mass to 3.5 % by mass.
2.	Packing requirements have been modified (Clause 9.1)
3.	Marking Clause 10 has been introduced.

- 4) Consequent upon issuance of the revised Standard, existing Product Manual has also been revised as Doc: **PM/ IS 8041/22/May 2026.**
- 5) The guidelines for implementation of revise Standard is given below:

A. LICENSEES:

- i. All Licensees shall implement the revised Standard by **23 Sep 2026**. Any difficulty in the implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation as per the old Standard after **23 Sep 2026**. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- ii. In order to implement the revised Standard, manufacturers shall submit the following:
 - In-house/ Independent test report reflecting compliance with Clause 5, Table 1 (vii).

- Evidence of compliance with the packing material as per Clause 9.1, in form of test certificate (as applicable)
 - Confirmation regarding marking as per marking clause 10, is required.
- iii. Verification of implementation of the revised Standard shall be done through a surveillance visit, which shall be completed within three months from the date of implementation.
- iv. If the Licensee fails to complete all actions by **23 Sep 2026**, it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- i. Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the application as per revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the revised Standard, Licence will not be granted as per old Standard.
- ii. Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per old Standard shall be permitted only upto **23 Sep 2026** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **23 Sep 2026**.
- iii. Beyond **23 Sep 2026** no Licence shall be granted as per the old Standard.

C. CHANGE IN SCOPE OF LICENCE:

- i. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- ii. However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard by the licensee or upto **23 Sep 2026** whichever is earlier.
- 6) The above guidelines come into force with immediate effect.

(Ashutosh Agrawal)
Scientist 'C'/ Deputy Director, CMD III

Head (CMD III)

DDG (Certification)