

भारतीय मानक ब्यूरो
(केंद्रीय मुहर विभाग III)

हमारा संदर्भ : सी एम डी - III/16 : आई एस 848

31 अक्टूबर 2025

विषय : पुनरीक्षित आई एस 848:2025 के अनुपालन के लिए दिशानिर्देश ।

इसमें ऊपर उल्लिखित विषय का संदर्भ है।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)
वैज्ञानिक- डी (सी एम् डी-III)

प्रमुख (सी एम डी- III)

सभी क्षेत्रीय /शाखा कार्यालय

BUREAU OF INDIAN STANDARDS
(Central Marks Department-III)

Our Ref: CMD-III/16 : IS 848

31 Oct 2025

Subject: Guidelines for implementation of revised IS 848 : 2025 – Synthetic Resin Adhesives for Plywood (Phenolic, Aminoplastic and Bio-Materials Based)

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)
Sc-D (CMD-III)

Head (CMD-III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD-III/16 : IS 848

31 Oct 2025

Subject: Guidelines for implementation of revised IS 848 : 2025 – Synthetic Resin Adhesives for Plywood (Phenolic, Aminoplastic and Bio-Materials Based)

1. IS 848:2006 has been revised as IS 848:2025 and has been published. The last date for implementation of the revised Standard is **27 Nov 2025** after which the old Standards shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines**.
3. The significant changes in the revised Standard as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sr No	Major changes in revised Indian Standard	Action required from existing licensee for implementation
1.	Bio-material based synthetic resin adhesives has been included. Title of the Standard has been modified to include Bio-material based synthetic resin adhesives. (Clause 3.4 and Title)	No action is required
2.	Limitation on ply construction and the thickness of veneer used for making the test specimens have been removed. (Clause A-1.1 of Annex-A)	No action is required.

4. Consequent upon the issuance of the revised Standard, existing Product Manual has been revised as Doc: **PM/IS 848/2/Oct 2025**. In the revised Product Manual, the material of resin (i.e. Phenolic based / Aminoplastic based / Bio-Materials Based) has been included in the scope of licence and grouping guidelines.
5. The amendment does not require any action by the applicants/ licensees towards its implementation.
6. As the scope of licence has been modified to include the material of resin (i.e. Phenolic based / Aminoplastic based / Bio-Materials Based), accordingly the scope of existing licensees may be reviewed and endorsements may be issued; after obtaining declaration from the manufacturers regarding the material of resin being used for synthetic resin adhesives.
7. All BOs shall inform the Applicants and Licensees under their jurisdiction about the above amendment immediately.
8. The above guidelines come into force with immediate effect.

Ashish K Kanar
Sc-D/Jt Dir, CMD-III

Head (CMD III)
DDG (Certification)