केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- **केन्द्रीय मुहर विभाग-३/१६: भा.मा. 10325** **२६ नवंबर २०२६**

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(गौथ्थम बी जे)
वैज्ञानिक-डी/संयुक्त निदेशक

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: **CMD-3/16: IS 10325** **26 November 2026**

Subject: Guidelines for implementation of revised Indian Standard IS 10325: 2026 - "Square Tins of 15 kg or 15 litre Capacity for Ghee, Vanaspati, Edible Oils and Bakery Shortenings"

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Gowththam B J)
Scientist-D/Joint Director

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: **CMD-3/16: IS 10325** **26 November 2026**

Subject: Guidelines for implementation of revised Indian Standard IS 10325: 2026 - "Square Tins of 15 kg or 15 litre Capacity for Ghee, Vanaspati, Edible Oils and Bakery Shortenings"

1. IS 10325: 2000 has been revised and published as IS 10325: 2026. **The last date for implementation of the revised Standard is 04 February 2027.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines.**
3. The significant changes brought through this revision as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sl. No.	Cl. Ref.	Changes in Revised Standard	Actions required from existing licensees/BOs
1.	Cl. 4.2.1, Material for Body and Ends	Nominal Thickness of Electrolytic tinplate used for body and ends has been modified to permit lower nominal thickness. Material requirements for capseals on lids of cans have been removed.	• Conformity to new and modified requirements shall be established by manufacturers either through in-house or TPT lab test report as per the new or modified test methods, as applicable. • Licensees shall submit revised Process flowchart as per revised IS.
2.	Cl. 4.3.1, Body Construction	Existing clause has been modified to retain single-piece welded body construction only. Other types of body construction have been removed.	
3.	Cl. 4.3.3, Seam for Top and Bottom Ends	Existing clause has been modified to retain only Double seam for Top and Bottom Ends. Single seam has been removed.	
4.	Cl. 4.3.4, Closure Types Fig.6, Spout Cap closure	Existing clause has been modified to permit Spout Cap closure type and Easy open-end closure in addition to existing closure types. A new Note has been inserted at the end of the clause regarding dimensions of Spout Cap closure. New figure added for Spout Cap closure type.	
5.	Cl. 4.2.1.2, Lacquer coating for Body and Ends	New line has been inserted on external lacquer coating.	Suitable declaration shall be submitted by existing licensees.
6.	Cl. 4.2.2, Last line, Material for Handles	Existing clause has been modified to permit other materials as agreed between the purchaser and the supplier.	
7.	Cl. 7, Reusability	New clause has been added restricting the reuse of the tin container.	

8.	Cl. 4.2.1.2, 2nd line, Tin Coating	Test method for checking tin coating has been deleted.	No actions required.
9.	Cl. 4.2.3, Material for Solder	Existing clauses deleted.	
10.	Cl. 4.3.5, Handle	Existing clause has been modified to suitable type, shape and sizes for wire handle. Design as per Fig 6 and Soldering has been deleted.	
11.	Cl. 4.3.7 & 4.3.8 Internal & Outside Finish	Requirement of coating welded seams with side-stripe lacquer has been deleted.	
12.	Fig. 2A, Fig 3	Fig 2A for Soldered construction and Fig 3 (Single seam) have been deleted.	

4. Consequent upon revision of the Standard, existing Product Manual has also been revised as ***PM/IS 10325/2/Nov 2026***. In this revision, changes have been made in Scheme of Inspection and Testing.

5. The guidelines for implementation of the revised Standard is given below:

A. <u>LICENSEES</u>:

(i) All Licensees shall implement the revised Standard by **04 February 2027**. Any difficulty in implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation as per the old Standard after **04 February 2027**. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.

(ii) In order to establish conformity to revised Standard, licensee shall submit revised Process flowchart, in-house or independent test report as well as revised list of test equipment (as per Form 2) / testing arrangement, as applicable, of the product to **new and modified requirements** [*Material for Body and Ends (Cl. 4.2.1), Body Construction (Cl. 4.3.1), Seam for Top and Bottom Ends (Cl. 4.3.3) and Closure Types (Cl.4.3.4)*], as applicable to the varieties covered, as evidence of conformity to the revised Standard.

(iii) Verification of implementation of the revised Standard, shall be done during the next surveillance visit.

(iv) If the Licensee fails to complete all actions by **04 February 2027,** it shall be dealt with as per the prevailing guidelines.

B. <u>APPLICATIONS FOR GRANT OF LICENCE</u>:

(i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the revised Standard, Licence will not be granted as per the old version.

(ii) Applications which are recorded henceforth may be processed as per old or revised Standard. Processing of Applications as per the old Standard shall be permitted only up to **04 February 2027** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **04 February 2027**.

(iii) Beyond **04 February 2027,** no Licence shall be granted without consideration of the revised Standard.

C. <u>CHANGE IN SCOPE OF LICENCE</u>:

(i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

(ii) However, processing of such applications for change in scope of licence as per old Standard shall be permitted only upto the date of implementation of the revision by the licensee or up to **04 February 2027,** whichever is earlier.

6. The above guidelines come into force with immediate effect.

(Gowththam B J)
Scientist-D/Joint Director

<u>Head (CMD III)</u>
DDG (Certification)