

**केन्द्रीय मुहर विभाग -2**

संदर्भ -: केमूवी-2/16:648

16-03-2026

**विषय: आई एस 648:2022 के संशोधन संख्या 01 का कार्यान्वयन के लिए दिशानिर्देश ।**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**रंजीत कुमार  
वैज्ञानिक ई**

**प्रमुख (केमूवी 2)**

**सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:648

16-03-2026

**Subject: Guidelines for implementation of Amendment No.01 to IS 648:2022.**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Ranjit Kumar)  
Scientist E**

**Head (CMD-2)**

**All ROs/BOs/Labs/MTD/LRMD**

## CENTRAL MARKS DEPARTMENT-2

**OurRef:CMD-2/16:648**

**Date: 16-03-2026**

**Subject: Guidelines for implementation of Amendment No. 01 to IS 648:2022 (Cold Rolled Non-Oriented Electrical Steel Sheet and Strip —Fully Processed Type)**

1. Amendment no. 1 to IS 648:2022 has been published. The last date for implementation of the amendment is **03<sup>rd</sup> June 2026**.
2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

<b>Clause</b>	<b>Change</b>
Clause 4 & Table 1 Designation of Electrical Steel Grades	Following two designations have been added in Table 1 in 0.35mm Thickness: (i) 35C210 (ii)35C440

3. The changes introduced through this amendment are limited to addition of two more grades in the standard. None of these changes require the establishment of evidence of conformity to the amended standard.
4. For inclusion of the newly added grades/designations in the scope of licence, Guidelines for Change in scope of licence are to be followed by the BOs.
5. Consequent upon the issuance of aforementioned amendment, the existing product manual of IS 648:2022 has been revised which is being circulated separately.
6. BOs are requested to circulate these guidelines to licensees and applicants under their jurisdiction immediately within 7 days of issuance of this circular.
7. No application for grant of licence and/or change in scope of licence shall be accepted or grant of licence/change in scope permitted without consideration of the amendment after 03<sup>rd</sup> June 2026.
8. The above guidelines shall come into force with immediate effect.

Ranjit Kumar  
Scientist-E

**Head (CMD-2)**

**DDG (Certification)**