

केन्द्रीय मुहर विभाग -2

संदर्भ -: केमूवी-2/16:13502

01 02 2023

विषय: संशोधित IS 13502:2023 के अनुपालन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**शिवम आहूजा
वैज्ञानिक सी**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:13502

01 02 2023

Subject: Guidelines for implementation of Revised IS 13502:2023

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Shivam Ahuja)
Scientist C**

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 13502

01 02 2023

Subject: Guidelines for implementation of Revised IS 13502:2023 (Pig Iron-Specification)

1. IS 13502:1992 has been revised as IS 13502:2023 and has been published. The last date for implementation of the revised Standard is **16th July 2023** after which the old Standard shall stand withdrawn.
2. As on date, there is only 1 licence operational under KKBO-II as per IS 13502:1992.
3. The significant changes in the revised Standard as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause(s)	Change
2 References	Latest Version of reference standards have been updated
4.1 Grades	IS 228 has been replaced by IS 12308 (various parts) i.e. Chemical analysis of cast iron and pig iron as the test method for testing of Chemical Composition of Pig Iron.
Annex A Sampling for Chemical Analysis of Pig Iron for Steel Making and Foundry Purposes	Requirement of Conformity of 500 micron IS Sieve to IS 460 (Part 1) (Specification for Test Sieves : Wire Cloth used for sampling Test Sieves) has been added to the relevant clauses i.e. A-1.2 and A-2.3

4. Consequent upon the issuance of the revised Standard, the existing product manual has been revised. The same is being circulated separately.
5. The guidelines for implementation of the revised Standard is given below:

A. LICENSEE:

1. The Licensee shall implement the revision by **16th July 2023**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case, at least 30 days before the last date of implementation. **The status of implementation of the revision shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.**

2. Licensee shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable.
3. BO shall also plan an early surveillance visit, preferably within 30 days of switchover by the licensee, for verification of the implementation of the revised standard.
4. If the Licensee fails to complete all actions by **16th July 2023** it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

1. Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only up to **15th July 2023** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **16th July 2023**.
2. Beyond **16th July 2023** no Licence shall be granted as per the old Standard.

C. CHANGE IN SCOPE OF LICENCE:

1. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
2. However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only up to the date of implementation of the revised Standard or up to **16th July 2023** whichever is earlier.
3. The above guidelines come into force with immediate effect.

Shivam Ahuja
Scientist C

Head (CMD-2)
DDG (Certification)
ROs/BOs