

केन्द्रीय मुहर विभाग -2

संदर्भ :- के.मू.वि. -2/16:1470

28.01.2026

विषय: संशोधित IS 1470:2025 के अनुपालन हेतु दिशा निर्देश ।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**रंजीत कुमार
वैज्ञानिक 'ई'**

प्रमुख (के.मू.वि. - 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:1470

28.01.2026

Subject: Guidelines for implementation of Revised IS 1470:2025.

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Ranjit Kumar)
Scientist 'E'**

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref:CMD-2/16:1470

Date: 28.01.2026

Subject: Guidelines for implementation of Revised IS 1470:2025 (Silicomanganese).

1. IS 1470:2013 has been revised and published as IS 1470:2025. The last date for implementation of the revised Standard is **15th April 2026** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard within a week of issuance of these guidelines.
3. The significant changes in the revised Standard as listed in the Table below are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause (s) /Table (s) as per IS 15961:2025	Change
4 Grades (Table 1)	Grades have been updated as per the current industrial practices. The updated grades are designated as per IS 2085. As per the revised standard, Five grades are now specified in place of the earlier eight grades.
8 Size range	The particle size ranges have been modified and aligned with current industrial practices. The particle size ranges and tolerances shall be as given in Table 2. In addition, it is also specified that if the purchaser requires particular size range/and/or tolerance other than those given in table 2, the same shall be agreed upon between the manufacturer and the purchaser. Reference to IS 1607 has also been specified as the test method for determining the size range.

4. Consequent upon the issuance of the revised Standard, the existing product manual of IS 1470 has been revised which is being circulated separately.

5. The guidelines for implementation of the revised Standard is given below:

A. LICENSEES:

i) For switchover to revised standard IS 1470:2025, licensees shall be required to classify the grades designations, covered under the existing scope of licence and re-designate them as per clause-4 and Table 1 of IS 1470:2025. Subsequently, licensees shall submit declaration with regards to their equivalent scope of licence as per IS 1470:2025 (Refer Scope of Licence specified in the Product Manual of IS 1470:2025).

ii) Submit In-house/Independent Test Reports of the re-designated grades under applicable groups of Silicomanganese as per IS 1470:2025.

iii) All Licensees shall implement the revised Standard by **15th April 2026**. Any difficulty in implementation shall be brought to the notice of CMD-2 immediately after issuance of these guidelines, and in any case, not later than seven days prior to the implementation date. BOs shall ensure that no Licences are under operation as per old Standard after **15th April 2026**. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-2 within one week of the last date of concurrent running.

iii) BOs shall plan an early surveillance visit for verification of the implementation of the revised standard preferably within 30 days of switchover by the licensee.

B. APPLICATIONS FOR GRANT OF LICENCE:

i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.

ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only up to 14th April 2026 and for such cases Applicant shall give a declaration that they will implement the revised Standard by 15th April 2026.

iii). Beyond 15th April 2026 no Licence shall be granted as per the old Standard.

C. CHANGE IN SCOPE OF LICENCE:

i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only up to the date of implementation of the revised Standard or up to **15th April 2026** whichever is earlier.

6. The above guidelines come into force with immediate effect.

Ranjit Kumar
Scientist-E

Head (CMD-2)

DDG (Certification)

ROs/BOs