



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 8471

12 मार्च 2024

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)
वैज्ञानिक 'डी' (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 8471

12 March 2024

Subject: Guidelines for implementation of Amendment No. 1 to IS 8471: 2003- Acetylene Generators

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)
Scientist D (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD III/16: IS 8471

12 March 2024

Subject: Guidelines for implementation of Amendment No. 1 to IS 8471: 2003- Acetylene Generators

1. Amendment No. 1 to IS 8471: 2003 has been published. The last date of implementation of the Amendment is **15 August 2024**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the Amendment within a **week of issuance of these guidelines**.
3. The significant changes in the Standard brought through this Amendment as listed in the Table blow are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the Amendment.

Sl. No.	Page No and Clause reference	Changes
1	Page 2, Cl. 7.1- Material requirements of metal parts	Requirements of metal parts have been changed. Now, Steel as per IS 513 is not permitted. Steel of specific grades as per IS 2062 and IS 2041 have been allowed now.

4. Consequent upon issuance of the Amendment, existing Product Manual has been revised as Doc: PM/IS 8471/2/March 2024. In this revision of product manual, Changes have been made in requirements of raw material as per the Amendment and SIT.
5. Guidelines for implementation of the Amendment will be as follows:

A. LICENSEES:

- (i) All Licensees shall implement the Amendment by 15 August 2024. Any difficulty in implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation without Amendment after 15 August 2024. The status of implementation of the Amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) In order to establish conformity to Amendment, licensee shall submit test certificates of raw material (of Metal parts) as per IS 2002 or as per specified grades of IS 2062 and IS 2041 as per the Amendment.
- (iii) BOs shall verify that after the last date of implementation is over, only the permitted raw material is used and ensure that no inspection and trial report (issued after conducting inspections at manufacturer's premises) is issued with raw material as per IS 513.
- (iv) If the Licensee fails to complete all actions by 15 August 2024 it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without considering the Amendment. However, if the Applicant is desirous of considering the application with the Amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the Amendment, Licence will not be granted without the Amendment.
- (ii) Applications which are recorded henceforth may be processed with or without the Amendment. Processing of Applications without the Amendment shall be permitted only up to 15 August 2024 and for such cases Applicant shall give a declaration that they will implement the Amendment by 15 August 2024.
- (iii) Beyond 15 August 2024 no Licence shall be granted without consideration of the Amendment.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
 - (ii) However, processing of such applications for change in scope of licence without Amendment shall be permitted only up to the date of implementation of the Amendment by the licensee or up to **15 August 2024**, whichever is earlier.
6. The above guidelines come into force with immediate effect.

(Rakesh Kumar)
Sc D

Head (CMD III)
DDG (Certification)